

# Kappa Rev series

290÷1980 kW



## General

High energy efficiency chillers and heat pumps with screw compressors, which can also be inverter driven, and shell-and-tube exchanger, designed to meet the demands of the commercial and industrial sectors.

## Configurations

HE: High efficiency unit

HEi: unit with hybrid compressors

XEi: unit with full inverter compressors

LN: low noise unit

SLN: super low noise unit

HP: reversible heat pump

DS: unit with desuperheaters

DC: unit with recovery condenser

HAT: unit for high external air temperature

HWT: unit for production of water at high temperature

## Strengths

- ▶ Full inverter or hybrid version available
- ▶ Up to 2 MW in chiller and heat pump mode
- ▶ Unit in Eurovent class A
- ▶ Reduced refrigerant charge
- ▶ Wide operating limits
- ▶ Three types of pumps: standard, oversize and for high percentages of glycol (up to 50% e.g.)
- ▶ Bluethink: advanced control with integrated web server
- ▶ Multilogic: management of multiple unit systems
- ▶ Flowzer: system with variable water flow rate
- ▶ Blueye®: supervision system





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<b>Kappa Rev series</b>	
<b>Product description</b>	<b>3</b>
<b>Versions</b>	<b>6</b>
<b>Options</b>	<b>6</b>
<b>Description of accessories</b>	<b>9</b>
Refrigerant	9
Refrigerant circuit accessories	9
Fan accessories	11
Hydraulic circuit accessories	12
Electrical accessories	17
Network accessories	21
Other accessories	24
<b>Technical specifications</b>	<b>27</b>
Kappa Rev	27
Kappa Rev HE	31
Kappa Rev SLN	34
Kappa Rev SLN	36
Kappa Rev HEi	37
Kappa Rev XEi	39
<b>Ecodesign</b>	<b>55</b>
<b>Electrical specifications</b>	<b>81</b>
Kappa Rev	81
Kappa Rev HE - Kappa Rev SLN	83
Kappa Rev HEi	85
Kappa Rev XEi	86
<b>Hydraulic modules</b>	<b>95</b>
<b>Pump data</b>	<b>101</b>
<b>User-side exchanger flow rate fields</b>	<b>102</b>
<b>Operating limits</b>	<b>104</b>
Kappa Rev	104
Kappa Rev HE - Kappa Rev SLN	105
Kappa Rev HEi	106
Kappa Rev XEi	107
<b>Noise levels</b>	<b>108</b>
Kappa Rev	108
Kappa Rev HE	110
Kappa Rev SLN	112
Kappa Rev HEi	113
Kappa Rev XEi	114
<b>Configurations that are not possible</b>	<b>115</b>
Kappa Rev	115
Kappa Rev HE - Kappa Rev SLN	116
Kappa Rev HEi	117
Kappa Rev XEi	117
<b>Installation advice</b>	<b>118</b>

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Water characteristics	118
Glycol mixtures	118
Minimum water content in the system	119
Installation site	120
Installations that require the use of treated coils	121
Aeraulic head losses and options available for the ventilating section	122
<b>Dimensional diagrams</b>	<b>123</b>
Kappa Rev	123
Kappa Rev HE - Kappa Rev SLN	125
Kappa Rev HEi	127
Kappa Rev XEi	128

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## Kappa Rev series

High energy efficiency chillers and heat pumps with screw compressors, which can also be inverter driven, and shell-and-tube exchanger, designed to meet the demands of the commercial and industrial sectors.

### PRODUCT DESCRIPTION

#### REFRIGERANT

Refrigerant R134a (GWP=1430) standard.

The model can be supplied with refrigerant R513A as an option.

#### BODY

The body is modular with a load-bearing frame, made of galvanized sheet-iron coated with polyester powder RAL 5017/7035 which makes it highly resistant to weather conditions. All screws and bolts are stainless steel.

There are yellow lifting brackets at the base of the unit to allow lifting with lifting beam.

All units are monoblock except for units with 4 circuits that are always made in two sections dispatched separately. The two sections must be hydraulically manifolded on site (by the customer).

#### COMPRESSORS

##### Basic, HE and SLN version

For the basic, HE and SLN version units, the compressors are semi-hermetic screw compressors with continuous capacity reduction of output power from 25 to 100%, which allows the energy efficiency of the unit to be maximized in all operating conditions.

The capacity reduction of the entire unit is always continuous, from the minimum capacity reduction step, based on the number of compressors, up to 100%. Lubrication of the compressors is ensured by the pressure difference between delivery and suction.

All the compressors are fitted with check valve on delivery side, metal mesh filter on suction side and electronic protection with temperature sensors directly inserted in the windings and on the delivery pipe.

The machine is started and switched off with a forced 25% capacity reduction of each compressor and starting is of the "star-delta" type.

All the compressors are fitted as standard with crankcase heater and discharge valve.

##### HEi version

The HEi version units have a semi-hermetic screw compressor (one compressor per section for units with 4 circuits) controlled by AC inverter fully integrated in the compressor. In addition to capacity modulation management (from about 20% up to 100%), the electronics also manages all the safety devices and therefore ensures that the compressor always works within its operating limits to preserve its operation and reliability. Each compressor is fitted with an automatic control of the compression ratio and an optoelectronic control of oil level.

The other compressors of the unit are semi-hermetic screw compressors with stepped capacity reduction. The capacity reduction of the entire unit is always continuous, from the minimum capacity reduction step, based on the number of compressors, up to 100%.

difference between delivery and suction.

All the compressors are fitted with check valve on delivery side, metal mesh filter on suction side and electronic protection with temperature sensors directly inserted in the windings and on the delivery pipe.

Starting of the inverter-controlled compressors is of the "Direct On Line" type with an acceleration ramp managed by the inverter that allows inrush currents of the compressor below 5A to be obtained. Stepped starting of the compressors is of the "star-delta" type.

All the compressors are fitted as standard with crankcase heater and discharge valve.

##### XEi version

The XEi version units all use semi-hermetic screw compressors controlled by AC inverter fully integrated in the compressor. In addition to capacity modulation management (from about 20% up to 100%), the electronics also manages all the safety devices and therefore ensures that the compressor always works within its operating limits to preserve its operation and reliability. Each compressor is fitted with an automatic control of the compression ratio and an optoelectronic control of oil level.

The capacity reduction of the entire unit is always continuous, from the minimum capacity reduction step, based on the number of compressors, up to 100%.

difference between delivery and suction.

All the compressors are fitted with check valve on delivery side, metal mesh filter on suction side and electronic protection with temperature sensors directly inserted in the windings and on the delivery pipe.

Starting of the inverter-controlled compressors is of the "Direct On Line" type with an acceleration ramp managed by the inverter that allows inrush currents of the compressor below 5A to be obtained. This allows the maximum inrush current to be always lower than the maximum current absorbed by the machine.

In addition to the obvious energy savings arising from greater efficiency, the use of a full inverter unit also brings advantages in terms of installation:

- For these units, the  $\cos\phi$  (power factor) is always greater than 0.95, therefore making external power factor correction systems unnecessary.
- The maximum inrush current of the unit is always lower than its maximum absorbed current (calculated in the worst operating condition), therefore making the power cables and line protection devices less onerous.

All the compressors are fitted as standard with crankcase heater and discharge valve.

### **SOURCE-SIDE HEAT EXCHANGER**

The V-shaped arrangement of the coils enables them to be protected from hail and makes the unit compact. It also guarantees an increase in the air intake surface, and leaves ample space for distribution of the components of the refrigerant circuit and the hydraulic circuit.

To protect the exchangers from corrosion and ensure optimal operation of the unit, we advise following the recommendations given in the user, installation and maintenance manual for cleaning the coils. For installations within a kilometre of the coast, use of the accessory is strongly recommended: Coil treated with anti-corrosion paints.

#### **(excluding HP units)**

The exchangers are made with microchannel aluminium coils. Finned pack coils with copper tubes and aluminium fins can be requested as accessory.

to sophisticated production methods, microchannel coils are made using specific aluminium alloys for the tubes and for the fins. This allows the effects of galvanic corrosion to be drastically reduced to always ensure protection of the tubes that confine the refrigerant. Tubes and fins are also subjected to SiFLUX coating processes (or equivalent) or have zinc added to further increase their corrosion resistance.

If the unit has to be installed in an environment with a particularly aggressive atmosphere, e-coated microchannel coils are available as an option. This option is strongly recommended for applications in coastal or highly industrialized areas.

The use of microchannel coils compared to conventional copper/aluminium coils reduces the total weight of the unit by about 10% and gives a reduction in refrigerant charge of at least 30%.

#### **(only for HP units)**

The exchangers are made with finned pack coils with copper tubes and aluminium fins.

At the base of each coil, there is an Anti-Ice Circuit: this prevents ice formation in the lower part of the coil and therefore allows the unit to operate even with extremely harsh temperatures and with high humidity levels.

### **FANS**

The fans are axial fans, directly coupled to a three-phase 6-pole electric motor, with integrated thermal overload protection (Klixon®) and IP 54 protection rating.

The fan includes the shroud, designed to optimize its efficiency and reduce noise emission to a minimum, and the safety guard.

The control manages the speed of the fans through a phase cutting speed adjuster, in order to optimize the operating conditions and efficiency of the unit.

This control also has the effect of reducing the noise level of the unit: in fact, the typical conditions under which the control will be modulating the speed of the fans are those of the night, spring and autumn.

For units equipped with EC fans, the same function is carried out using the electronically commutated motor of the fans and is supplied as standard.

### **USER-SIDE HEAT EXCHANGER**

The exchanger is a dry-expansion shell-and-tube exchanger.

It is sized to maximize the efficiency of the unit, by keeping the overall dimensions and the refrigerant charge down to a minimum.

The exchanger consists of a steel shell insulated with a shell made of closed-cell foam material, while the tube bundle is made with copper tubes.

On the hydraulic connections of the exchanger, there are also pipe taps for the differential pressure switch and wells for the temperature probes.

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## REFRIGERANT CIRCUIT

Each refrigerant circuit of the basic unit (cooling only) comprises:

- discharge valve for each compressors
- shut-off valve in the liquid line
- charging valves
- liquid sight glass
- replaceable solid cartridge dehydrator filter
- electronic expansion valve
- pressure transducers for reading the high and low pressure values and relevant evaporating and condensing temperatures
- high pressure switches and safety valves.

The pipes of the circuit and the exchanger are insulated with extruded closed-cell expanded elastomer that is resistant to UV rays.

Compared to the mechanical expansion valve, the electronic expansion valve allows machine stability to be reached more quickly and better superheating control to maximize the use of the evaporator in all load conditions. This also acts as shut-off valve on the liquid line, as it closes during compressor stops, so preventing dangerous refrigerant migration.

## ELECTRICAL CONTROL PANEL

The electrical control panel is made in a painted galvanized sheet-iron box with forced ventilation and IP54 protection rating. The electrical control panel of the basic unit comprises:

- main disconnect switch
- fuses to protect the compressors, fans and auxiliary circuits
- compressor contactors
- fan contactors
- phase monitor
- potential-free general alarm contacts
- single potential free operating contacts
- external air temperature probe
- microprocessor controller with display accessible from the outside
- Capacitive backup battery for electronic expansion valve

All the electrical cables inside the panel are numbered and the terminal board dedicated to the customer's connections is coloured blue so that it can be quickly identified in the panel.

## CONTROL BLUETHINK

### Main controller functions

The microprocessor control allows the following functions:

- water temperature control, with control of the water leaving the user-side exchanger
- freeze protection
- compressor timings

- automatic rotation of compressor starting sequence
- recording of the log of all machine inputs, outputs and states
- automatic rotation of compressor starting sequence
- recording of the alarm log
- sliding defrost management
- digital input for general ON/OFF
- digital input for Summer/Winter selection (only for HP units)
- RS485 serial port with Modbus protocol
- Ethernet serial port with Modbus protocol and integrated web server preloaded web page

For further details on available functions and on displayed information, you can refer to the specific documentation of the control.

By default, the serial connections present as standard are enabled only for reading from BMS. Enabling of writing from BMS is to be requested when ordering.

### Main functions of the webserver (only for units with advanced control)

As standard, the Bluethink controller integrates a web-server with a preloaded web page that is accessed via password.

The web page allows the following functions to be carried out (some of these are available only for users with advanced level rights):

- display of the main functions of the unit such as unit serial n°, size, refrigerant
- display of the general status of the machine: water inlet and outlet temperatures, external air temperature, mode (chiller or heat pump), evaporating and condensing pressures, suction and discharge temperatures
- display of the status of compressors, fans, pumps, electronic expansion valves
- display in real time of the graphs of the main quantities
- display of the graphs of logged quantities
- display of alarm log
- management of users on several levels
- remote summer winter mode selection
- remote ON/OFF
- remote set point change
- remote time band change
- remote summer winter mode selection

### Human-Machine Interface

The control has a graphic display that allows the following information to be displayed:

- water inlet and outlet temperature
- set temperature and differential set points
- description of alarms
- hour meter of operation and number of start-ups of the unit, the compressors and the pumps (if present)

- high and low pressure values, and relevant condensing and evaporating temperatures
- external air temperature
- superheating at compressor suction.

### Management of defrost cycles

For defrost management, the control of the unit uses a sliding intervention threshold, depending on the pressures inside the unit and the external air temperature. By putting together all this information, the control can identify the presence of ice on the coil and activates the defrosting sequence only when necessary, so as to maximize the energy efficiency of the unit.

Sliding management of the defrost threshold ensures that, as the absolute humidity of outdoor air decreases, the frequency of the defrost cycles gradually decreases because they are carried out only when the ice formed on the coil actually penalizes performance.

The defrost cycle is fully automatic and is carried out using a patented defrost system (patent n° 1335232): during the initial stage, a defrost is carried out by cycle reversal with fans stopped. When the frost on the coil has melted sufficiently, reverse ventilation is activated, that is, with air flow in the opposite direction to that of normal operation, so as to facilitate the ejection of condensed water and detached ice. When the coil is clean, ventilation is reversed again and the unit resumes operation in heat pump mode.

The combination of the sliding intervention threshold and the patented defrost system allows the number and duration of defrost cycles to be optimized and reduced to the minimum.

### TESTING

All the units are factory-tested and supplied complete with oil and refrigerant.

### CONTROLS AND SAFETY DEVICES

All the units are fitted with the following control and safety components:

- high pressure switch with manual reset
- high pressure safety device with automatic reset and limited tripping managed by the controller
- low pressure safety device with automatic reset and limited tripping managed by the controller
- high pressure safety valve
- antifreeze probe at outlet of each evaporator
- water differential pressure switch installed at the factory
- overtemperature protection for compressors and fans

## VERSIONS

Alongside the basic version of the unit, there are various versions that differ in efficiency and noise levels.

### Kappa Rev HE

The HE version unit uses oversize coils, in order to increase the ratio between exchange surfaces and capacity of the compressors. This allows all models to achieve Eurovent Class A for both EER and COP and consequently also high ESEER values.

### Kappa Rev SLN

The SLN version unit uses a soundproofed compressor compartment (see description of the /LN option), oversize coils compared to the standard efficiency unit and fans with speed adjuster and reduced air flow rate. The speed reduction of the fans is such that, under nominal operating conditions, the air flow rate and noise level are lower than those of the basic version of the unit. In any case, the speed adjuster allows rotation of the fans at maximum speed when external air temperature conditions are particularly critical so as to guarantee the same operating limits as the HE version.

### Kappa Rev HEi

The HEi version unit uses an inverter-controlled compressor together with one or more compressors with stepped capacity reduction. The control can manage the mix of these compressors to guarantee continuous management of capacity reduction from the minimum step up to 100% of capacity. For units with 4 circuits, there are always 2 inverter-controlled compressors and two conventional compressors.

The HEi version unit is high efficiency, with ESEER levels that exceed 4.60. The coupling of EC fans (accessory) to this version allows the efficiency level of the unit to be further improved.

### Kappa Rev XEi

The XEi version unit uses only inverter-controlled compressors. The control manages capacity reduction of the compressors so as to always guarantee maximum efficiency of the unit in all load conditions, to achieve ESEER levels that, in combination with EC fans (accessory), exceed 5.00.

## OPTIONS

### /HP: reversible heat pump

In addition to the set-up of a chiller only unit, /HP units comprise (for each refrigerant circuit):

- 4-way reversing valve
- suction separator
- fluid accumulator
- second electronic expansion valve
- Anti-Ice Circuit at the base of each coil



Summer / winter switching can be made from the control keypad, digital input or BMS (requires write enable).

This option is not available for the / HEi / XEi versions or the R513A option.

### /DC: unit with total recovery condenser

In addition to the set-up of a chiller only unit, /DC units comprise:

- a heat recovery condenser for recovering 100% of the condensation heat on each refrigerant circuit. The exchanger is a brazed plate heat exchanger; for multi-circuit units, the heat exchangers are to be manifolded outside the unit (by the customer)
- temperature probe at the inlet of each recovery exchanger
- liquid receiver for each refrigerant circuit with system for emptying the refrigerant from the condensing coil
- potential free contact in the electrical control panel for activation of recovery.

When required by the system, through the closing of a contact, the control automatically manages activation of recovery. Recovery management is carried out through a control on the temperature of the return water. The control also automatically manages safety deactivation of recovery if the condensing pressure becomes too high, and changes to using the condensing coils.

This option is not available for /HP units

### /DS: unit with desuperheater

In addition to the set-up of a chiller only unit, /DS units comprise (for each refrigerant circuit) an exchanger for condensation heat recovery of up to 20% (depending on size, version and operating conditions), placed in series with the condensing coils. The exchanger is a braze-welded plate heat exchanger. For multi-circuit units, the exchangers are to be manifolded outside the unit (by the customer).

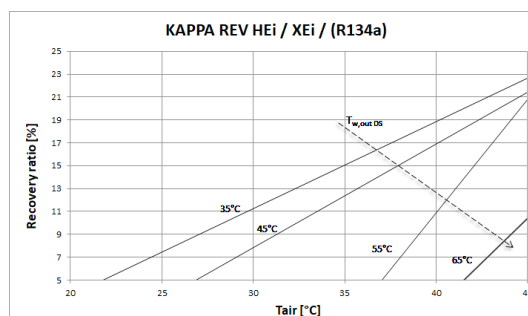
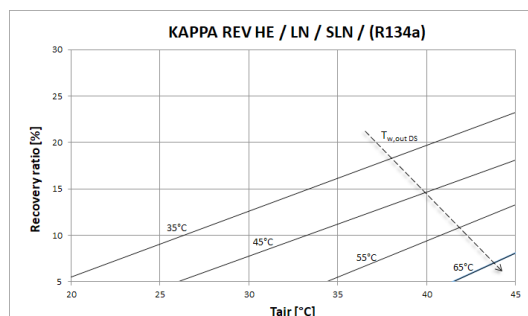
To maximize the use of the accessory and optimize machine operation, combination with the speed adjuster of the fans or with the EC fans is recommended.

This option is also available for /HP units, but in this case, in the installation, it must have provision for shutting off the recovery water circuit during operation in heat pump mode to avoid taking power from the user-side heat exchanger.

Two illustrative graphs are shown below in which, as the ambient temperature changes, ( $T_{air}$ ) and as the temperature of the water leaving the heat recovery heat exchanger changes, ( $T_{w,out DS}$ ), the percentage of recovered heat is shown as an indication (Recovery ratio).

The percentage of recovered heat is calculated as the ratio between recovered thermal power to the desuperheater and the thermal power released by the condenser under nominal conditions, that is, evaporator inlet/outlet water temperature 12/7°C.

In the following graphs, a constant temperature delta of 5°C between water inlet and outlet at the heat recovery heat exchanger has been considered.



To maximize the use of the accessory and optimize machine operation, combination with the speed adjuster of the fans or with the EC fans is recommended.

### /LN: low noise unit

In the unit with /LN option, all the compressors are enclosed in a compartment that is fully soundproofed with sound absorbing material and soundproofing material.

### /HAT: unit for high external air temperatures

The unit fitted with this accessory adopts an electrical control panel made using specific components to withstand high temperatures, special cables and oversize protection parts.

The accessory enables the unit to work with external air temperatures of over 46°C as indicated in the section on operating limits.

With this accessory, operation is guaranteed with external air temperature up to 52°C.

For higher temperatures up to about 55°C, a set-up with air conditioning of the electrical control panel is necessary; the unit works in capacity reduction mode. The feasibility of this set-up must be assessed: please contact our sales department.

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### **/HWT: unit for high temperatures of produced water**

Units with /HWT option use compressors with oversize electric motor for production of water at high temperature. This option is available for /HP units or for cold only units with /DC option.

### **HYDRAULIC MODULES**

All units can be fitted with hydraulic module in various configurations:

- /1P: hydraulic module with one pump
- /2P: hydraulic module with two pumps
- /1PS: hydraulic module with one pump and buffer tank
- /2PS: hydraulic module with two pumps and buffer tank

All the above-mentioned modules have pumps with standard discharge head.

The following are also available:

- modules /1PM, /2PM, /1PMS and /2PMS that have pumps with increased available discharge head
- modules /1PG, /2PG, /1PGS and /2PGS that have pumps suitable for operating with glycol up to 50%

Hydraulic modules with one pump have:

- one pump
- a gate valve on the delivery side of the pump
- an expansion vessel

Hydraulic modules with two pumps have:

- two pumps
- a check valve on the delivery side of each pump
- a gate valve on the outlet of the delivery manifold
- an expansion vessel

In the version with 2 pumps, these are always with one on standby while the other is working. Switching over between the pumps is automatic and is done by time (to balance the hours of operation of each one) or in the event of failure.

Hydraulic modules with tank also have:

- a gate valve at the inlet of the pump or the suction manifold
- a tank with drain valve and air valve

Refer to the table of configurations that are not possible to check for availability of specific set-ups.

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## DESCRIPTION OF ACCESSORIES

Some accessories may be incompatible with each other even if not expressly indicated.

### Refrigerant

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#### **R513 R513A**

Unit supplied with R513A refrigerant instead of R134a.

R513A is distinguished by its low environmental impact, with GWP=573. It is also a non-toxic and non-flammable fluid: A1 classification in accordance with ASHRAE; PED 2.

These characteristics facilitate the adoption of the model in the presence of any specific local requirements related to the environmental impact caused by the refrigerants. This has positive effects on transport, operation and maintenance and also on overall cost effectiveness, as regards possible taxation or restrictions on the use of refrigerants with high environmental impact.

### Refrigerant circuit accessories

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#### **BK Brine Kit**

This accessory is compulsory if a water temperature set point lower than +3°C is used (if the unit is provided with double set point or variable set point, the lower set point is considered).

The accessory consists of increased insulation and suitable sizing and calibration of some components.

The inlet and outlet temperatures of the user-side exchanger must be given on ordering to allow correct setting of the alarm parameters and verification of the sizing of the expansion valve.

The cooling set point can then be changed by the customer in an interval that, compared to the set point given on ordering, ranges from -1K up to the maximum temperature allowed by the above-stated operating limits.

The unit will be optimized to work at the set point temperature given on ordering. For different set points, the cooling capacity provided and the level of efficiency of the machine could decrease and move away from these conditions.

This accessory compulsorily requires the insertion of one of the options: condensing control with speed adjuster or EC fans.

#### **DVS Double safety valve**

With this accessory, instead of each individual safety valve per circuit, there is a "candelabrum" with two safety valves and a diverter valve for choosing the valve in operation. This allows the safety valves to be replaced without having to drain the machine and without having to stop it.

#### **MAFR Pressure gauges**

The operating pressures of each circuit of the unit can be displayed on the control by accessing the relevant screens. Also, the machine can be fitted with pressure gauges (two for each circuit) installed in a clearly visible position. These allow reading in real time of the working pressures of the refrigerant gas on the low pressure side and on the high pressure side of each refrigerant circuit.

#### **RG Condensation control with fan speed adjuster**

The control manages the speed of the fans through a phase cutting speed adjuster, in order to optimize the operating conditions and efficiency of the unit.

This control also has the effect of reducing the noise level of the unit: in fact, the typical conditions under which the control will be modulating the speed of the fans are those of the night, spring and autumn.

For units equipped with EC fans, the same function is carried out using the electronically commutated motor of the fans and is supplied as standard.

#### **RIC Liquid receiver**

The adoption of this accessory always guarantees correct feeding of the expansion valve even when the unit is subjected to wide external air temperature ranges.

This accessory is standard on DC and HP units.

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**RUBA Compressor suction valves**

The valves situated on the suction side of the compressors allow the compressor to be isolated from the rest of the refrigerant circuit, so making the maintenance operations quicker and less invasive.

The compressor discharge valve is standard on all compressors

**VS Liquid line solenoid valve**

This accessory prevents refrigerant migration that could damage the compressor on starting.

**RPR Refrigerant leak detector**

With this accessory, a refrigerant leak detector is placed inside each compressor compartment. Detection of a refrigerant leak is managed by the controller through a specific alarm and display of a specific icon on the display of the controller. This alarm stops the unit.

The accessory can be applied only to units in LN or SLN set-up.

**RPP Refrigerant leak detector with automatic pump down**

With this accessory, a refrigerant leak detector is placed inside each compressor compartment. Detection of a refrigerant leak is managed by the control through a specific alarm and display of a specific icon on the display of the control. For all the circuits of the unit, the alarm also starts the machine stopping procedure with pump down, confining all the refrigerant in the coils.

The accessory includes the capacitive backup battery.

The accessory can be applied only to units in LN or SLN set-up.

## Fan accessories

### VEC EC fans

With this accessory, EC fans, with electronically commutated brushless motor, are used for the ventilating section. These guarantee very high efficiency levels for all working conditions and allow a 15% saving on the power absorbed by each fan working at full capacity.

Also, through a 0-10V analogue signal sent to each fan, the microprocessor carries out condensation/evaporation control by continuous adjustment of the air flow rate as the external air temperature changes, with a further reduction in electrical absorption and noise emission.

For further details, see the dedicated chapter: "Aeraulic load losses and options available for the fan section".

### VEM Oversize EC fans

The increased EC fans allow to obtain the same benefits as EC fans and in addition allow to have a residual useful head of about 100Pa.

For further details, see the dedicated chapter: "Aeraulic load losses and options available for the fan section".

### RECP Pressure recuperator

Normally, the air ejected by the fan has a high speed and this manifests itself as kinetic energy that is dissipated into the environment.

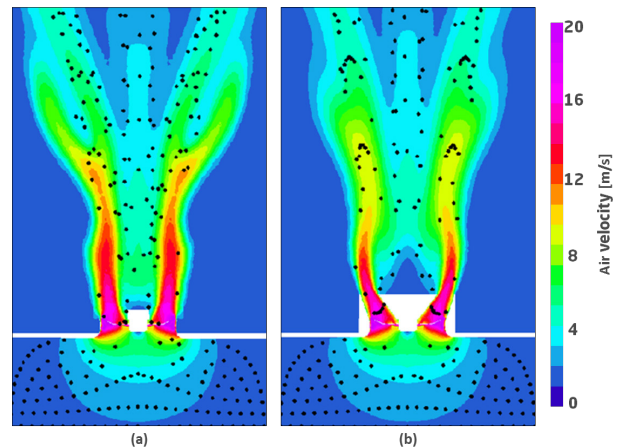
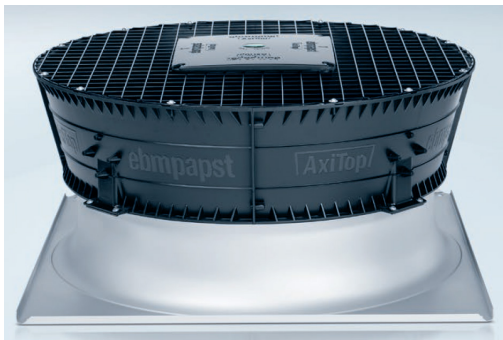
The pressure recuperator is a passive element situated on the ejection duct of each individual fan designed to allow better conversion of kinetic energy into static pressure, which manifests itself as a higher pressure generated by the fan.

This higher pressure can have at least two possible applications:

- For the same fan speed, the pressure recuperator allows an increase of about 50Pa in the available pressure of the ventilating section to be obtained. This can be useful for overcoming the head losses that may be present in specific installations. The increase in available pressure is to be considered in addition to the increase that can already be obtained with the application of oversize EC fans
- for the same pressure differential on the air, the pressure recuperator allows the same air flow rate to be obtained with a lower number of revolutions of the fan. This automatically produces a reduction of up to 3 dB(A) in the noise emission of the unit and a reduction in the absorption of the fan, with an immediate increase in the overall efficiency of the unit.

To allow optimization of the performance of the accessory, combination with the speed adjuster or EC fans is necessary. In this last case, the higher efficiency of the EC fans (especially when operating at low speed) is added to the performance improvement generated by the pressure recuperator.

The accessory is supplied separately from the unit on one or more pallets and it must compulsorily be installed (by the customer) before the first start-up of the machine.



(a) fan only;

(b) fan with pressure recuperator

## Hydraulic circuit accessories

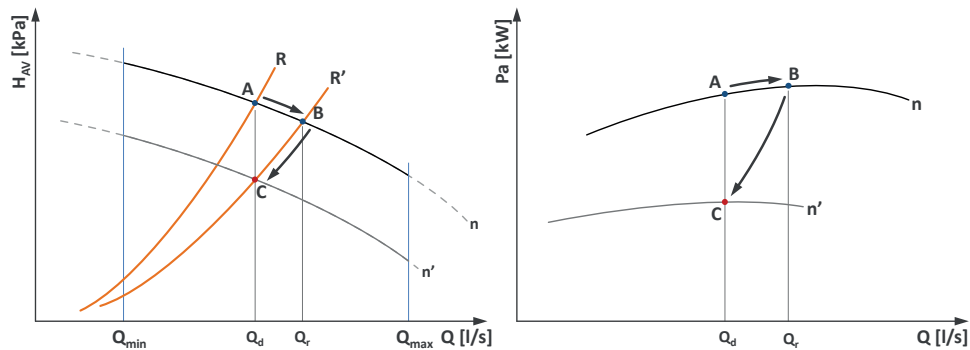
### FVP FLOWZER VP - Inverter for manual pump adjustment

The accessory consists of inserting an inverter in the machine to manually adjust the speed of the pump (or pumps) in order to calibrate the pump flow rate on the head losses of the system.

This accessory is to be combined with one of the integrated hydraulic modules that can be selected for the unit. Units equipped with integrated hydraulic module allow a certain level of available discharge head (point A) to be obtained under nominal flow rate conditions  $Q_d$ .

But the actual head loss level of the system (e.g. characteristic curve  $R'$ ) normally causes the pump to find a different equilibrium point (point B), with a flow rate  $Q_r$  higher than  $Q_d$ .

In this condition, in addition to having a different flow from the nominal one (therefore also a different temperature jump), there is also a greater absorption of electric power from the pump itself.

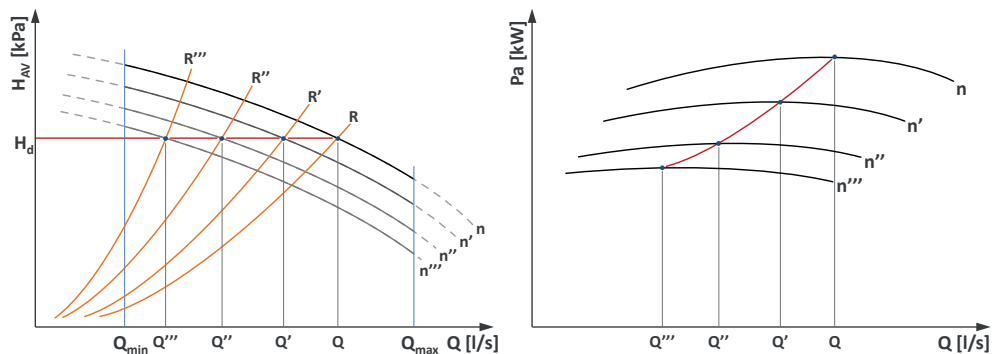


The use of the Flowzer VP allows the pump speed to be set manually (e.g. at speed  $n'$  instead of  $n$ ) to obtain the design water flow rate and thermal gradient (point C). Once the adjustment procedure has been carried out, the pump will always work at a fixed flow rate.

The adoption of the VP Flowzer allows to considerably reduce the electrical power consumption of the pump with a consequent energy saving. By way of example, a reduction in the flow rate of 10% leads to a reduction in power consumption of around 27%.

### FVD FLOWZER VD - Transducer for automatic adjustment

Flowzer VD requires a pressure transducer to be installed in the machine. Through this transducer, the inverter can gauge the actual pressure at the ends of the system and automatically adapt the pump speed to obtain a set available discharge head value. Flowzer VD must be combined with Flowzer VP. This accessory therefore allows a constant pressure system to be achieved.



With the Flowzer VD, the customer can set, directly on the inverter, the available discharge head value  $H_d$  that the unit must maintain. As can be seen from the graph as the user request decreases, the resistant curve of the plant moves to the left, consequently the inverter reduces the speed of the pump in order to maintain the useful head necessary for the unit. With this system a significant reduction in electrical power is achieved. The customer will have to check that, in minimum flow rate conditions (that is, with the maximum number of user points closed), this is always higher than or equal to the minimum flow rate allowed by the unit.

This accessory is useful when the total head losses of the circuit are slightly variable or when they change depending on the seasons (for example, some user points are active only during summer operation and not during winter operation).

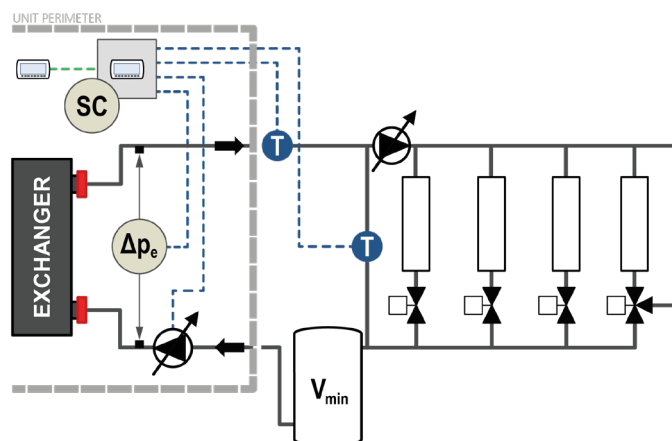
The use of this accessory also allows the pump speed to be adapted to possible fouling of the filter on the hydraulic circuit.

## FVF **FLOWZER VFPP – Kit for variable flow rate primary circuit pump with bypass valve included**

Bluethink solution for a variable flow rate system, consisting solely of a user-side primary circuit.

Flowzer VFPP includes:

- a pressure transducer installed at the ends of the user-side exchanger ( $\Delta p_e$ )
- a dedicated control system, installed at the factory in the electrical control panel of the unit (SC)
- a modulating bypass valve with servo-motor supplied separately with it ( $V_{bp}$ ) (installation by the customer)
- two system pressure transducers ( $\Delta p_p$ ) supplied separately (installation by the customer)



It is obligatory for the option to be combined with the Flowzer VP (inverter) and with one of the hydraulic modules that can be selected for the unit. The accessory is not compatible with Multilogic. Please contact our sales department for further details.

The unit must include the advanced Bluethink controller, just one heat exchanger on the user side and a minimum capacity step of 25% or less.

The option offers a complete default package to guarantee simple selection, purchasing and commissioning.

In particular, the unit includes an additional control system, equipped with an advanced algorithm, which interacts with the main advanced Bluethink controller.

Flowzer VFPP has the advantage of:

- implementing an innovative design, which is alternative to the classic system based on fixed flow-rate primary circuit plus secondary circuit
- being ideal for new or entirely redesigned systems, especially for comfort applications
- achieving a complete variable flow system, with maximum energy saving
- simplifying the layout of the user circuit
- limiting the capex of the system
- achieving complete and reliable control of the system

The maximum energy saving is achieved thanks to:

- a hydraulic decoupler managed by the modulating bypass valve, which regulates the bypass flow rate on the lowest possible value
- an advanced algorithm to prevent hunting by the reversing valve and by the bypass valve, thereby balancing the pump speed and the bypass speed to a minimum

The capex of the system is also reduced thanks to:

- single inverter + pumping module, integrated in the unit
- small internal footprint, due to the simplified layout

The operating principle can be summarized as follows:

- Flowzer VFPP carries out constant control of the discharge head
- the system controller modulates the pump speed according to the condition detected by the system transducers  $\Delta p_p$
- if the system terminals are switched off, the pump speed will decrease
- the pump speed can be reduced until it reaches the minimum allowed flow rate on the heat exchanger of the unit
- this flow rate is indirectly monitored through the losses detected by the differential pressure transducer  $\Delta p_e$
- When the minimum allowed flow rate threshold is exceeded, the control system will open the bypass valve  $V_{bp}$  to recirculate the flow rate that is not required by the system, but is necessary to guarantee the minimum flow rate to the heat exchanger.

In the required minimum load condition (that is, with all system terminals switched off), the required minimum volume ( $V_{min}$ ) must be concentrated in the relevant tank, to be installed between the unit and the bypass valve. The bypass valve  $V_{bp}$  is controlled through a 0-10 V signal and must therefore be installed within 30 m of the unit.

The pressure transducers of the system  $\Delta p_p$  provide a 4-20 mA signal and require two 1/4" female fittings. These transducers must be installed within 200 m of the unit, near the system terminal that is affected by the highest line head losses or in any case in a position where it is possible to measure an adequate pressure value.

Further details can be found in the relevant manual.

Bypass valve diameter	Kappa Rev	Kappa Rev HE Kappa Rev SLN	Kappa Rev HEi	Kappa Rev XEi
3"				30.1
4"	33.2	33.2		35.1
	35.2	35.2		45.1
	37.2	37.2		
	40.2	40.2		
	43.2	43.2		
	51.2	51.2		
5"	54.2	54.2	58.2	55.2
	58.2	58.2	67.2	65.2
	67.2	67.2	73.2	70.2
	73.2	73.2	80.2	80.2
	80.2	80.2		
6"	85.2	85.2	85.2	90.2
	90.2	90.2	90.2	100.3
	95.2	95.2	100.3	
	100.2	100.2	105.3	
	105.2	105.2	115.3	
	115.2	115.2		
2 x 5"	120.2	120.2		
	130.2			
	140.3			
	150.3			
	160.3			

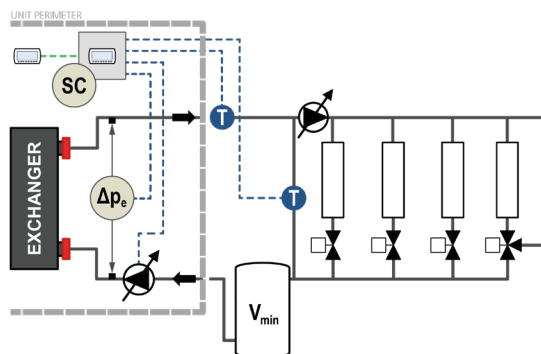


## FVPS FLOWZER VPS – Kit for variable flow rate pump with temperature sensors

Bluethink solution for a variable flow rate system, consisting of a primary circuit plus secondary circuit.

Flowzer VPS includes:

- a differential pressure transducer, installed at the factory at the ends of the user-side heat exchanger of the unit ( $\Delta p_e$ )
- a dedicated control system, installed at the factory in the electrical control panel of the unit (Sc)
- two system temperature sensors (T) - supplied separately; installation by the customer



It is obligatory for the option to be combined with the Flowzer VP (inverter) and with one of the hydraulic modules that can be selected for the unit. The accessory is not compatible with Multilogic. Please contact our sales department for further details.

The unit must include the advanced Bluethink controller, just one heat exchanger on the user side and a minimum capacity step of 25% or less.

The option offers a complete default package to guarantee simple selection, purchasing and commissioning.

In particular, the unit includes an additional control system, equipped with an advanced algorithm, which interacts with the main advanced Bluethink controller.

Flowzer VPS has the advantage of:

- being ideal for renovations of existing systems, especially for comfort applications
- achieving a complete variable flow system, with maximum energy saving
- implementing a flexible design, e.g. for scalable or multi-zone systems

The maximum energy saving is achieved thanks to the advanced algorithm, which prevents hunting by the inverter and balances the pump speed and the recirculation flow rate to a minimum.

With refurbishments, the system's capex is limited to the unit and its commissioning.

The dimensions of the inverter of the unit and of the pump module can be favoured by the low design discharge head of the primary circuit.

The operating principle can be summarized as follows:

- Flowzer VPS performs intelligent control of the flow rate on the primary circuit, and balances it compared to the flow diagram of the secondary circuit
- the system controller modulates the pump speed according to the condition detected by the system sensors T
- if the system terminals are switched off, the flow rate of the secondary circuit will decrease; therefore the direction of flow is detected indirectly as temperature difference by the system sensors through the separator or the bypass pipe
- the system controller will consequently force the primary pump to reduce its speed, until it reaches the minimum allowed flow rate on the heat exchanger of the unit
- this flow rate is indirectly monitored through the losses detected by the differential pressure transducer  $\Delta p_e$

In the required minimum load condition (that is, with all system terminals switched off), the necessary minimum volume ( $V_{min}$ ) must be ensured by the relevant tank to be installed between the unit and the decoupler or bypass pipe.

The temperature sensors of the system T provide a 4-20 mA signal and require 1/2" female fittings.

Further details can be found in the relevant manual.

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**RA     Antifreeze heater**

These are electric heaters inserted on the user-side heat exchanger, on the pumps and in the tank (depending on the configuration of the machine) to prevent damage to the hydraulic components due to ice formation during periods when the machine is stopped.

Based on normal operating conditions and the percentage of glycol in the system, an appropriate "antifreeze alarm" temperature is set in the control. When a temperature that is 1K higher than the antifreeze alarm threshold is detected at the outlet from the exchanger, the pump (if present) and the antifreeze heaters are switched on. If the temperature of the outgoing water reaches the antifreeze alarm threshold, the compressors are stopped, keeping the heaters and the pumps active, and the general alarm contact of the machine is activated.

**VSIW   Water-side safety valve**

With this accessory, a safety valve is inserted in the hydraulic circuit of the unit: when the calibration pressure is reached, the valve opens and, by discharging (to be routed by the customer), prevents the system pressure from reaching limits that are dangerous for the components present in the system. The valves have positive action, that is, performance is guaranteed even if the diaphragm deteriorates or breaks.

**FLUS   Flow switch (instead of the water differential pressure switch)**

As an alternative to the differential pressure switch (standard flow sensor), it is possible to request the paddle flow switch as accessory. This detects when there is no water flow to the user-side exchanger and sends a signal to the control of the unit that will stop the compressors to prevent damage to the exchangers.

Application of this accessory is compulsory for units that use non-glycol water and work with a yearly cycle where external air temperatures are zero or below.

The flow switch is supplied loose (installation by the customer) and replaces the water differential pressure switch (standard).

## Electrical accessories

### ARU Stopping of the unit due to temperatures below the operating limit

With this accessory, it is possible to set the unit so that the controller switches off the compressors when the unit is operating in heat pump mode and the external air temperature falls below a minimum set limit: this will prevent the unit from going into low pressure alarm, so avoiding having to manually restart the machine. At the same time, the control will enable a digital output that can be used for activating an auxiliary heat source.

When the external air temperature returns above the set threshold temperature, the unit will automatically resume operation without it being necessary to do anything.

For units equipped with integrated pump, the pump will always be kept running so as to prevent ice formation and ensure correct reading of the temperature and antifreeze safety probes at all times.

The stopping temperature must be set based on the set point temperature and in accordance with what is allowed by the operating limits of the machine.

The same function can be used to set an external air temperature below which to use an alternative heat source because it is more efficient or economically more advantageous.

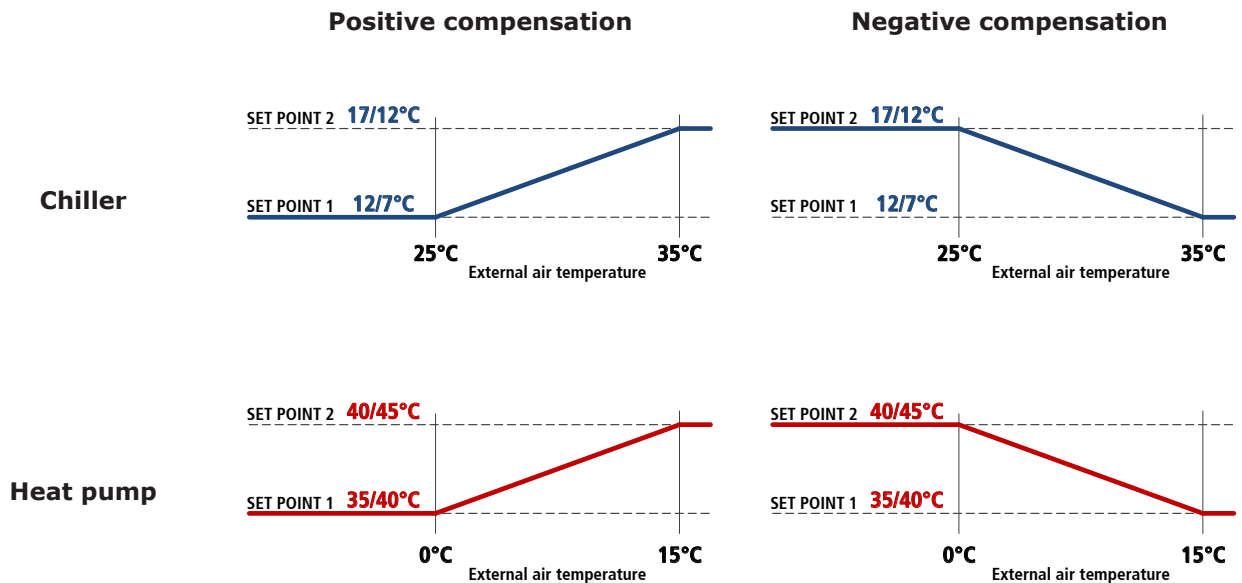
With the default programming, the limit that considers a production of outgoing water at 45°C is set, therefore:

- -7°C for standard units
- -10°C for /HE and /SLN units.

### CSP Set point compensation depending on external air temperature

For units fitted with this accessory, the set point of the unit is set so that it can vary between two values, a maximum and a minimum, depending on the external air temperature. The compensation ramp and the maximum and minimum values of the set point can be changed by the user.

Unless otherwise specified in the order, the controller will be set to implement a positive compensation logic according to the temperatures shown in the following diagrams:



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**DAA Double power supply with automatic switching**

A motor-driven automatic switch to which to connect two separate power supply lines (for example, one from the mains power line and one from the uninterruptible power supply unit) is installed in the electrical control panel of the unit.

The switching from one line to another is automatic and obligatorily requires passing through the OFF position.

**DAM Double power supply with manual switching**

A manual switch to which to connect two separate power supply lines (for example, one from the mains power line and one from the uninterruptible power supply unit) is installed in the electrical control panel of the unit.

The switching from one line to another is manual and obligatorily requires passing through the OFF position.

When this accessory is requested, the power supply of the unit must compulsorily include neutral.

**FARE Fast Restart**

The Fast Restart accessory enables the controller to carry out a fast restart of the unit following a blackout, in order to reduce machine down times to a minimum.

This accessory requires the provision of a power supply line dedicated to the controller (uninterruptible power supply unit installed by the customer) and a maximum and minimum voltage relay in the electrical control panel. In this way, the controller of the unit will always remain powered even during a blackout.

Once the main power supply returns after a blackout, the starting of the first compressor takes place within 60 seconds and the full capacity of the unit is reached in about 180 seconds (a time that depends on the number of compressors and the instant load level).

In order to protect component service life, the controller may carry out the Fast Restart procedure no more than 3 times in an hour and 5 times in one day.

Also, to make it easier to carry out any maintenance on the power supply line dedicated to the controller, there is a selector switch inside the electrical control panel to allow the controller to be powered directly from the main power supply of the machine.

**RMMT Maximum and minimum voltage relay**

This accessory constantly monitors the voltage value and the unit's power supply phase sequence. If the supply voltage does not fall within the set parameters or there is a phase reversal, an alarm is generated that stops the machine to prevent damage to its main parts

With this accessory, automatic circuit breakers are installed instead of fuses for the protection of auxiliary loads. Also, the same accessory uses automatic circuit breakers with adjustable thermal overload protection to protect the compressors.

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**IACV Automatic circuit breakers**

With this accessory, automatic circuit breakers are installed instead of fuses for the protection of auxiliary loads. Also, the same accessory uses automatic circuit breakers with adjustable thermal overload protection to protect the compressors.

**LIID Limitation of the current absorbed by digital input**

When this accessory is requested, a digital input is prepared in the terminal board to activate the forced capacity reduction of the unit to a set fixed level.

This accessory is useful when there is a need to necessarily limit the power absorbed by the unit as regards particular conditions.

We point out that, in some conditions (for example, during defrosting, oil return cycles or hourly compressor rotation procedures), the controller could force the unit to operate at full capacity for limited periods of time.

**LIRA Absorbed current limitation with measurement of absorption**

For the unit equipped with this accessory, it is possible to set, directly in the control, a maximum current that can be absorbed by the machine. The control instantly checks the absorptions, through an amperometric transformer, and, in case of need, applies a dynamic forced capacity reduction able to always keep the absorbed current below the set threshold.

**NSS Night Shift System**

This accessory is applied to high efficiency /LN version units with speed adjuster or to SLN units.

In the day time slot, which is normally the one with the highest heat load, priority is given to efficiency and therefore the machine works with a fan control curve that maximises the EER. In this time slot, therefore, the unit is a high efficiency low noise machine (equivalent to HE/LN).

In the night time band (or in any case from time band decided by the customer), the priority changes to limiting the noisiness of the machine and therefore the controller carries out an adjustment of the control ramp of the condensing fans, thereby reducing the air flow rate and consequently the noise emission level. So, in this time band, the unit is a super low noise machine (equivalent to SLN).

In any case, if there is a need for additional cooling capacity, the controller will manage the demand, if necessary, by accelerating the fans and keeping condensation within the correct operating limits.

The time slots can be set from the control depending on installation requirements.

When the unit is working in heat pump mode, in order to maximise the COP and to obtain the widest possible operating limits, the control of the unit forces the fans to the maximum speed also during the night time bands.

**RE1P Relay for management of 1 external pump**

This accessory can be requested for units without pumps and allows a pump outside the machine to be controlled.

**RE2P Relay for management of 2 external pumps**

This accessory can be requested for units without pumps and allows two pumps outside the machine to be controlled with a running/stand-by logic by implementing a rotation on the hours of operation.

**RIF Power factor correction to  $\cos\varphi \geq 0.95$** 

With this accessory, an electrical control panel, containing power factor correction condensers to bring the  $\cos\varphi$  of the unit to being greater than 0.95, is supplied loose. The condensers should be connected (by the customer) to the electrical control panel of the unit in the specially prepared terminal board.

Besides reducing the absorbed reactive power, the use of this accessory also allows the maximum absorbed current to be lowered.

### SETD Double set point from digital input

The accessory allows you to preset two different operating set points and manage the change from one to the other through a digital signal.

The set point temperatures must be specified when ordering. For optimization of the unit, reference will be made to the lower set point in chiller mode and the higher set point in heat pump mode.

Unless otherwise specified in the order, the controller will be set at the factory with the following temperatures:

- in chiller mode, set point 1 to 7°C and set point 2 to 12°C
- in heat pump mode (only for HP units) set point 1 to 45°C and set point 2 to 40°C

### SEVF Variable set point with remote signal cold circuit

The accessory allows the set point to be varied continuously between two preset values, a maximum and a minimum, depending on an external signal that can be of the 0-1V, 0-10V or 4-20mA type.

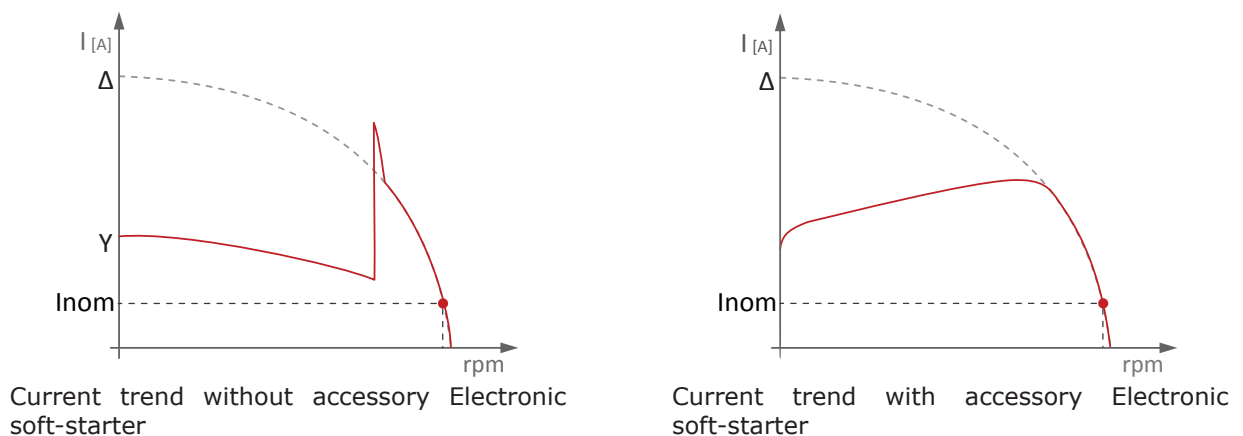
The set point temperatures and the type of signal to use for the adjustment must be specified when ordering. For optimization of the unit, reference will be made to the lowest set point.

Unless otherwise specified in the order, the controller will be set at the factory with 0-10V analogue input and with the following temperatures:

- 0V will correspond to a set point of 7°C
- 10V will correspond to a set point of 12°C

### SOFT Electronic soft-starter

Screw compressors (excluding inverter-controlled ones) are switched on using star-delta starting since this method allows very small effective average inrush currents to be obtained, but, as can be seen in the following diagrams, the connection change generates current peaks lasting a few ms.



If the unit is equipped with the electronic soft-starter accessory, the starting of each compressor becomes of the DOL (Direct On Line) type and therefore with a higher effective average inrush current, but with an acceleration ramp that allows elimination of the peaks that would be generated when changing from star to delta. If the unit is equipped with accessory "Power factor correction to  $\cos\phi \geq 0.95$ ", this last will be electro-mechanically connected only at the end of the acceleration ramp of the soft-starter.

### SQE Heater for electrical control panel

Electric heaters are positioned inside the electrical control panel and these prevent the formation of ice or condensation inside it.

### TERM Remote-controlled user terminal panel

This accessory allows the terminal normally situated on the machine to be replicated on a support situated at a distance. It is particularly suitable when the unit is placed in an area that is not easily accessible.

The accessory is supplied loose and is to be installed by the customer at a maximum distance of 120m from the unit. We advise using a cable of the following type: "TECO O.R. FE 2x2xAWG24 SN/ST/PUR".

## Network accessories

### BEET Blueeye® via Ethernet

This accessory does not include any type of **Blueeye® Service**. This service must be purchased separately based on the number of units/devices to be connected and the number of variables to be monitored.

**Blueeye®** is a supervision platform that enables remote monitoring of one or more units in the same system interconnected through a network with Modbus protocol.

The critical variables to be monitored over time are identified for each connected device. These variables are sampled and saved to the cloud so that they are accessible at all times through a web portal or a mobile APP (available for Android and iOS).

The following options can be selected for connection to the internet:

- a LAN (Ethernet) connection - available in the system;
- a connection to a mobile network - at least 3G. The data SIM card is not included.

Subscribing to any of the Blueeye® Services enables:

- viewing the history of the monitored variables, in the form of both numerical values and graphs;
- downloading the history of variables in CSV format;
- the creation of automatic reports;
- setting notifications (via APP or mail) with settable thresholds for each variable;
- switching the unit ON/OFF remotely;
- changing the set point remotely;
- selection of SUMMER/WINTER mode remotely (for reversible units only).

Two different types of contracts can be signed.

#### **Blueeye® Service Basic:**

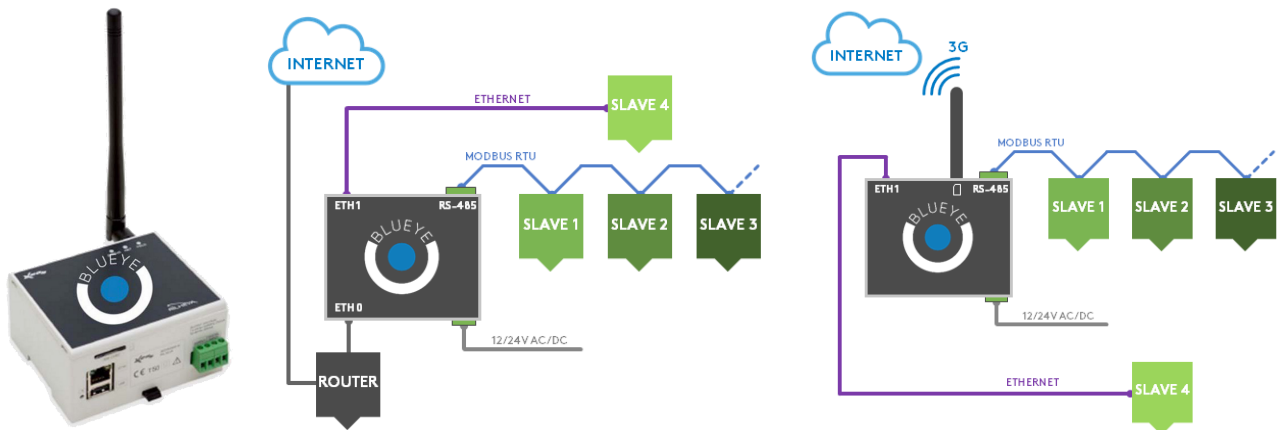
- to monitor a max. of 20 variables in total over max. 5 units/peripherals;
- to set a min. sampling frequency of 60 seconds.

#### **Blueeye® Service Advanced:**

- to monitor a max. of 200 variables in total over max. 10 units/peripherals;
- to set a min. sampling frequency of 5 seconds.

Both contracts can be supplemented with the following option: **VPN**. Unlike a standard connection, this option is used to create a secure connection (tunnelling) between the user and the remote unit through the Blueeye® portal. This type of connection gives full access to the remote controller and enables upgrading of the software (only for units with programmable controller).

For further details, refer to the specific Blueeye® documentation.



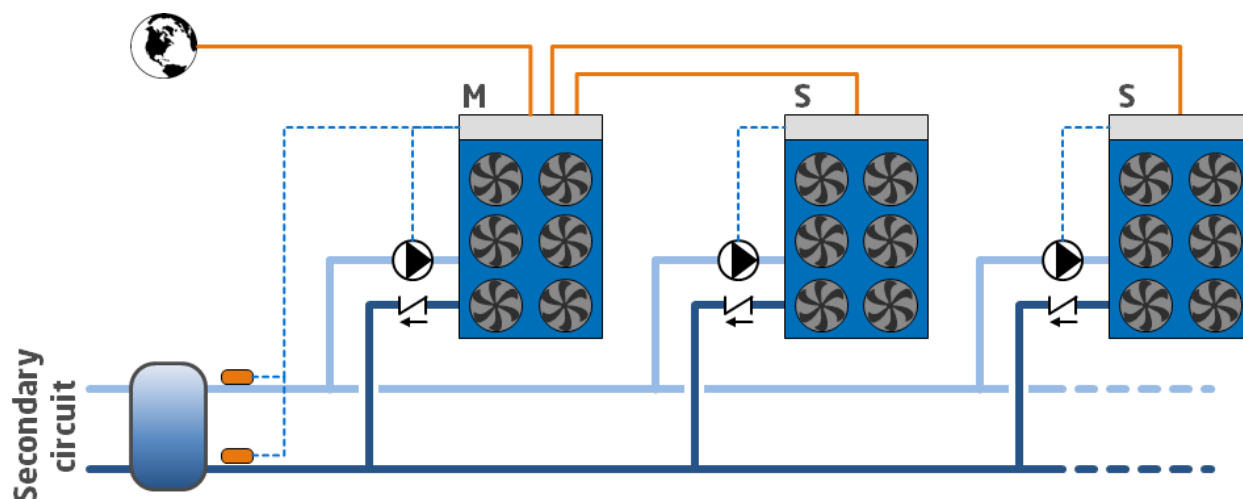
## **GLO Modbus Lonworks Gateway**

With this accessory, a RS485/Lon gateway is installed inside the electrical control panel.

By default, the programming gives read-only access to the control of the unit. Enabling of read/write access should be requested when ordering.

## **FMx Multilogic Function**

The Multilogic function allows management of up to 32 units equipped with advanced Bluethink controller and connected in hydraulic parallel with each other.



On the basis of the information recorded by the temperature probes installed on the delivery and return manifolds of the system, with the master unit, a capacity request is generated that is distributed among the units connected in the Multilogic network according to settable priority and optimization logics.

If communication between the units fails or if the master is off-line, the slave units can continue to work according to the set thermoregulation parameters.

The connected units can be different from each other, in terms of capacity and set-up, provided the following rules are complied with:

- if there are both chiller units and heat pumps in the Multilogic network, the Master unit must obligatorily be one of the HP units
- if there are both free cooling and non free-cooling units in the Multilogic network, the Master unit must obligatorily be one of the free-cooling units.

The Multilogic function that can be requested with the unit can be:

- **FM0:** Multilogic function for Slave unit
- **FM2:** Multilogic function for Master unit for managing up to 2 Slaves
- **FM6:** Multilogic function for Master unit for managing up to 6 Slaves

If you need to connect more than 6 slaves (up to 31), you can ask for a quotation from our sales department.

For the slave units, the accessory requires:

- programming of the unit as slave of a system of machines in Multilogic network

For the master units, the accessory requires:

- programming of the unit as master of a system of machines in Multilogic network
- entering of the parameters necessary for connection with the individual slave units
- installation in the electrical control panel of a network switch to allow the units to be connected in a LAN network.
- the supply of 2 temperature probes to be positioned on the delivery and return manifold of the system (supplied separately with it, installation and wiring by the customer)

The connection between the master unit and the slave units made with a CAT cable. 5E/UTP (prepared by the customer) with RJ45 connectors. Maximum cable length 100m.

For further details, please refer to the controller manual.

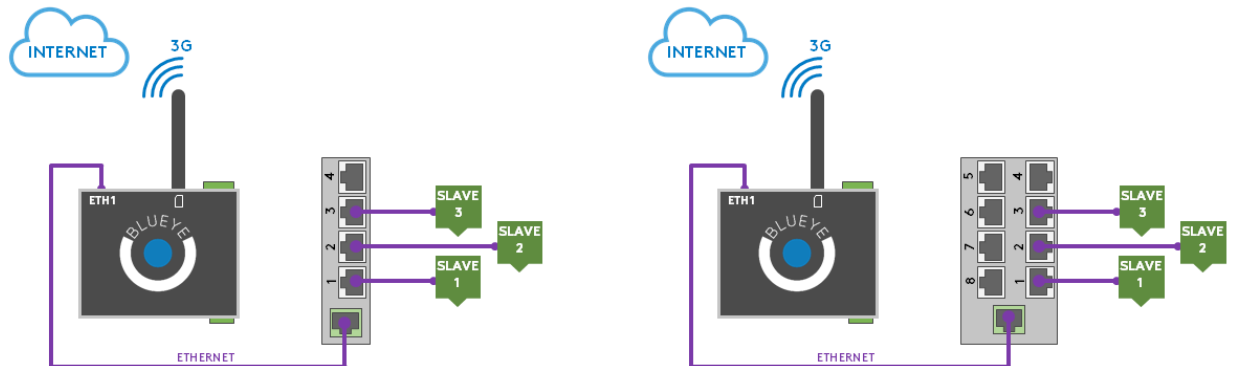


**PBA BACnet protocol over IP (Ethernet)**

The controller is set for use, in read and write mode, of the BACnet port on IP protocol.  
By default, the programming gives read-only access to the control of the unit. Enabling of read/write access should be requested when ordering.

**SW8P Network switch with 8 ports**

The accessory requires installation in DIN rail of a professional 4/8-port network switch.



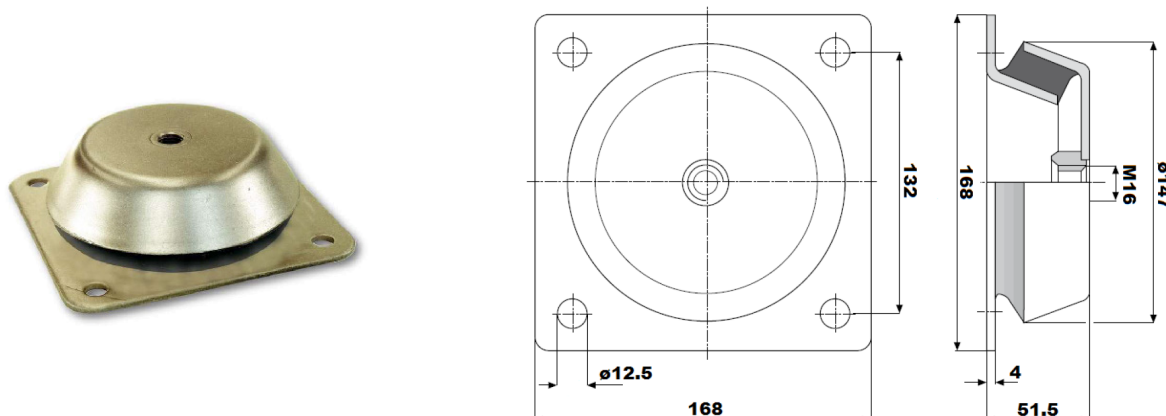
**PSN SNMP protocol**

The accessory consists of a gateway that allows Ethernet connection to a SNMP manager supervision system.  
The use of this accessory causes the RS485 serial port to be unavailable.

## Other accessories

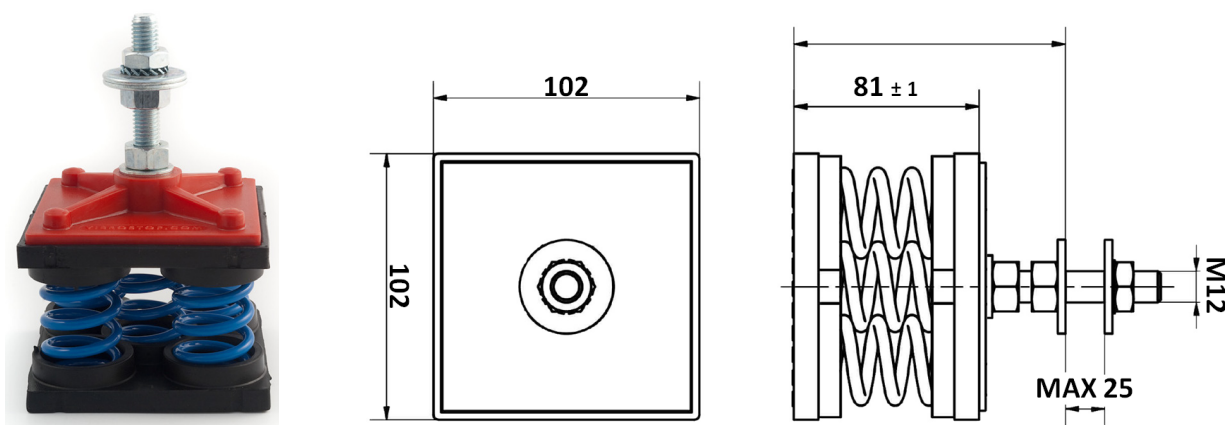
### AG Rubber anti-vibration mounts

These allow you to reduce the vibrations transmitted from the unit to the surface it is standing on. Accessory supplied loose.



### AM Spring anti-vibration mounts

These allow you to reduce the vibrations transmitted from the unit to the surface it is standing on. Accessory supplied loose.



### ALPR Pre-painted aluminium coil

This accessory uses finned pack coils with copper tubes and aluminium fins pre-painted with an anti-corrosion treatment.

This accessory is available only for HP version units.

### ANTC Coil treated with anti-corrosion paints

The treatment is applied exclusively to finned pack coils with copper tubes and aluminium fins and consists of aluminium passivation and coating with a polyurethane base; a double layer of paint, of which the first passivates the aluminium and acts as primer and the second is a polyurethane based surface coating. The product has high resistance to corrosion and all environmental conditions.

The choice of whether or not to treat the exchanger should be made in relation to the environment in which the unit is to be installed and through observation of other structures and machinery with exposed metal surfaces present in the destination environment.

The cross observation criterion is the most valid method of selection currently available without having to carry out preliminary tests or measurements with instruments. The identified reference environments are:

- marine coastal
- industrial
- urban with a high housing density
- rural

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Please note that in cases where different conditions co-exist, even for short periods, the choice must be suitable for preserving the exchanger in the harsher environmental conditions and not in conditions between the worst and best situation.

Particular attention must be given to cases where an environment that is not particularly aggressive becomes aggressive as a consequence of a local and/or temporal concomitant cause such as, for example, due to the presence of a heating flue outlet or an industrial kitchen or a solvent extraction fan in a small craft business. Protective treatment of the exchanger is strongly recommended if at least one of the points below is verified:

- there are obvious signs of corrosion of the exposed metal surfaces in the installation area
- the distance from the coast is less than 20 km
- the prevailing winds come from the sea towards the unit
- the environment is industrial with a significant concentration of pollutants
- the environment is urban with a high population density
- the environment is rural with the presence of organic discharges and effluents.

For chiller units, this accessory also includes the "Cu/Al coil" accessory.

#### **MCHE E-coated microchannel coil**

The e-coated microchannel coils are treated by immersion of the whole exchanger in an emulsion of organic resins, solvents, ionic stabilisers and deionised water. This is all subjected to a suitable electric field that causes the formation of a solid, uniform deposit on the exchanger. The function of this deposit will be to protect the aluminium from corrosion without penalising its thermophysical properties.

The choice of whether or not to treat the exchanger should be made in relation to the environment in which the unit is to be installed and through observation of other structures and machinery with exposed metal surfaces present in the destination environment.

The cross observation criterion is the most valid method of selection currently available without having to carry out preliminary tests or measurements with instruments. The identified reference environments are:

- marine coastal
- industrial
- urban with a high housing density
- rural

Please note that in cases where different conditions co-exist, even for short periods, the choice must be suitable for preserving the exchanger in the harsher environmental conditions and not in conditions between the worst and best situation.

Particular attention must be given to cases where an environment that is not particularly aggressive becomes aggressive as a consequence of a local and/or temporal concomitant cause such as, for example, due to the presence of a heating flue outlet or an industrial kitchen or a solvent extraction fan in a small craft business.

Protective treatment of the exchanger is strongly recommended if at least one of the points below is verified:

- there are obvious signs of corrosion of the exposed metal surfaces in the installation area
- the prevailing winds come from the sea towards the unit
- the environment is industrial with a significant concentration of pollutants
- the environment is urban with a high population density
- the environment is rural with the presence of organic discharges and effluents.

#### **PRAC Steel profiles frames for container shipment**

This accessory foresees the mounting of steel profiles frames on the unit for its loading into container.

When this accessory is required it's for the shipping of the unit into container and its loading is mandatory to be done at the factory

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**PREA Unit suitable to be disassembled on site**

The unit is delivered so that it can be disassembled easily on site if this makes the installation operations easier.

A unit requested with this option is supplied:

- screwed instead of riveted
- with plugged and not welded pipes
- without refrigerant charge
- untested
- covered by the warranty only if reassembled and screwed together by personnel authorized by the factory

**RAAL Cu/Al coils**

This accessory uses finned pack coils with copper tubes and aluminium fins instead of microchannel coils.

**RAT Anti-intrusion nets**

An arc-welded, painted net (RAL colour 7035) is installed to close off the external openings so as to prevent access to the technical compartment by unauthorized personnel.



**SLIT Special pallet/skid for container shipment**

The unit is placed on a skid that makes the container loading and unloading operations easier.

The accessory is mandatory if shipping by container is required

**STL Brackets for transport over long distances**

The accessory consists of adding reinforcing bars to the structural metalwork. This allows the strength of the structure to be increased for long distance road transport.

# TECHNICAL SPECIFICATIONS

## KAPPA REV

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	58.2
<b>KAPPA REV</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	307	339	371	408	458	482	537	611
Total absorbed power	(1)	kW	108	111	129	150	169	175	195	226
EER	(1)		2,85	3,05	2,88	2,73	2,70	2,75	2,75	2,70
EER energy class (Eurovent)	(1)		C	B	C	C	C	C	C	C
ESEER			3,60	3,82	3,71	3,65	3,64	3,66	3,67	3,65
<b>KAPPA REV /HP</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	296	328	358	392	439	463	517	586
Total absorbed power	(1)	kW	110	113	132	153	173	179	199	231
EER	(1)		2,69	2,90	2,72	2,57	2,53	2,59	2,60	2,54
EER energy class (Eurovent)	(1)		D	B	C	D	D	D	D	D
ESEER			3,48	3,72	3,59	3,52	3,49	3,53	3,55	3,51
<b>Heating (A7/87%; W45)</b>										
Heating capacity	(2)	kW	303	334	370	403	436	473	535	616
Total absorbed power	(2)	kW	97	105	117	130	141	151	172	198
COP	(2)		3,11	3,19	3,15	3,11	3,10	3,12	3,11	3,11
COP energy class (Eurovent)	(2)		B	B	B	B	B	B	B	B
<b>Compressors</b>										
Compressors/Circuits	(8)	n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step		%	12%	12%	12%	11%	12%	12%	12%	12%
Refrigerant charge (CH + MCHX)		kg	39	44	44	46	43	48	52	63
Refrigerant charge (CH + CuAl)		kg	74	86	86	88	85	97	108	126
Refrigerant charge (HP)		kg	108	128	128	130	127	147	166	190
<b>Fans</b>										
Quantity		n°	5	6	6	6	6	7	8	9
Total air flow rate		m³/h	105.000	126.000	126.000	126.000	126.000	147.000	168.000	189.000
<b>User-side heat exchanger</b>										
Quantity		n°	1	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	53,0	58,5	64,1	70,5	78,9	83,1	92,7	105,3
Head loss (CH) (A35; W7)	(1)	kPa	32	38	44	54	28	40	48	35
Water flow rate (HP) (A35; W7)	(1)	m³/h	51,0	56,5	61,7	67,7	75,7	79,8	89,2	101,1
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	51,9	57,3	63,4	69,0	74,9	81,2	91,7	105,6
Head loss (HP) (A35; W7)	(1)	kPa	30	35	41	50	26	30	36	33
Head loss (HP) (A7/87%; W45)	(2)	kPa	33	39	47	57	30	34	43	39
<b>Noise levels</b>										
Sound power level cooling	(3)	dB(A)	94	95	95	96	96	97	98	98
Sound power level heating	(6)	dB(A)	94	95	95	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	62	63	63	64	64	65	66	66
Sound power level of vers. LN cooling	(3)	dB(A)	89	90	90	91	91	92	93	93
Sound power level of vers. LN heating	(6)	dB(A)	89	90	90	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	57	58	58	59	59	59	61	60
<b>Dimensions and weights**</b>										
Length		mm	3.870	3.870	3.870	3.870	3.870	5.020	5.020	6.165
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	3.040	3.060	3.070	3.390	3.700	4.140	4.150	5.090

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV

			67.2	73.2	80.2	85.2	90.2	95.2	100.2	105.2
<b>KAPPA REV</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	687	734	785	837	887	949	991	1,043
Total absorbed power	(1)	kW	245	255	266	295	325	346	364	384
EER	(1)		2,80	2,87	2,95	2,84	2,73	2,74	2,72	2,72
EER energy class (Eurovent)	(1)		C	C	B	C	C	C	C	C
ESEER			3,61	3,61	3,60	3,61	3,62	3,62	3,62	3,62
<b>KAPPA REV /HP</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	660	705	756	805	853	912	953	-
Total absorbed power	(1)	kW	250	260	271	301	332	353	371	-
EER	(1)		2,64	2,71	2,79	2,67	2,57	2,59	2,57	-
EER energy class (Eurovent)	(1)		D	C	C	D	D	D	D	-
ESEER			3,48	3,49	3,49	3,48	3,50	3,49	3,50	-
<b>Heating (A7/87%; W45)</b>										
Heating capacity	(2)	kW	670	724	777	813	872	938	1,004	-
Total absorbed power	(2)	kW	215	229	241	258	275	295	314	-
COP	(2)		3,12	3,17	3,22	3,15	3,17	3,18	3,20	-
COP energy class (Eurovent)	(2)		B	B	A	B	B	B	A	-
<b>Compressors</b>										
Compressors/Circuits	(8)	n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step		%	12%	12%	12%	12%	12%	12%	12%	12%
Refrigerant charge (CH + MCHX)		kg	70	75	83	83	87	98	102	115
Refrigerant charge (CH + CuAl)		kg	140	152	167	167	171	189	200	220
Refrigerant charge (HP)		kg	211	230	253	253	255	279	298	-
<b>Fans</b>										
Quantity		n°	10	11	12	12	12	13	14	15
Total air flow rate		m³/h	210.000	231.000	252.000	252.000	252.000	273.000	294.000	315.000
<b>User-side heat exchanger</b>										
Quantity		n°	1	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	118,5	126,6	135,3	144,4	153,0	163,7	171,1	180,0
Head loss (CH) (A35; W7)	(1)	kPa	43	48	33	36	42	50	55	49
Water flow rate (HP) (A35; W7)	(1)	m³/h	113,8	121,7	130,3	138,8	147,2	157,4	164,6	-
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	114,9	124,1	133,3	139,4	149,5	160,8	172,0	-
Head loss (HP) (A35; W7)	(1)	kPa	40	45	30	34	39	46	51	-
Head loss (HP) (A7/87%; W45)	(2)	kPa	44	51	35	37	45	53	60	-
<b>Noise levels</b>										
Sound power level cooling	(3)	dB(A)	99	100	100	100	100	101	101	102
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	67	67	67	68	68	68	68	69
Sound power level of vers. LN cooling	(3)	dB(A)	94	95	95	95	95	96	96	97
Sound power level of vers. LN heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	62	63	63	63	62	63	63	64
<b>Dimensions and weights**</b>										
Length		mm	6.165	7.310	7.310	7.310	7.310	8.465	8.465	9.610
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	5.520	6.070	6.430	6.480	6.560	6.900	6.940	7.490

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV

			115.2	120.2	130.2	140.3	150.3	160.3	108.4	116.4
<b>KAPPA REV</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	1,113	1,201	1,288	1,438	1,496	1,542	-	-
Total absorbed power	(1)	kW	405	431	455	527	548	566	-	-
EER	(1)		2,75	2,79	2,83	2,73	2,73	2,72	-	-
EER energy class (Eurovent)	(1)		C	C	C	C	C	C	-	-
ESEER			3,63	3,61	3,62	3,61	3,61	3,61	-	-
<b>KAPPA REV /HP</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	-	-	-	-	-	-	1,034	1,173
Total absorbed power	(1)	kW	-	-	-	-	-	-	397	461
EER	(1)		-	-	-	-	-	-	2,60	2,54
EER energy class (Eurovent)	(1)		-	-	-	-	-	-	D	D
ESEER			-	-	-	-	-	-	3,56	3,54
<b>Heating (A7/87%; W45)</b>										
Heating capacity	(2)	kW	-	-	-	-	-	-	1,069	1,231
Total absorbed power	(2)	kW	-	-	-	-	-	-	343	396
COP	(2)		-	-	-	-	-	-	3,11	3,11
COP energy class (Eurovent)	(2)		-	-	-	-	-	-	B	B
<b>Compressors</b>										
Compressors/Circuits	(8)	n°/n°	2/2	2/2	2/2	3/3	3/3	3/3	4/4	4/4
Minimum capacity reduction step		%	12%	12%	12%	8%	8%	8%	6%	6%
Refrigerant charge (CH + MCHX)		kg	122	132	136	149	160	165	-	-
Refrigerant charge (CH + CuAl)		kg	234	258	262	289	307	319	-	-
Refrigerant charge (HP)		kg	-	-	-	-	-	-	332	380
<b>Fans</b>										
Quantity		n°	16	18	18	20	21	22	16	18
Total air flow rate		m³/h	336.000	378.000	378.000	420.000	441.000	462.000	336.000	378.000
<b>User-side heat exchanger</b>										
Quantity		n°	1	1	1	1	1	1	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	191,8	207,0	222,1	247,9	258,0	265,9	-	-
Head loss (CH) (A35; W7)	(1)	kPa	25	29	32	39	34	36	-	-
Water flow rate (HP) (A35; W7)	(1)	m³/h	-	-	-	-	-	-	178,3	202,2
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	-	-	-	-	-	-	183,3	211,2
Head loss (HP) (A35; W7)	(1)	kPa	-	-	-	-	-	-	36	33
Head loss (HP) (A7/87%; W45)	(2)	kPa	-	-	-	-	-	-	43	39
<b>Noise levels</b>										
Sound power level cooling	(3)	dB(A)	102	102	103	104	105	106	101	101
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	69	69	70	71	71	72	69	69
Sound power level of vers. LN cooling	(3)	dB(A)	97	97	98	99	100	101	96	96
Sound power level of vers. LN heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	64	64	65	66	67	68	64	63
<b>Dimensions and weights**</b>										
Length		mm	9.610	10.755	10.755	11.965	13.110	13.110	2 x 5.020	2 x 6.165
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	8.010	8.420	8.560				2 x 4.150	2 x 5.090

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories



## KAPPA REV

			134.4	146.4	160.4	170.4	180.4	190.4	200.4
<b>KAPPA REV</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	-	-	-	1,675	1,774	1,898	1,983
Total absorbed power	(1)	kW	-	-	-	590	650	691	727
EER	(1)		-	-	-	2,84	2,73	2,75	2,73
EER energy class (Eurovent)	(1)		-	-	-	C	C	C	C
ESEER			-	-	-	3,62	3,64	3,62	3,64
<b>KAPPA REV /HP</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	1,320	1,412	1,512	1,610	1,707	1,825	1,907
Total absorbed power	(1)	kW	500	519	541	602	663	705	741
EER	(1)		2,64	2,72	2,79	2,67	2,57	2,59	2,57
EER energy class (Eurovent)	(1)		D	C	C	D	D	D	D
ESEER			3,49	3,52	3,50	3,49	3,53	3,50	3,53
<b>Heating (A7/87%; W45)</b>									
Heating capacity	(2)	kW	1,340	1,447	1,554	1,625	1,744	1,876	2,007
Total absorbed power	(2)	kW	430	455	482	515	550	589	627
COP	(2)		3,12	3,18	3,23	3,16	3,17	3,19	3,20
COP energy class (Eurovent)	(2)		B	B	A	B	B	B	A
<b>Compressors</b>									
Compressors/Circuits	(8)	n°/n°	4/4	4/4	4/4	4/4	4/4	4/4	4/4
Minimum capacity reduction step		%	6%	6%	6%	6%	6%	6%	6%
Refrigerant charge (CH + MCHX)		kg	-	-	-	167	174	195	205
Refrigerant charge (CH + CuAl)		kg	-	-	-	335	342	377	401
Refrigerant charge (HP)		kg	422	461	505	505	510	558	596
<b>Fans</b>									
Quantity		n°	20	22	24	24	24	26	28
Total air flow rate		m³/h	420.000	462.000	504.000	504.000	504.000	546.000	588.000
<b>User-side heat exchanger</b>									
Quantity		n°	2	2	2	2	2	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	-	-	-	293,7	311,1	332,9	347,9
Head loss (CH) (A35; W7)	(1)	kPa	-	-	-	36	42	50	55
Water flow rate (HP) (A35; W7)	(1)	m³/h	227,7	243,4	260,7	277,6	294,3	314,9	329,2
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	229,7	248,2	266,7	278,8	299,1	321,5	344,0
Head loss (HP) (A35; W7)	(1)	kPa	40	45	30	34	39	46	51
Head loss (HP) (A7/87%; W45)	(2)	kPa	44	51	35	37	45	53	60
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	102	103	103	103	103	104	104
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	70	70	70	71	71	71	71
Sound power level of vers. LN cooling	(3)	dB(A)	97	98	98	98	98	99	99
Sound power level of vers. LN heating	(6)	dB(A)	-	-	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	65	66	66	66	65	66	66
<b>Dimensions and weights**</b>									
Length		mm	2 x 6.165	2 x 7.310	2 x 7.310	2 x 7.310	2 x 7.310	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	2 x 5.520	2 x 6.070	2 x 6.430	2 x 6.480	2 x 6.560	2 x 6.900	2 x 6.940

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories



## KAPPA REV HE

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	58.2	67.2
<b>KAPPA REV HE</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	328	366	387	441	491	516	572	672	730
Total absorbed power	(1)	kW	105	118	124	142	158	166	183	216	236
EER	(1)		3,12	3,11	3,12	3,11	3,10	3,11	3,12	3,12	3,10
EER energy class (Eurovent)	(1)		A	A	A	A	A	A	A	A	A
ESEER			3,89	3,85	3,94	3,85	3,81	3,74	3,75	3,84	3,73
<b>KAPPA REV HE /HP</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	316	354	374	426	474	499	554	649	705
Total absorbed power	(1)	kW	107	120	126	144	161	169	186	220	240
EER	(1)		2,96	2,96	2,97	2,95	2,95	2,96	2,98	2,95	2,94
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B	B	B
ESEER			3,84	3,80	3,90	3,80	3,77	3,69	3,72	3,78	3,68
<b>Heating (A7/87%; W45)</b>											
Heating capacity	(2)	kW	319	367	397	435	471	505	579	662	705
Total absorbed power	(2)	kW	99	112	121	133	144	155	177	203	217
COP	(2)		3,23	3,28	3,29	3,27	3,27	3,27	3,28	3,27	3,25
COP energy class (Eurovent)	(2)		A	A	A	A	A	A	A	A	A
<b>Compressors</b>											
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	12%	12%	11%	12%	12%	12%	12%	12%
Refrigerant charge (CH + MCHX)		kg	46	52	52	56	56	68	77	83	83
Refrigerant charge (CH + CuAl)		kg	88	101	108	112	112	131	154	167	167
Refrigerant charge (HP)		kg	130	147	166	169	169	190	229	253	253
<b>Fans</b>											
Quantity		n°	6	7	8	8	8	9	11	12	12
Total air flow rate		m³/h	126.000	147.000	168.000	168.000	168.000	189.000	231.000	252.000	252.000
<b>User-side heat exchanger</b>											
Quantity		n°	1	1	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	56,5	63,2	66,6	76,0	84,7	89,0	98,6	115,8	125,9
Head loss (CH) (A35; W7)	(1)	kPa	37	21	24	36	41	27	32	25	28
Water flow rate (HP) (A35; W7)	(1)	m³/h	54,6	61,0	64,5	73,4	81,7	86,0	95,4	111,8	121,5
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	54,7	63,0	68,2	74,5	80,9	86,7	99,5	113,7	121,0
Head loss (HP) (A35; W7)	(1)	kPa	35	20	28	33	22	25	18	24	26
Head loss (HP) (A7/87%; W45)	(2)	kPa	37	21	30	36	24	27	20	26	29
<b>Noise levels</b>											
Sound power level cooling	(3)	dB(A)	94	95	95	96	96	97	98	98	99
Sound power level heating	(6)	dB(A)	94	95	95	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	62	62	62	63	63	65	66	66	67
Sound power level of vers. LN cooling	(3)	dB(A)	89	90	90	91	91	92	93	93	94
Sound power level of vers. LN heating	(6)	dB(A)	89	90	90	-	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	57	58	58	59	59	59	61	60	62
<b>Dimensions and weights**</b>											
Length		mm	3.870	5.020	5.020	5.020	5.020	6.165	7.310	7.310	7.310
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	3.070	3.500	3.510	3.830	4.140	4.660	5.210	6.000	6.410

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HE

			73.2	80.2	85.2	90.2	95.2	100.2	105.2	115.2	120.2
<b>KAPPA REV HE</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	768	811	883	950	1,020	1,081	1,138	1,206	1,297
Total absorbed power	(1)	kW	248	261	284	306	329	348	366	388	418
EER	(1)		3,10	3,11	3,11	3,10	3,11	3,11	3,11	3,10	3,10
EER energy class (Eurovent)	(1)		A	A	A	A	A	A	A	A	A
ESEER			3,71	3,74	3,65	3,71	3,73	3,91	3,78	3,79	3,78
<b>KAPPA REV HE /HP</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	741	785	-	-	-	-	-	-	-
Total absorbed power	(1)	kW	252	265	-	-	-	-	-	-	-
EER	(1)		2,94	2,97	-	-	-	-	-	-	-
EER energy class (Eurovent)	(1)		B	B	-	-	-	-	-	-	-
ESEER			3,65	3,71	-	-	-	-	-	-	-
<b>Heating (A7/87%; W45)</b>											
Heating capacity	(2)	kW	759	814	-	-	-	-	-	-	-
Total absorbed power	(2)	kW	231	244	-	-	-	-	-	-	-
COP	(2)		3,29	3,33	-	-	-	-	-	-	-
COP energy class (Eurovent)	(2)		A	A	-	-	-	-	-	-	-
<b>Compressors</b>											
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	12%	12%	12%	12%	12%	12%	12%	12%
Refrigerant charge (CH + MCHX)		kg	92	92	105	111	128	128	141	145	154
Refrigerant charge (CH + CuAl)		kg	183	190	210	223	247	254	274	292	308
Refrigerant charge (HP)		kg	272	291	-	-	-	-	-	-	-
<b>Fans</b>											
Quantity		n°	13	14	15	16	17	18	19	21	22
Total air flow rate		m³/h	273.000	294.000	315.000	336.000	357.000	378.000	399.000	441.000	462.000
<b>User-side heat exchanger</b>											
Quantity		n°	1	1	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	132,4	139,9	152,3	163,9	176,1	186,7	196,1	207,8	223,7
Head loss (CH) (A35; W7)	(1)	kPa	32	36	43	50	48	53	26	29	33
Water flow rate (HP) (A35; W7)	(1)	m³/h	127,7	135,3	-	-	-	-	-	-	-
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	130,3	139,5	-	-	-	-	-	-	-
Head loss (HP) (A35; W7)	(1)	kPa	30	35	-	-	-	-	-	-	-
Head loss (HP) (A7/87%; W45)	(2)	kPa	33	39	-	-	-	-	-	-	-
<b>Noise levels</b>											
Sound power level cooling	(3)	dB(A)	100	100	100	100	101	101	102	102	102
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	67	67	67	67	68	68	69	69	69
Sound power level of vers. LN cooling	(3)	dB(A)	95	95	95	95	96	96	97	97	97
Sound power level of vers. LN heating	(6)	dB(A)	-	-	-	-	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	62	62	62	62	63	63	64	64	64
<b>Dimensions and weights**</b>											
Length		mm	8.465	8.465	9.610	9.610	10.755	10.755	11.965	13.110	13.110
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	6.740	6.760	7.140	7.220	8.420	8.560	8.810	9.350	9.410

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HE

			80.4	86.4	102.4	108.4	116.4	134.4	146.4	160.4
<b>KAPPA REV HE</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	-	-	-	-	-	1.461	1.536	1.623
Total absorbed power	(1)	kW	-	-	-	-	-	471	495	521
EER	(1)		-	-	-	-	-	3,10	3,10	3,11
EER energy class (Eurovent)	(1)		-	-	-	-	-	A	A	A
ESEER			-	-	-	-	-	3,73	3,72	3,75
<b>KAPPA REV HE /HP</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	851	948	998	1.108	1.297	1.410	1.482	1.570
Total absorbed power	(1)	kW	288	321	337	372	439	479	504	529
EER	(1)		2,96	2,95	2,96	2,98	2,95	2,94	2,94	2,97
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B	B
ESEER			3,80	3,78	3,71	3,72	3,79	3,69	3,66	3,73
<b>Heating (A7/87%; W45)</b>										
Heating capacity	(2)	kW	869	942	1.010	1.158	1.325	1.410	1.518	1.627
Total absorbed power	(2)	kW	265	288	309	353	406	434	461	488
COP	(2)		3,27	3,27	3,27	3,28	3,27	3,25	3,30	3,33
COP energy class (Eurovent)	(2)		A	A	A	A	A	A	A	A
<b>Compressors</b>										
Compressors/Circuits		n°/n°	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4
Minimum capacity reduction step	(8)	%	6%	6%	6%	6%	6%	6%	6%	6%
Refrigerant charge (CH + MCHX)		kg	-	-	-	-	-	167	185	185
Refrigerant charge (CH + CuAl)		kg	-	-	-	-	-	335	367	381
Refrigerant charge (HP)		kg	337	337	380	457	505	505	544	583
<b>Fans</b>										
Quantity		n°	16	16	18	22	24	24	26	28
Total air flow rate		m³/h	336.000	336.000	378.000	462.000	504.000	504.000	546.000	588.000
<b>User-side heat exchanger</b>										
Quantity		n°	2	2	2	2	2	2	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	-	-	-	-	-	251,8	264,9	279,8
Head loss (CH) (A35; W7)	(1)	kPa	-	-	-	-	-	28	32	36
Water flow rate (HP) (A35; W7)	(1)	m³/h	146,8	163,3	172,1	190,9	223,6	242,9	255,4	270,7
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	149,0	161,8	173,4	198,9	227,4	242,1	260,6	279,1
Head loss (HP) (A35; W7)	(1)	kPa	33	22	25	18	24	26	30	35
Head loss (HP) (A7/87%; W45)	(2)	kPa	36	24	27	20	26	29	33	39
<b>Noise levels</b>										
Sound power level cooling	(3)	dB(A)	99	99	100	101	101	102	103	103
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	66	66	68	69	69	70	70	70
Sound power level of vers. LN cooling	(3)	dB(A)	94	94	95	96	96	97	98	98
Sound power level of vers. LN heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level of vers. LN cooling	(4)	dB(A)	62	62	62	64	63	65	65	65
<b>Dimensions and weights**</b>										
Length		mm	2 x 5.020	2 x 5.020	2 x 6.165	2 x 7.310	2 x 7.310	2 x 7.310	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	2 x 3.830	2 x 4.140	2 x 4.660	2 x 5.210	2 x 6.000	2 x 6.410	2 x 6.740	2 x 6.760

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV SLN

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	58.2	67.2
<b>KAPPA REV SLN</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	316	354	375	424	471	497	553	647	702
Total absorbed power	(1)	kW	106	119	124	143	161	168	185	218	239
EER	(1)		2,97	2,97	3,02	2,96	2,92	2,95	2,99	2,96	2,93
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B	B	B
ESEER			3,85	3,81	3,90	3,81	3,77	3,70	3,71	3,80	3,69
<b>KAPPA REV SLN /HP</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	305	342	363	411	455	481	536	626	678
Total absorbed power	(1)	kW	107	120	125	145	163	170	187	221	242
EER	(1)		2,86	2,85	2,91	2,84	2,79	2,82	2,87	2,84	2,80
EER energy class (Eurovent)	(1)		C	C	B	C	C	C	C	C	C
ESEER			3,79	3,75	3,85	3,75	3,70	3,64	3,66	3,74	3,62
<b>Heating (A7/87%; W45)</b>											
Heating capacity	(2)	kW	319	367	397	435	471	505	579	662	705
Total absorbed power	(2)	kW	99	112	121	133	144	155	177	203	217
COP	(2)		3,23	3,28	3,29	3,27	3,27	3,27	3,28	3,27	3,25
COP energy class (Eurovent)	(2)		A	A	A	A	A	A	A	A	A
<b>Compressors</b>											
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	12%	12%	11%	12%	12%	12%	12%	12%
Refrigerant charge (CH + MCHX)		kg	46	52	52	56	56	68	77	83	83
Refrigerant charge (CH + CuAl)		kg	88	101	108	112	112	131	154	167	167
Refrigerant charge (HP)		kg	130	147	166	169	169	190	229	253	253
<b>Fans</b>											
Quantity		n°	6	7	8	8	8	9	11	12	12
Total air flow rate		m³/h	96.000	112.000	128.000	128.000	128.000	144.000	176.000	192.000	192.000
<b>User-side heat exchanger</b>											
Quantity		n°	1	1	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	54,4	60,9	64,6	73,2	81,2	85,7	95,3	111,5	121,0
Head loss (CH) (A35; W7)	(1)	kPa	34	20	22	33	38	25	30	24	26
Water flow rate (HP) (A35; W7)	(1)	m³/h	52,7	59,0	62,6	70,8	78,5	82,9	92,4	107,9	116,9
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	54,7	63,0	68,2	74,5	80,9	86,7	99,5	113,7	121,0
Head loss (HP) (A35; W7)	(1)	kPa	32	18	21	31	36	23	29	22	25
Head loss (HP) (A7/87%; W45)	(2)	kPa	37	21	30	36	24	27	20	26	29
<b>Noise levels</b>											
Sound power level cooling	(3)	dB(A)	86	87	87	88	88	89	90	90	91
Sound power level heating	(6)	dB(A)	94	95	95	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	54	55	54	56	56	57	58	58	59
<b>Dimensions and weights**</b>											
Length		mm	3.870	5.020	5.020	5.020	5.020	6.165	7.310	7.310	7.310
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	3.460	3.960	3.970	4.290	4.600	5.160	5.730	6.520	6.930

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV SLN

			73.2	80.2	85.2	90.2	95.2	100.2	105.2	115.2	120.2
<b>KAPPA REV SLN</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	738	781	850	916	982	1,041	1,095	1,164	1,251
Total absorbed power	(1)	kW	251	263	287	311	334	353	372	391	423
EER	(1)		2,94	2,97	2,96	2,95	2,94	2,95	2,95	2,97	2,95
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B	B	B
ESEER			3,67	3,70	3,61	3,67	3,69	3,87	3,74	3,75	3,74
<b>KAPPA REV SLN /HP</b>											
<b>Cooling (A35; W7)</b>											
Refrigeration capacity	(1)	kW	714	757	-	-	-	-	-	-	-
Total absorbed power	(1)	kW	254	265	-	-	-	-	-	-	-
EER	(1)		2,81	2,85	-	-	-	-	-	-	-
EER energy class (Eurovent)	(1)		C	C	-	-	-	-	-	-	-
ESEER			3,61	3,65	-	-	-	-	-	-	-
<b>Heating (A7/87%; W45)</b>											
Heating capacity	(2)	kW	759	814	-	-	-	-	-	-	-
Total absorbed power	(2)	kW	231	244	-	-	-	-	-	-	-
COP	(2)		3,29	3,33	-	-	-	-	-	-	-
COP energy class (Eurovent)	(2)		A	A	-	-	-	-	-	-	-
<b>Compressors</b>											
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	12%	12%	12%	12%	12%	12%	12%	12%
Refrigerant charge (CH + MCHX)		kg	92	92	105	111	128	128	141	145	154
Refrigerant charge (CH + CuAl)		kg	183	190	210	223	247	254	274	292	308
Refrigerant charge (HP)		kg	272	291	-	-	-	-	-	-	-
<b>Fans</b>											
Quantity		n°	13	14	15	16	17	18	19	21	22
Total air flow rate		m³/h	208.000	224.000	240.000	256.000	272.000	288.000	304.000	336.000	352.000
<b>User-side heat exchanger</b>											
Quantity		n°	1	1	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	127,3	134,7	146,7	158,1	169,5	179,7	188,8	200,6	215,6
Head loss (CH) (A35; W7)	(1)	kPa	30	33	40	47	45	49	24	27	30
Water flow rate (HP) (A35; W7)	(1)	m³/h	123,0	130,5	-	-	-	-	-	-	-
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	130,3	139,5	-	-	-	-	-	-	-
Head loss (HP) (A35; W7)	(1)	kPa	28	31	-	-	-	-	-	-	-
Head loss (HP) (A7/87%; W45)	(2)	kPa	33	39	-	-	-	-	-	-	-
<b>Noise levels</b>											
Sound power level cooling	(3)	dB(A)	92	92	92	92	93	93	94	94	94
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	59	59	59	59	60	60	61	61	61
<b>Dimensions and weights**</b>											
Length		mm	8.465	8.465	9.610	9.610	10.755	10.755	11.965	13.110	13.110
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	7.260	7.280	7.700	7.770	8.350	8.410	9.370	9.900	9.970

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV SLN

			80.4	86.4	102.4	108.4	116.4	134.4	146.4	160.4
<b>KAPPA REV SLN</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	-	-	-	-	-	1.404	1.477	1.563
Total absorbed power	(1)	kW	-	-	-	-	-	478	502	526
EER	(1)		-	-	-	-	-	2,94	2,94	2,97
EER energy class (Eurovent)	(1)		-	-	-	-	-	B	B	B
ESEER			-	-	-	-	-	3,69	3,68	3,70
<b>KAPPA REV SLN /HP</b>										
<b>Cooling (A35; W7)</b>										
Refrigeration capacity	(1)	kW	821	911	962	1.072	1.253	1.357	1.427	1.514
Total absorbed power	(1)	kW	289	326	340	373	441	483	507	530
EER	(1)		2,84	2,79	2,83	2,88	2,84	2,81	2,82	2,86
EER energy class (Eurovent)	(1)		C	C	C	C	C	C	C	C
ESEER			3,75	3,71	3,66	3,66	3,75	3,63	3,62	3,67
<b>Heating (A7/87%; W45)</b>										
Heating capacity	(2)	kW	869	942	1.010	1.158	1.325	1.410	1.518	1.627
Total absorbed power	(2)	kW	265	288	309	353	406	434	461	488
COP	(2)		3,27	3,27	3,27	3,28	3,27	3,25	3,30	3,33
COP energy class (Eurovent)	(2)		A	A	A	A	A	A	A	A
<b>Compressors</b>										
Compressors/Circuits		n°/n°	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4
Minimum capacity reduction step	(8)	%	6%	6%	6%	6%	6%	6%	6%	6%
Refrigerant charge (CH + MCHX)		kg	-	-	-	-	-	167	185	185
Refrigerant charge (CH + CuAl)		kg						335	367	381
Refrigerant charge (HP)		kg	337	337	380	457	505	505	544	583
<b>Fans</b>										
Quantity		n°	16	16	18	22	24	24	26	28
Total air flow rate		m³/h	256.000	256.000	288.000	352.000	384.000	384.000	416.000	448.000
<b>User-side heat exchanger</b>										
Quantity		n°	2	2	2	2	2	2	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	-	-	-	-	-	241,9	254,5	269,5
Head loss (CH) (A35; W7)	(1)	kPa	-	-	-	-	-	26	30	33
Water flow rate (HP) (A35; W7)	(1)	m³/h	141,6	157,0	165,8	184,8	215,9	233,8	246,0	261,0
Water flow rate (HP) (A7/87%; W45)	(2)	m³/h	149,0	161,8	173,4	198,9	227,4	242,1	260,6	279,1
Head loss (HP) (A35; W7)	(1)	kPa	31	36	23	29	22	25	28	31
Head loss (HP) (A7/87%; W45)	(2)	kPa	36	24	27	20	26	29	33	39
<b>Noise levels</b>										
Sound power level cooling	(3)	dB(A)	91	91	92	93	93	94	95	95
Sound power level heating	(6)	dB(A)	-	-	-	-	-	-	-	-
Sound pressure level cooling	(4)	dB(A)	59	59	60	61	61	62	62	62
<b>Dimensions and weights**</b>										
Length		mm	2 x 5.020	2 x 5.020	2 x 6.165	2 x 7.310	2 x 7.310	2 x 7.310	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	2 x 4.290	2 x 4.600	2 x 5.160	2 x 5.730	2 x 6.520	2 x 6.930	2 x 7.260	2 x 7.280

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HEi

			58.2	67.2	73.2	80.2	85.2	90.2
<b>KAPPA REV HEi</b>								
<b>Cooling (A35; W7)</b>								
Refrigeration capacity	(1)	kW	566	653	725	780	887	945
Total absorbed power	(1)	kW	174	205	233	247	284	303
EER	(1)		3,24	3,19	3,12	3,16	3,12	3,12
EER energy class (Eurovent)	(1)		A	A	A	A	A	A
ESEER			4,63	4,60	4,60	4,60	4,61	4,61
ESEER EC fans			4,75	4,71	4,71	4,71	4,73	4,73
<b>Compressors</b>								
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	11%	10%	9%	8%	8%
Refrigerant charge (MCHX)		kg	83	91	102	107	119	132
Refrigerant charge (CuAl)		kg	118	182	200	212	231	258
<b>Fans</b>								
Quantity		n°	5	13	14	15	16	18
Total air flow rate		m³/h	105.000	273.000	294.000	315.000	336.000	378.000
<b>User-side heat exchanger</b>								
Quantity		n°	1	1	1	1	1	1
Water flow rate (A35; W7)	(1)	m³/h	97,4	112,6	125,1	134,6	153,0	163,1
Head loss (A35; W7)	(1)	kPa	20	27	34	39	38	41
<b>Noise levels</b>								
Sound power level cooling	(3)	dB(A)	99	100	101	101	101	103
Sound pressure level cooling	(4)	dB(A)	67	67	68	68	68	70
Sound power level of vers. LN cooling	(3)	dB(A)	95	96	97	97	97	99
Sound pressure level of vers. LN cooling	(4)	dB(A)	63	63	64	64	64	66
<b>Dimensions and weights**</b>								
Length		mm	7.310	8.465	8.465	9.610	9.610	10.755
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	6.240	7.020	7.050	7.370	7.540	8.190

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories



## KAPPA REV HEi

			100.3	105.3	115.3	134.4	146.4
<b>KAPPA REV HEi</b>							
<b>Cooling (A35; W7)</b>							
Refrigeration capacity	(1)	kW	1.029	1.090	1.145	1.307	1.451
Total absorbed power	(1)	kW	321	348	363	410	465
EER	(1)		3,20	3,13	3,16	3,19	3,12
EER energy class (Eurovent)	(1)		A	A	A	A	A
ESEER			4,60	4,61	4,60	4,62	4,61
ESEER EC fans			4,71	4,73	4,71	4,74	4,73
<b>Compressors</b>							
Compressors/Circuits		n°/n°	3/3	3/3	3/3	4/4	4/4
Minimum capacity reduction step	(8)	%	7%	7%	6%	5%	5%
Refrigerant charge (MCHX)		kg	178	182	187	183	205
Refrigerant charge (CuAl)		kg	318	329	341	365	401
<b>Fans</b>							
Quantity		n°	20	21	22	26	28
Total air flow rate		m³/h	420.000	441.000	462.000	546.000	588.000
<b>User-side heat exchanger</b>							
Quantity		n°	1	1	1	2	2
Water flow rate (A35; W7)	(1)	m³/h	177,4	187,8	197,3	225,3	250,2
Head loss (A35; W7)	(1)	kPa	23	26	28	27	34
<b>Noise levels</b>							
Sound power level cooling	(3)	dB(A)	102	103	103	103	104
Sound pressure level cooling	(4)	dB(A)	69	69	69	70	71
Sound power level of vers. LN cooling	(3)	dB(A)	98	99	99	99	100
Sound pressure level of vers. LN cooling	(4)	dB(A)	65	65	65	66	67
<b>Dimensions and weights**</b>							
Length		mm	11.965	13.110	13.110	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	9.920	10.400	10.470	2 x 7.020	2 x 7.050

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories



## KAPPA REV XEi

			30.1	35.1	45.1	55.2	65.2	70.2
<b>KAPPA REV XEi</b>								
<b>Cooling (A35; W7)</b>								
Refrigeration capacity	(1)	kW	286	356	445	567	641	722
Total absorbed power	(1)	kW	89	115	149	176	203	230
EER	(1)		3,22	3,10	2,99	3,22	3,16	3,14
EER energy class (Eurovent)	(1)		A	A	B	A	A	A
ESEER			4,74	4,72	4,63	4,83	4,80	4,81
ESEER EC fans			4,93	4,86	4,83	5,05	5,01	5,03
<b>Compressors</b>								
Compressors/Circuits		n°/n°	1/1	1/1	1/1	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	25%	20%	16%	12%	11%	10%
Refrigerant charge (MCHX)		kg	44	56	68	83	96	111
Refrigerant charge (CuAl)		kg	79	112	138	167	194	223
<b>Fans</b>								
Quantity		n°	5	8	10	12	14	16
Total air flow rate		m³/h	105.000	168.000	210.000	252.000	294.000	336.000
<b>User-side heat exchanger</b>								
Quantity		n°	1	1	1	1	1	1
Water flow rate (A35; W7)	(1)	m³/h	49,3	61,5	76,7	97,7	110,5	124,5
Head loss (A35; W7)	(1)	kPa	30	47	22	20	26	33
<b>Noise levels</b>								
Sound power level cooling	(3)	dB(A)	99	100	101	102	103	103
Sound pressure level cooling	(4)	dB(A)	67	68	69	69	70	70
Sound power level of vers. LN cooling	(3)	dB(A)	95	96	97	98	99	99
Sound pressure level of vers. LN cooling	(4)	dB(A)	63	64	65	65	66	66
<b>Dimensions and weights**</b>								
Length		mm	3.870	5.020	6.165	7.310	8.465	9.610
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	3.530	3.870	4.670	6.020	6.370	6.850

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV XEi

			80.2	90.2	100.3	110.4	130.4
<b>KAPPA REV XEi</b>							
<b>Cooling (A35; W7)</b>							
Refrigeration capacity	(1)	kW	799	890	1.009	1.135	1.282
Total absorbed power	(1)	kW	264	299	318	353	405
EER	(1)		3,03	2,98	3,17	3,22	3,17
EER energy class (Eurovent)	(1)		B	B	A	A	A
ESEER			4,81	4,80	4,81	4,83	4,80
ESEER EC fans			5,03	5,02	5,02	5,06	5,03
<b>Compressors</b>							
Compressors/Circuits		n°/n°	2/2	2/2	3/3	4/4	4/4
Minimum capacity reduction step	(8)	%	9%	8%	7%	6%	5%
Refrigerant charge (MCHX)		kg	140	160	187	167	192
Refrigerant charge (CuAl)		kg	266	300	341	335	388
<b>Fans</b>							
Quantity		n°	18	20	22	24	28
Total air flow rate		m³/h	378.000	420.000	462.000	504.000	588.000
<b>User-side heat exchanger</b>							
Quantity		n°	1	1	1	2	2
Water flow rate (A35; W7)	(1)	m³/h	137,8	153,5	173,9	195,5	221,0
Head loss (A35; W7)	(1)	kPa	40	40	22	20	26
<b>Noise levels</b>							
Sound power level cooling	(3)	dB(A)	104	104	105	105	106
Sound pressure level cooling	(4)	dB(A)	71	71	71	72	73
Sound power level of vers. LN cooling	(3)	dB(A)	100	100	101	101	102
Sound pressure level of vers. LN cooling	(4)	dB(A)	67	67	67	68	69
<b>Dimensions and weights**</b>							
Length		mm	10.755	11.965	13.110	2 x 7.310	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	7.170	7.570	9.330	2 x 6.020	2 x 6.370

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2
<b>KAPPA REV (R513A)</b>								
<b>Cooling (A35; W7)</b>								
Refrigeration capacity	(1)	kW	312	351	374	411	453	490
Total absorbed power	(1)	kW	113	113	135	156	174	185
EER	(1)		2,77	3,12	2,78	2,64	2,61	2,65
EER energy class (Eurovent)	(1)		C	B	C	D	D	D
<b>Compressors</b>								
Compressors/Circuits	(8)	n°/n°	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step		%	12%	13%	13%	11%	13%	12%
Refrigerant charge (CH + MCHX)		kg	39	44	44	46	43	48
Refrigerant charge (CH + CuAl)		kg	74	86	86	88	85	97
<b>Fans</b>								
Quantity		n°	5	6	6	6	6	7
Total air flow rate		m³/h	105000	126000	126000	126000	126000	147000
<b>User-side heat exchanger</b>								
Quantity		n°	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	54	60	64	70	78	84
Head loss (CH) (A35; W7)	(1)	kPa	32	38	44	54	28	40
<b>Noise levels</b>								
Sound power level cooling	(3)	dB(A)	94	95	95	96	96	97
Sound pressure level cooling	(4)	dB(A)	62	63	63	64	64	65
Sound power level of vers. LN cooling	(3)	dB(A)	89	90	90	91	91	92
Sound pressure level of vers. LN cooling	(4)	dB(A)	57	58	58	59	59	59
<b>Dimensions and weights**</b>								
Length		mm	3.870	3.870	3.870	3.870	3.870	5.020
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	3.040	3.060	3.070	3.390	3.700	4.140

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV (R513A)

			54.2	58.2	67.2	73.2	80.2	85.2
<b>KAPPA REV (R513A)</b>								
<b>Cooling (A35; W7)</b>								
Refrigeration capacity	(1)	kW	565	607	682	737	775	827
Total absorbed power	(1)	kW	209	234	253	265	274	303
EER	(1)		2,7	2,6	2,69	2,78	2,83	2,73
EER energy class (Eurovent)	(1)		D	D	D	C	C	D
<b>Compressors</b>								
Compressors/Circuits	(8)	n°/n°	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step		%	12%	12%	13%	12%	13%	12%
Refrigerant charge (CH + MCHX)		kg	52	63	70	75	83	83
Refrigerant charge (CH + CuAl)		kg	108	126	140	152	167	167
<b>Fans</b>								
Quantity		n°	8	9	10	11	12	12
Total air flow rate		m³/h	168000	189000	210000	231000	252000	252000
<b>User-side heat exchanger</b>								
Quantity		n°	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	97	104	117	126	133	142
Head loss (CH) (A35; W7)	(1)	kPa	48	35	43	48	33	36
<b>Noise levels</b>								
Sound power level cooling	(3)	dB(A)	98	98	99	100	100	100
Sound pressure level cooling	(4)	dB(A)	66	66	67	67	67	68
Sound power level of vers. LN cooling	(3)	dB(A)	93	93	94	95	95	95
Sound pressure level of vers. LN cooling	(4)	dB(A)	61	60	62	63	63	63
<b>Dimensions and weights**</b>								
Length		mm	5.020	6.165	6.165	7.310	7.310	7.310
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	4.150	5.090	5.520	6.070	6.430	6.480

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV (R513A)

			90.2	95.2	100.2	105.2	115.2	120.2	130.2
<b>KAPPA REV (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	893	939	981	1041	1112	1186	1275
Total absorbed power	(1)	kW	339	355	374	388	407	440	461
EER	(1)		2,63	2,64	2,63	2,68	2,73	2,7	2,77
EER energy class (Eurovent)	(1)		D	D	D	D	C	D	C
<b>Compressors</b>									
Compressors/Circuits	(8)	n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step		%	13%	12%	12%	12%	12%	12%	7%
Refrigerant charge (CH + MCHX)		kg	87	98	102	115	122	132	136
Refrigerant charge (CH + CuAl)		kg	171	189	200	220	234	258	262
<b>Fans</b>									
Quantity		n°	12	13	14	15	16	18	18
Total air flow rate		m³/h	252000	273000	294000	315000	336000	378000	378000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	153	161	168	178	191	204	219
Head loss (CH) (A35; W7)	(1)	kPa	42	50	55	49	25	29	32
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	100	101	101	102	102	102	103
Sound pressure level cooling	(4)	dB(A)	68	68	68	69	69	69	70
Sound power level of vers. LN cooling	(3)	dB(A)	95	96	96	97	97	97	98
Sound pressure level of vers. LN cooling	(4)	dB(A)	62	63	63	64	64	64	65
<b>Dimensions and weights**</b>									
Length		mm	7.310	8.465	8.465	9.610	9.610	10.755	10.755
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	6.560	6.900	6.940	7.490	8.010	8.420	8.560

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV (R513A)

			140.3	150.3	160.3	170.4	180.4	190.4	200.4
<b>KAPPA REV (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	1399	1470	1513	1654	1785	1877	1962
Total absorbed power	(1)	kW	534	561	574	607	678	710	747
EER	(1)		2,62	2,62	2,64	2,73	2,63	2,64	2,63
EER energy class (Eurovent)	(1)		D	D	D	D	D	D	D
<b>Compressors</b>									
Compressors/Circuits	(8)	n°/n°	3/3	3/3	3/3	4/4	4/4	4/4	4/4
Minimum capacity reduction step		%	8%	8%	8%	6%	6%	6%	6%
Refrigerant charge (CH + MCHX)		kg	149	160	165	167	174	195	205
Refrigerant charge (CH + CuAl)		kg	289	307	319	335	342	377	401
<b>Fans</b>									
Quantity		n°	20	21	22	24	24	26	28
Total air flow rate		m³/h	420000	441000	462000	504000	504000	546000	588000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	2	2	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	240	252	260	284	306	322	336
Head loss (CH) (A35; W7)	(1)	kPa	39	34	36	36	42	50	55
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	104	105	106	103	103	104	104
Sound pressure level cooling	(4)	dB(A)	71	71	72	71	71	71	71
Sound power level of vers. LN cooling	(3)	dB(A)	99	100	101	98	98	99	99
Sound pressure level of vers. LN cooling	(4)	dB(A)	66	67	68	66	65	66	66
<b>Dimensions and weights**</b>									
Length		mm	11.965	13.110	13.110	2 x 7.310	2 x 7.310	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg				2 x 6.480	2 x 6.560	2 x 6.900	2 x 6.940

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HE (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>KAPPA REV HE (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	336	385	405	462	511	522	581
Total absorbed power	(1)	kW	109	125	131	151	169	173	192
EER	(1)		3,04	3,06	3,08	3,03	2,99	2,98	2,99
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B
<b>Compressors</b>									
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	12%	13%	11%	13%	12%	12%
Refrigerant charge (CH + MCHX)		kg	58	66	70	79	88	90	100
Refrigerant charge (CH + CuAl)		kg	37	21	24	36	41	27	32
<b>Fans</b>									
Quantity		n°	6	7	8	8	8	9	11
Total air flow rate		m³/h	126000	147000	168000	168000	168000	189000	231000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	58	66	70	79	88	90	100
Head loss (CH) (A35; W7)	(1)	kPa	37	21	24	36	41	27	32
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	94	95	95	96	96	97	98
Sound pressure level cooling	(4)	dB(A)	62	62	62	63	63	65	66
Sound power level of vers. LN cooling	(3)	dB(A)	89	90	90	91	91	92	93
Sound pressure level of vers. LN cooling	(4)	dB(A)	57	58	58	59	59	59	61
<b>Dimensions and weights**</b>									
Length		mm	3.870	5.020	5.020	5.020	5.020	6.165	7.310
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	3.070	3.500	3.510	3.830	4.140	4.660	5.210

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HE (R513A)

			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>KAPPA REV HE (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	676	732	773	815	889	960	1014
Total absorbed power	(1)	kW	226	246	256	270	293	315	338
EER	(1)		2,96	2,95	2,99	2,98	2,99	3,01	2,96
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B
<b>Compressors</b>									
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	13%	12%	13%	12%	13%	12%
Refrigerant charge (CH + MCHX)		kg	116	126	133	140	152	164	174
Refrigerant charge (CH + CuAl)		kg	25	28	32	36	43	50	48
<b>Fans</b>									
Quantity		n°	12	12	13	14	15	16	17
Total air flow rate		m³/h	252000	252000	273000	294000	315000	336000	357000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	116	126	133	140	152	164	174
Head loss (CH) (A35; W7)	(1)	kPa	25	28	32	36	43	50	48
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	98	99	100	100	100	100	101
Sound pressure level cooling	(4)	dB(A)	66	67	67	67	67	67	68
Sound power level of vers. LN cooling	(3)	dB(A)	93	94	95	95	95	95	96
Sound pressure level of vers. LN cooling	(4)	dB(A)	60	62	62	62	62	62	63
<b>Dimensions and weights**</b>									
Length		mm	7.310	7.310	8.465	8.465	9.610	9.610	10.755
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	6.000	6.410	6.740	6.760	7.140	7.220	8.420

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories



## KAPPA REV HE (R513A)

			100.2	105.2	115.2	120.2	134.4	146.4	160.4
<b>KAPPA REV HE (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	1076	1148	1223	1322	1449	1525	1602
Total absorbed power	(1)	kW	358	374	389	428	488	512	537
EER	(1)		2,97	3,05	3,11	3,06	2,95	2,95	2,96
EER energy class (Eurovent)	(1)		B	B	A	B	B	B	B
<b>Compressors</b>									
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	4/4	4/4	4/4
Minimum capacity reduction step	(8)	%	13%	12%	13%	13%	6%	6%	6%
Refrigerant charge (CH + MCHX)		kg	184	197	210	227	249	262	275
Refrigerant charge (CH + CuAl)		kg	53	26	29	33	28	32	36
<b>Fans</b>									
Quantity		n°	18	19	21	22	24	26	28
Total air flow rate		m³/h	378000	399000	441000	462000	504000	546000	588000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	2	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	184	197	210	227	249	262	275
Head loss (CH) (A35; W7)	(1)	kPa	53	26	29	33	28	32	36
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	101	102	102	102	102	103	103
Sound pressure level cooling	(4)	dB(A)	68	69	69	69	70	70	70
Sound power level of vers. LN cooling	(3)	dB(A)	96	97	97	97	97	98	98
Sound pressure level of vers. LN cooling	(4)	dB(A)	63	64	64	64	65	65	65
<b>Dimensions and weights**</b>									
Length		mm	10.755	11.965	13.110	13.110	2 x 7.310	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	8.560	8.810	9.350	9.410	2 x 6.410	2 x 6.740	2 x 6.760

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV SLN (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>KAPPA REV SLN (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	329	372	395	456	498	513	566
Total absorbed power	(1)	kW	111	126	132	152	169	174	191
EER	(1)		2,99	2,98	3,02	3,03	2,98	2,98	2,99
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B
<b>Compressors</b>									
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	12%	13%	11%	13%	12%	12%
Refrigerant charge (CH + MCHX)		kg	46	52	52	56	56	68	77
Refrigerant charge (CH + CuAl)		kg	88	101	108	112	112	131	154
<b>Fans</b>									
Quantity		n°	6	7	8	8	8	9	11
Total air flow rate		m³/h	96000	112000	128000	128000	128000	144000	176000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	57	64	68	79	86	88	98
Head loss (CH) (A35; W7)	(1)	kPa	34	20	22	33	38	25	30
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	86	87	87	88	88	89	90
Sound pressure level cooling	(4)	dB(A)	54	55	54	56	56	57	58
<b>Dimensions and weights**</b>									
Length		mm	3.870	5.020	5.020	5.020	5.020	6.165	7.310
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	3.070	3.500	3.510	3.830	4.140	4.660	5.210

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV SLN (R513A)

			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>KAPPA REV SLN (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	669	730	757	799	881	942	1010
Total absorbed power	(1)	kW	226	248	257	271	298	320	342
EER	(1)		2,99	2,97	2,97	2,98	3	2,99	2,99
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B
<b>Compressors</b>									
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	13%	12%	13%	12%	13%	12%
Refrigerant charge (CH + MCHX)		kg	83	83	92	92	105	111	128
Refrigerant charge (CH + CuAl)		kg	167	167	183	190	210	223	247
<b>Fans</b>									
Quantity		n°	12	12	13	14	15	16	17
Total air flow rate		m³/h	192000	192000	208000	224000	240000	256000	272000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	1	1	1
Water flow rate (CH) (A35; W7)	(1)	m³/h	115	126	130	138	152	163	174
Head loss (CH) (A35; W7)	(1)	kPa	24	26	30	33	40	47	45
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	90	91	92	92	92	92	93
Sound pressure level cooling	(4)	dB(A)	58	59	59	59	59	59	60
<b>Dimensions and weights**</b>									
Length		mm	7.310	7.310	8.465	8.465	9.610	9.610	10.755
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	6.000	6.410	6.740	6.760	7.140	7.220	8.420

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV SLN (R513A)

			100.2	105.2	115.2	120.2	134.4	146.4	160.4
<b>KAPPA REV SLN (R513A)</b>									
<b>Cooling (A35; W7)</b>									
Refrigeration capacity	(1)	kW	1076	1125	1190	1285	1446	1521	1603
Total absorbed power	(1)	kW	364	376	392	432	496	513	541
EER	(1)		3	3,01	3,06	3	2,94	2,99	2,99
EER energy class (Eurovent)	(1)		B	B	B	B	B	B	B
<b>Compressors</b>									
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	4/4	4/4	4/4
Minimum capacity reduction step	(8)	%	13%	12%	13%	13%	6%	6%	6%
Refrigerant charge (CH + MCHX)		kg	128	141	145	154	167	185	185
Refrigerant charge (CH + CuAl)		kg	254	274	292	308	335	367	381
<b>Fans</b>									
Quantity		n°	18	19	21	22	24	26	28
Total air flow rate		m³/h	288000	304000	336000	352000	384000	416000	448000
<b>User-side heat exchanger</b>									
Quantity		n°	1	1	1	1	2	2	2
Water flow rate (CH) (A35; W7)	(1)	m³/h	186	194	205	222	249	262	276
Head loss (CH) (A35; W7)	(1)	kPa	49	24	27	30	26	30	33
<b>Noise levels</b>									
Sound power level cooling	(3)	dB(A)	93	94	94	94	94	95	95
Sound pressure level cooling	(4)	dB(A)	60	61	61	61	62	62	62
<b>Dimensions and weights**</b>									
Length		mm	10.755	11.965	13.110	13.110	2 x 7.310	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight CH (MCHX)	(5)	kg	8.560	8.810	9.350	9.410	2 x 6.410	2 x 6.740	2 x 6.760

(CH: chiller unit; HP: heat pump unit; MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

- (1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511
- (2) Outside air temperature 7°C DB, 6°C WB; condenser inlet/outlet water temperature 40/45°C. Values compliant with standard EN 14511
- (3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.
- (4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.
- (5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.
- (8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HEi (R513A)

			58.2	67.2	73.2	80.2	85.2
<b>KAPPA REV HEi (R513A)</b>							
<b>Cooling (A35; W7)</b>							
Refrigeration capacity	(1)	kW	568	654	729	777	879
Total absorbed power	(1)	kW	181	213	239	255	291
EER	(1)		3,17	3,1	3,08	3,09	3,06
EER energy class (Eurovent)	(1)		A	B	B	B	B
<b>Compressors</b>							
Compressors/Circuits		n°/n°	2/2	2/2	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	12%	11%	10%	9%	8%
Refrigerant charge (MCHX)		kg	83	91	102	107	119
Refrigerant charge (CuAl)		kg	167	182	200	212	231
<b>Fans</b>							
Quantity		n°	12	13	14	15	16
Total air flow rate		m³/h	252000	273000	294000	315000	336000
<b>User-side heat exchanger</b>							
Quantity		n°	1	1	1	1	1
Water flow rate (A35; W7)	(1)	m³/h	98	113	126	134	152
Head loss (A35; W7)	(1)	kPa	20	27	34	39	38
<b>Noise levels</b>							
Sound power level cooling	(3)	dB(A)	99	100	101	101	101
Sound pressure level cooling	(4)	dB(A)	67	67	68	68	68
Sound power level of vers. LN cooling	(3)	dB(A)	95	96	97	97	97
Sound pressure level of vers. LN cooling	(4)	dB(A)	63	63	64	64	64
<b>Dimensions and weights**</b>							
Length		mm	7.310	8.465	8.465	9.610	9.610
Depth		mm	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	6.240	7.020	7.050	7.370	7.540

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV HEi (R513A)

			90.2	100.3	105.3	115.3	134.4	146.4
<b>KAPPA REV HEi (R513A)</b>								
<b>Cooling (A35; W7)</b>								
Refrigeration capacity	(1)	kW	937	1001	1056	1110	1312	1442
Total absorbed power	(1)	kW	311	329	355	370	427	481
EER	(1)		3,05	3,07	3	3,02	3,1	3,03
EER energy class (Eurovent)	(1)		B	B	B	B	B	B
<b>Compressors</b>								
Compressors/Circuits		n°/n°	2/2	3/3	3/3	3/3	4/4	4/4
Minimum capacity reduction step	(8)	%	8%	7%	7%	6%	5%	5%
Refrigerant charge (MCHX)		kg	132	178	182	187	183	205
Refrigerant charge (CuAl)		kg	258	318	329	341	365	401
<b>Fans</b>								
Quantity		n°	18	20	21	22	26	28
Total air flow rate		m³/h	378000	420000	441000	462000	546000	588000
<b>User-side heat exchanger</b>								
Quantity		n°	1	1	1	1	2	2
Water flow rate (A35; W7)	(1)	m³/h	162	173	182	191	226	249
Head loss (A35; W7)	(1)	kPa	41	23	26	28	27	34
<b>Noise levels</b>								
Sound power level cooling	(3)	dB(A)	103	102	103	103	103	104
Sound pressure level cooling	(4)	dB(A)	70	69	69	69	70	71
Sound power level of vers. LN cooling	(3)	dB(A)	99	98	99	99	99	100
Sound pressure level of vers. LN cooling	(4)	dB(A)	66	65	65	65	66	67
<b>Dimensions and weights**</b>								
Length		mm	10.755	11.965	13.110	13.110	2 x 8.465	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	8.190	9.920	10.400	10.470	2 x 7.020	2 x 7.050

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV XEi (R513A)

			30.1	35.1	45.1	55.2	65.2	70.2
<b>KAPPA REV XEi (R513A)</b>								
<b>Cooling (A35; W7)</b>								
Refrigeration capacity	(1)	kW	289	360	433	570	644	723
Total absorbed power	(1)	kW	92	119	150	182	210	237
EER	(1)		3,17	3,08	2,92	3,16	3,09	3,08
EER energy class (Eurovent)	(1)		A	B	C	A	B	B
<b>Compressors</b>								
Compressors/Circuits		n°/n°	1/1	1/1	1/1	2/2	2/2	2/2
Minimum capacity reduction step	(8)	%	25%	20%	16%	13%	11%	10%
Refrigerant charge (MCHX)		kg	44	56	68	83	96	111
Refrigerant charge (CuAl)		kg	86	112	138	167	194	223
<b>Fans</b>								
Quantity		n°	6	8	10	12	14	16
Total air flow rate		m³/h	126000	168000	210000	252000	294000	336000
<b>User-side heat exchanger</b>								
Quantity		n°	1	1	1	1	1	1
Water flow rate (A35; W7)	(1)	m³/h	50	62	75	98	111	125
Head loss (A35; W7)	(1)	kPa	30	47	22	20	26	33
<b>Noise levels</b>								
Sound power level cooling	(3)	dB(A)	99	100	101	102	103	103
Sound pressure level cooling	(4)	dB(A)	67	68	69	69	70	70
Sound power level of vers. LN cooling	(3)	dB(A)	95	96	97	98	99	99
Sound pressure level of vers. LN cooling	(4)	dB(A)	63	64	65	65	66	66
<b>Dimensions and weights**</b>								
Length		mm	3.870	5.020	6.165	7.310	8.465	9.610
Depth		mm	2.260	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	3.530	3.870	4.670	6.020	6.370	6.850

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories

## KAPPA REV XEi (R513A)

			80.2	90.2	100.3	110.4	130.4
<b>KAPPA REV XEi (R513A)</b>							
<b>Cooling (A35; W7)</b>							
Refrigeration capacity	(1)	kW	799	887	972	1141	1286
Total absorbed power	(1)	kW	270	304	324	364	419
EER	(1)		2,99	2,95	3,02	3,15	3,09
EER energy class (Eurovent)	(1)		B	B	B	A	B
<b>Compressors</b>							
Compressors/Circuits		n°/n°	2/2	2/2	3/3	4/4	4/4
Minimum capacity reduction step	(8)	%	9%	8%	7%	6%	6%
Refrigerant charge (MCHX)		kg	140	160	187	167	192
Refrigerant charge (CuAl)		kg	266	300	341	335	388
<b>Fans</b>							
Quantity		n°	18	20	22	24	28
Total air flow rate		m³/h	378000	420000	462000	504000	588000
<b>User-side heat exchanger</b>							
Quantity		n°	1	1	1	2	2
Water flow rate (A35; W7)	(1)	m³/h	138	153	168	197	222
Head loss (A35; W7)	(1)	kPa	40	40	22	20	26
<b>Noise levels</b>							
Sound power level cooling	(3)	dB(A)	104	104	105	105	106
Sound pressure level cooling	(4)	dB(A)	71	71	71	72	73
Sound power level of vers. LN cooling	(3)	dB(A)	100	100	101	101	102
Sound pressure level of vers. LN cooling	(4)	dB(A)	67	67	67	68	69
<b>Dimensions and weights**</b>							
Length		mm	10.755	11.965	13.110	2 x 7.310	2 x 8.465
Depth		mm	2.260	2.260	2.260	2.260	2.260
Height		mm	2.440	2.440	2.440	2.440	2.440
Operating weight (MCHX)	(5)	kg	7.170	7.570	9.330	2 x 6.020	2 x 6.370

(MCHX: unit with microchannel coils; CuAl: unit with copper/aluminium tube/fin coils)

(1) Outside air temperature 35°C; evaporator inlet-outlet water temperature 12/7°C. Values compliant with standard EN 14511

(3) Unit operating at nominal operating capacity, without any accessories, with external air temperature of 35°C and user-side heat exchanger water inlet/outlet temperature of 12/7°C. Binding values. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

(4) Values obtained from the sound power level (conditions: note 2), related to a distance of 10 m from the unit in free field with directivity factor Q=2. Non-binding values.

(5) The weight refers to the unit without any accessory. The introduction of a few accessories such as copper/aluminum coils, hydraulic modules or the recovery exchangers can lead to weight increased that can exceed 10%. For further details refer to the specific drawing of the selected configuration.

(6) unit operating at nominal operating capacity, with no accessories of any kind, with external air temperature of 7°C (6°C WB) and user-side heat exchanger water inlet/outlet temperature of 40/45°C. Values obtained from measurements carried out in accordance with standard ISO 3744.

(8) Approximate value. The minimum capacity reached by the unit depends on the operating conditions. The value shown may not be suitable for calculating the minimum volume of water: to do this, consult the "Minimum water content in the system" section.

\*\* Basic CH unit without included accessories



# ECODESIGN

## INTRODUCTION

The Ecodesign/ErP Directive (2009/125/EC) lays down new standards for more efficient energy use.

The Directive contains various regulations; as regards chiller products and heat pumps, the regulations of interest are the following:

- Regulation 2013/813, for small heat pumps ( $P_{\text{design}} \leq 400$  kW)
- Regulation 2016/2281, for chillers and heat pumps with  $P_{\text{design}} > 400$  kW
- Regulation 2013/811, for heat pumps with  $P_{\text{design}} \leq 70$  kW.

The last-mentioned regulation (2013/811) regards the labelling (Ecolabel certification) of small heat pumps.

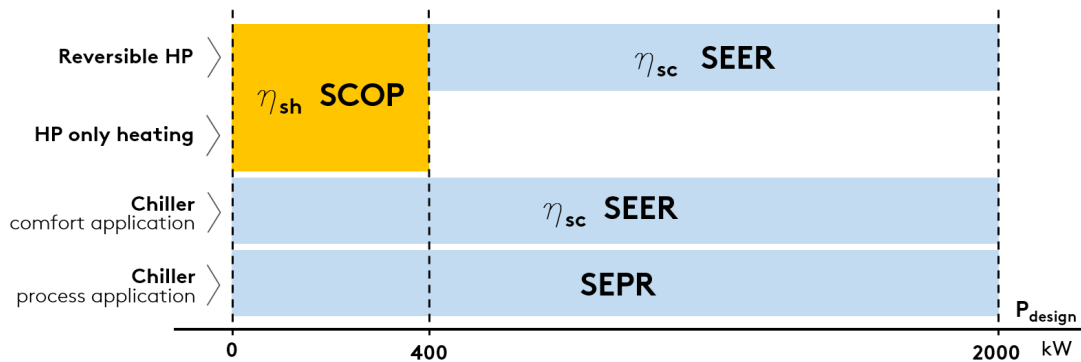
The other two regulations (2013/813 and 2016/2281) set seasonal efficiency targets that the products must comply with to be sold and installed in the European Union (essential requirement for CE marking).

These efficiency limits are defined through ratios, which are respectively:

- $\eta_{\text{sh}}$  (SCOP), with reference to regulation 2013/813
- $\eta_{\text{sc}}$  (SEER) for comfort applications and SEPR for process applications, with reference to regulation 2016/2281.

As regards regulation 2016/2281, with effect from 1st January 2021, the required minimum efficiency limit will be raised (Tier 2) from the current threshold (Tier 1).

The figure below schematically illustrates the correspondence between product and reference energy ratio.



Some notes and clarifications:

For comfort applications, regulation 2016/2281 sets the  $\eta_{\text{sc}}$  (SEER) ratio in two different operating conditions:

- SEER calculated with machine inlet/outlet water temperature of 12/7°C (low temperature application),
- SEER calculated with machine inlet/outlet water temperature of 23/18°C (medium temperature application).

The minimum efficiency requirement is the same, but can be met at condition 12/7°C or at condition 23/18°C, depending on the application envisaged for the machine.

Regulation 2013/813 distinguishes two different types: at low temperature and at medium temperature.

The following refer to the application at low temperature: (low temperature application) all heat pumps whose maximum delivery temperature for heating purposes is lower than 52°C with source at temperature of -7°C and -8°C wet bulb (air-water unit) or inlet 10°C (water-water unit), at the reference design conditions for an average climate. For these, the efficiency ratio is "low temperature application" (outlet water temperature 35°C).

For all the other heat pumps, the efficiency ratio is related to "medium temperature application" (outlet water temperature 55°C).

The ratios must be calculated according to the reference European heating season in average climatic conditions.

The minimum efficiency requirements set by the regulations are indicated below.

REGULATION 2016/2281, comfort application

TYPE OF UNIT		MINIMUM REQUIREMENT			
		Tier 1		Tier 2 (2021)	
SOURCE	Pdesign	$\eta_{sc}$ [%]	SEER	$\eta_{sc}$ [%]	SEER
air	< 400kW	149	3,8	161	4,1
air	$\geq$ 400kW	161	4,1	179	4,55
water	< 400kW	196	5,1	200	5,2
water	$\geq$ 400kW and < 1500kW	227	5,875	252	6,5
water	$\geq$ 1500kW	245	6,325	272	7

REGULATION 2016/2281, process application

TYPE OF UNIT		MINIMUM REQUIREMENT	
		Tier 1	Tier 2 (2021)
SOURCE	Pdesign	SEPR	SEPR
air	< 400kW	4,5	5
air	$\geq$ 400kW	5	5,5
water	< 400kW	6,5	7
water	$\geq$ 400kW and < 1500kW	7,5	8
water	$\geq$ 1500kW	8	8,5

REGULATION 2013/813

SOURCE	APPLICATION	MINIMUM REQUIREMENT	
		$\eta_{sh}$ [%]	SCOP
air	low temperature application	125	3,2
air	low temperature application	125	3,325
water	medium temperature application	110	2,825
water	medium temperature application	110	2,95

The conformity of the product must be checked according to the type of application, whether comfort or process, and at the required outlet water temperature.

The two schematic tables below, respectively for comfort application and for process application, indicate the reference of the required conformity according to the type of product and the set point temperature (reference to regulations 2016/2281 and 2013/813).

Important note: for mixed comfort and process applications, the reference application for conformity is the comfort application.

## COMFORT APPLICATION

PRODUCT	OUTLET WATER TEMPERATURE	COMPLIANCE INDEX	REGULATION
<b>Chiller</b>	< 18°C	SEER/ $\eta_{sc}$ low temperature application	2016/2283
	$\geq 18^\circ\text{C}$	SEER/ $\eta_{sc}$ medium temperature application	2016/2283
<b>Heat pumps (reversible and only heating) P<sub>design</sub> ≤ 400kW</b>		SCOP/ $\eta_{sh}$	2013/815
<b>Reversible heat pumps P<sub>design</sub> &gt; 400kW</b>	< 18°C	SEER/ $\eta_{sc}$ low temperature application	2016/2283
	$\geq 18^\circ\text{C}$	SEER/ $\eta_{sc}$ medium temperature application	2016/2283
<b>Heat pumps only heating P<sub>design</sub> &gt; 400kW</b>		-	-

## PROCESS APPLICATION

PRODUCT	OUTLET WATER TEMPERATURE	COMPLIANCE INDEX	REGULATION
<b>Chiller</b>	$\geq +2^\circ\text{C} , \leq 12^\circ\text{C}$	SEPR	2016/2283
	> 12°C	-	-
	> -8°C , < +2°C	-	-

- = exemption from Ecodesign

Some specifications and notes follow.

**Partly completed machinery**

The term partly completed machinery refers to all units without a user-side or source-side heat exchanger, and therefore to all LC, LE, LC/HP and LE/HP versions. Since these are "non-complete" machines, conformity with Ecodesign depends on combination with the remote heat exchanger.

All the partly completed machinery is CE marked and accompanied by a declaration of conformity. Installation in European Union countries is therefore allowed; correct selection and installation of the remote heat exchanger must be ensured, in accordance with the above cases.

**EC fans:**

The only option that positively affects the performance of the unit, by increasing its seasonal energy efficiency ratio, is the VEC accessory.

A unit equipped with EC fans has a higher SEER ( $\eta_{sc}$ ) than the configuration with standard fans.

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## KAPPA REV RANGE

As specifically regards the Zeta Rev range, the regulations of interest for the various units in various configurations are indicated below.

**Kappa Rev:**

- chiller version: regulation 2016/2281.
- /HP version: up to size 37.2 regulation 2013/813 from size 40.2 together with sizes 108.4, 116.4, 134.4, 146.4, 160.4, regulation 2016/2281.

**Kappa Rev HE and Kappa Rev SLN:**

- chiller version: regulation 2016/2281
- /HP version: up to size 37.2 regulation 2013/813, from size 40.2 together with sizes 108.4, 116.4, 134.4, 146.4, 160.4, regulation 2016/2281.

**Kappa Rev HEi and Kappa Rev XEi**

- chiller version: regulation 2016/2281

The tables below give information on the conformity of the units and the seasonal energy performance ratios with regard to the reference regulation.

## KAPPA REV

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	308	340	373	410	459	483	539
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	N	N	N	N
$\eta_{sc}$	(1)	%	158	153,3	154,2	-	-	-	-
SEER	(1)		4,02	3,9	3,92	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	172,4	172,6	165,4	167,4	165,3	166,2	166,5
SEER	(2)		4,39	4,39	4,21	4,26	4,21	4,23	4,24
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,18	5,46	5,37	5,13	5,05	5,02	5,03
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	612	689	736	787	840	890	952
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	168,3	168,2	167,8	171,1	168,8	169,4	171,4
SEER	(2)		4,28	4,28	4,27	4,35	4,29	4,31	4,36
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,1	5,13	5,1	5	5,13	5,07	5,1

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV

			100.2	105.2	115.2	120.2	130.2	140.3	150.3	160.3		
REGULATION 2016/2281												
Pdesign	(1)	kW	995	1047	1115	1203	1291	1442	1500	1546		
Compliance 12/7												
Compliance	(1)		N	N	N	N	N	N	N	N		
ηsc	(1)	%	-	-	-	-	-	-	-	-		
SEER	(1)		-	-	-	-	-	-	-	-		
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N	N		
Compliance 12/7 unit with EC fans												
Compliance	(1)		N	N	N	N	N	N	N	N		
ηsc	(1)	%	-	-	-	-	-	-	-	-		
SEER	(1)		-	-	-	-	-	-	-	-		
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N	N		
Compliance 23/18												
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y	Y		
ηsc	(2)	%	170,9	165,3	166	170,3	173	169,3	170,9	171,6		
SEER	(2)		4,35	4,21	4,22	4,33	4,4	4,31	4,35	4,36		
Compliance SEPR												
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y	Y		
SEPR	(3)		5,06	5,02	5,02	5,27	5,14	5,05	5,14	5,04		
			160.3	108.4	116.4	134.4	146.4	160.4	170.4	180.4	190.4	200.4
REGULATION 2016/2281												
Pdesign	(1)	kW	1546	-	-	-	-	-	1679	1779	1904	1990
Compliance 12/7												
Compliance	(1)		N	-	-	-	-	-	N	N	N	N
ηsc	(1)	%	-	-	-	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	-	N	N	N	N
Compliance 12/7 unit with EC fans												
Compliance	(1)		N	-	-	-	-	-	N	N	N	N
ηsc	(1)	%	-	-	-	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	-	-	-	-	-
Compliance 23/18												
Compliance	(2)		Y	-	-	-	-	-	Y	Y	Y	Y
ηsc	(2)	%	171,6	-	-	-	-	-	168,8	168,8	171,4	170,9
SEER	(2)		4,36	-	-	-	-	-	4,29	4,29	4,36	4,35
Compliance SEPR												
Compliance	(3)		Y	N	N	N	N	N	Y	Y	Y	Y
SEPR	(3)		5,04	-	-	-	-	-	5,13	5,07	5,1	5,06

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV /HP

			33.2	35.2	37.2	40.2	43.2
<b>REGULATION 2013/813</b>							
Pdesign	(4)	kW	297	329	359	394	440
Compliance	(4)		Y	Y	Y	Y	Y
$\eta_{sh}$	(4)	%	125,2	125	125	125	129,4
SCOP	(4)		3,21	3,2	3,2	3,2	3,31

Y = unit in compliance with Ecodesign at the indicated condition.

(4) User-side heat exchanger water inlet/outlet temperature 30/35, Average climate profile, with reference to regulation 2013/813 and norm EN 14825.

## KAPPA REV /HP

			51.2	54.2	58.2	67.2	73.2	80.2	85.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	464	518	588	662	708	758	807
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	161,5	162,6	161,5	161,5	163	164,1	163,1
SEER	(2)		4,11	4,14	4,11	4,11	4,15	4,18	4,15

			90.2	95.2	100.2	105.2	115.2	120.2	130.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	856	915	957	-	-	-	-
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	-	-	-	-
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	-	-	-	-
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		N	N	N	-	-	-	-
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	-	-	-	-
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	-	-	-	-
$\eta_{sc}$	(2)	%	163,2	162,9	162,5	-	-	-	-
SEER	(2)		4,15	4,15	4,14	-	-	-	-

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV /HP

			140.3	150.3	160.3	108.4	116.4	134.4
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	-	-	-	1037	1175	1324
<b>Compliance 12/7</b>								
Compliance	(1)		-	-	-	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		-	-	-	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		-	-	-	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		-	-	-	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		-	-	-	Y	Y	Y
η <sub>sc</sub>	(2)	%	-	-	-	161,1	139,4	146,5
SEER	(2)		-	-	-	4,1	3,56	3,74

			146.4	160.4	170.4	180.4	190.4	200.4
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	1415	1515	1614	1711	1831	1914
<b>Compliance 12/7</b>								
Compliance	(1)		N	N	N	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		N	N	N	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	147,9	154,6	149,4	149,4	150,6	150,2
SEER	(2)		3,77	3,94	3,81	3,81	3,84	3,83

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.



## KAPPA REV HE

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	86.4
<b>REGULATION 2016/2281</b>										
Pdesign	(1)	kW	329	367	387	442	492	518	573	-
<b>Compliance 12/7</b>										
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y	-
η <sub>sc</sub>	(1)	%	156,6	159,1	155,8	162,6	162,2	162,2	163,4	-
SEER	(1)		3,99	4,05	3,97	4,14	4,13	4,13	4,16	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N	-
<b>Compliance 12/7 unit with EC fans</b>										
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y	-
η <sub>sc</sub>	(1)	%	162,7	167,3	164,4	168,8	167,5	169,5	169,8	-
SEER	(1)		4,14	4,25	4,18	4,29	4,26	4,31	4,32	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N	-
<b>Compliance 23/18</b>										
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y	-
η <sub>sc</sub>	(2)	%	-	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-	-
<b>Compliance SEPR</b>										
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y	-
SEPR	(3)		5,56	5,52	5,56	5,52	5,44	5,43	5,41	-
			58.2	67.2	73.2	80.2	85.2	90.2	95.2	
<b>REGULATION 2016/2281</b>										
Pdesign	(1)	kW	674	732	770	813	886	953	1024	
<b>Compliance 12/7</b>										
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y	
η <sub>sc</sub>	(1)	%	161,8	162,6	162,6	162,2	163,4	162,2	162,2	
SEER	(1)		4,12	4,14	4,14	4,13	4,16	4,13	4,13	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N	
<b>Compliance 12/7 unit with EC fans</b>										
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y	
η <sub>sc</sub>	(1)	%	168,2	167,7	167,9	167,4	169,6	168	168,6	
SEER	(1)		4,28	4,26	4,27	4,25	4,31	4,27	4,29	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N	
<b>Compliance 23/18</b>										
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y	
η <sub>sc</sub>	(2)	%	-	-	-	-	-	-	-	
SEER	(2)		-	-	-	-	-	-	-	
<b>Compliance SEPR</b>										
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y	
SEPR	(3)		5,57	5,57	5,5	5,43	5,48	5,47	5,53	

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV HE

			100.2	105.2	115.2	120.2	80.4	86.4
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	1085	1140	1208	1300	-	-
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y	-	-
$\eta_{sc}$	(1)	%	162,6	163	163,4	162,6	-	-
SEER	(1)		4,14	4,15	4,16	4,14	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	-	-
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y	-	-
$\eta_{sc}$	(1)	%	168,7	169,2	169,2	169,7	-	-
SEER	(1)		4,29	4,3	4,3	4,31	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	-	-
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	-	-
$\eta_{sc}$	(2)	%	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	-	-
SEPR	(3)		5,63	5,56	5,49	5,43	-	-
			102.4	108.4	116.4	134.4	146.4	160.4
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	-	-	-	1464	1540	1627
<b>Compliance 12/7</b>								
Compliance	(1)		-	-	-	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	162,6	162,6	162,2
SEER	(1)		-	-	-	4,14	4,14	4,13
Compliance Tier 2 (2021)	(1)		-	-	-	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		-	-	-	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	167,6	168,5	167,5
SEER	(1)		-	-	-	4,26	4,28	4,26
Compliance Tier 2 (2021)	(1)		-	-	-	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		-	-	-	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-
<b>Compliance SEPR</b>								
Compliance	(3)		-	-	-	Y	Y	Y
SEPR	(3)		-	-	-	5,4	5,59	5,59

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV HE /HP

			33.2	35.2	37.2
<b>REGULATION 2013/813</b>					
Pdesign	(4)	kW	318	367	396
Compliance	(4)		Y	Y	Y
$\eta_{sh}$	(4)	%	126,9	125,2	-
SCOP	(4)		3,28	3,25	3,21

Y = unit in compliance with Ecodesign at the indicated condition.

(4) User-side heat exchanger water inlet/outlet temperature 30/35, Average climate profile, with reference to regulation 2013/813 and norm EN 14825.

## KAPPA REV HE /HP

			40.2	43.2	51.2	54.2	58.2	67.2	73.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	433	470	504	578	661	704	757
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	161,8	161,8	162,2	161,8	161,4	161	161
SEER	(1)		4,12	4,12	4,13	4,12	4,11	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		N	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	167	165,3	167,7	165,3	165,5	165
SEER	(2)		-	4,25	4,21	4,27	4,21	4,21	4,2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	811	-	-	-	-	-	-
<b>Compliance 12/7</b>									
Compliance	(1)		N	-	-	-	-	-	-
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	-	-
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	-	-	-	-	-	-
$\eta_{sc}$	(1)	%	161	-	-	-	-	-	-
SEER	(1)		4,1	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	-	-
<b>Compliance 23/18</b>									
Compliance	(2)		Y	-	-	-	-	-	-
$\eta_{sc}$	(2)	%	166,8	-	-	-	-	-	-
SEER	(2)		4,24	-	-	-	-	-	-

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV HE /HP

			120.2	80.4	86.4	102.4	108.4	116.4
REGULATION 2016/2281								
Pdesign	(1)	kW	-	867	941	1008	1156	1322
Compliance 12/7								
Compliance	(1)		-	N	N	N	N	N
ηsc	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		-	N	N	N	N	N
Compliance 12/7 unit with EC fans								
Compliance	(1)		-	Y	Y	Y	Y	Y
ηsc	(1)	%	-	161,8	161,8	162,2	161,8	161,4
SEER	(1)		-	4,12	4,12	4,13	4,12	4,11
Compliance Tier 2 (2021)	(1)		-	N	N	N	N	N
Compliance 23/18								
Compliance	(2)		-	Y	Y	Y	Y	Y
ηsc	(2)	%	-	176,8	170,2	166,9	170,9	151,4
SEER	(2)		-	4,5	4,33	4,25	4,35	3,86
			134.4		146.4		160.4	
REGULATION 2016/2281								
Pdesign	(1)	kW	1407		1515		1623	
Compliance 12/7								
Compliance	(1)		N		N		N	
ηsc	(1)	%	-		-		-	
SEER	(1)		-		-		-	
Compliance Tier 2 (2021)	(1)		N		N		N	
Compliance 12/7 unit with EC fans								
Compliance	(1)		Y		Y		Y	
ηsc	(1)	%	161		161		161,8	
SEER	(1)		4,1		4,1		4,12	
Compliance Tier 2 (2021)	(1)		N		N		N	
Compliance 23/18								
Compliance	(2)		Y		Y		Y	
ηsc	(2)	%	149		149,8		150	
SEER	(2)		3,8		3,82		3,82	

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV SLN

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	317	354	376	425	472	498	554
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	150,6	154	154,6	162,2	161,8	161,8	163
SEER	(1)		3,84	3,93	3,94	4,13	4,12	4,12	4,15
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	161,8	166,4	163,5	167,9	166,7	167,8	168,9
SEER	(1)		4,12	4,23	4,16	4,27	4,24	4,27	4,29
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,56	5,52	5,56	5,52	5,44	5,43	5,41
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	648	703	740	783	853	919	986
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	161,4	162,2	162,2	161,8	163	161,4	161,4
SEER	(1)		4,11	4,13	4,13	4,12	4,15	4,11	4,11
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	167,4	166,9	167,1	166,5	168,4	167,2	167,7
SEER	(1)		4,26	4,24	4,25	4,23	4,28	4,25	4,26
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,57	5,57	5,5	5,43	5,48	5,47	5,53

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV SLN

			100.2	105.2	115.2	120.2	80.4	86.4	102.4
REGULATION 2016/2281									
Pdesign	(1)	kW	1045	1097	1166	1254	-	-	-
Compliance 12/7									
Compliance	(1)		Y	Y	Y	Y	-	-	-
ηsc	(1)	%	161,8	162,2	162,6	161,8	-	-	-
SEER	(1)		4,12	4,13	4,14	4,12	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	-	-	-
Compliance 12/7 unit with EC fans									
Compliance	(1)		Y	Y	Y	Y	-	-	-
ηsc	(1)	%	167,9	168,4	168,4	168,8	-	-	-
SEER	(1)		4,27	4,28	4,28	4,29	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	-	-	-
Compliance 23/18									
Compliance	(2)		Y	Y	Y	Y	-	-	-
ηsc	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
Compliance SEPR									
Compliance	(3)		Y	Y	Y	Y	-	-	-
SEPR	(3)		5,63	5,56	5,49	5,43	-	-	-
			108.4	116.4	134.4	146.4	160.4		
REGULATION 2016/2281									
Pdesign	(1)	kW	-	-	-	1407	1480	1567	
Compliance 12/7									
Compliance	(1)		-	-	-	Y	Y	Y	
ηsc	(1)	%	-	-	-	161,8	161,8	161,4	
SEER	(1)		-	-	-	4,12	4,12	4,11	
Compliance Tier 2 (2021)	(1)		-	-	-	N	N	N	
Compliance 12/7 unit with EC fans									
Compliance	(1)		-	-	-	Y	Y	Y	
ηsc	(1)	%	-	-	-	166,8	167,7	166,6	
SEER	(1)		-	-	-	4,24	4,26	4,24	
Compliance Tier 2 (2021)	(1)		-	-	-	N	N	N	
Compliance 23/18									
Compliance	(2)		-	-	-	Y	Y	Y	
ηsc	(2)	%	-	-	-	-	-	-	
SEER	(2)		-	-	-	-	-	-	
Compliance SEPR									
Compliance	(3)		-	-	-	Y	Y	Y	
SEPR	(3)		-	-	-	5,4	5,59	5,59	

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV SLN /HP

			33.2	35.2	37.2
<b>REGULATION 2013/813</b>					
Pdesign	(4)	kW	306	343	364
Compliance	(4)		Y	Y	Y
$\eta_{sh}$	(4)	%	128,3	126,9	125,2
SCOP	(4)		3,28	3,25	3,21

Y = unit in compliance with Ecodesign at the indicated condition.

(4) User-side heat exchanger water inlet/outlet temperature 30/35, Average climate profile, with reference to regulation 2013/813 and norm EN 14825.

## KAPPA REV SLN /HP

			40.2	43.2	51.2	54.2	58.2	67.2	73.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	412	457	482	537	628	680	715
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	161,8	161,8	162,2	161,8	161,4	161	161
SEER	(1)		4,12	4,12	4,13	4,12	4,11	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		N	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	167	165,3	167,7	165,3	165,5	165
SEER	(2)		-	4,25	4,21	4,27	4,21	4,21	4,2

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV SLN /HP

			80.2	85.2	90.2	95.2	100.2	105.2
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	759	-	-	-	-	-
<b>Compliance 12/7</b>								
Compliance	(1)		N	-	-	-	-	-
ηsc	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	-
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	-	-	-	-	-
ηsc	(1)	%	161	-	-	-	-	-
SEER	(1)		4,1	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	-
<b>Compliance 23/18</b>								
Compliance	(2)		Y	-	-	-	-	-
ηsc	(2)	%	166,8	-	-	-	-	-
SEER	(2)		4,24	-	-	-	-	-
			115.2	120.2	80.4	86.4	102.4	108.4
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	-	-	823	913	964	1075
<b>Compliance 12/7</b>								
Compliance	(1)		-	-	N	N	N	N
ηsc	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		-	-	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		-	-	Y	Y	Y	Y
ηsc	(1)	%	-	-	161,8	161,8	162,2	161,8
SEER	(1)		-	-	4,12	4,12	4,13	4,12
Compliance Tier 2 (2021)	(1)		-	-	N	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		-	-	Y	Y	Y	Y
ηsc	(2)	%	-	-	176,8	170,2	166,9	170,9
SEER	(2)		-	-	4,5	4,33	4,25	4,35
			116.4	134.4	146.4	160.4		
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	1255	1359	1430	1517		
<b>Compliance 12/7</b>								
Compliance	(1)		N	N	N	N		
ηsc	(1)	%	-	-	-	-		
SEER	(1)		-	-	-	-		
Compliance Tier 2 (2021)	(1)		N	N	N	N		
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y		
ηsc	(1)	%	161,4	161	161	161,8		
SEER	(1)		4,11	4,1	4,1	4,12		
Compliance Tier 2 (2021)	(1)		N	N	N	N		
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y		
ηsc	(2)	%	151,4	149	149,8	150		
SEER	(2)		3,86	3,8	3,82	3,82		

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.



## KAPPA REV HEi

			58.2	67.2	73.2	80.2	85.2	
REGULATION 2016/2281								
Pdesign	(1)	kW	567	655	727	782	889	
Compliance 12/7								
Compliance	(1)		Y	Y	Y	Y	Y	
ηsc	(1)	%	181,4	181,6	180,6	179,9	181,1	
SEER	(1)		4,61	4,62	4,59	4,57	4,6	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	
Compliance 12/7 unit with EC fans								
Compliance	(1)		Y	Y	Y	Y	Y	
ηsc	(1)	%	188,8	189	187,9	187,3	188,5	
SEER	(1)		4,79	4,8	4,77	4,75	4,78	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	
Compliance 23/18								
Compliance	(2)		Y	Y	Y	Y	Y	
ηsc	(2)	%	-	-	-	-	-	
SEER	(2)		-	-	-	-	-	
Compliance SEPR								
Compliance	(3)		Y	Y	Y	Y	Y	
SEPR	(3)		5,81	5,82	5,73	5,65	5,74	
			90.2	100.3	105.3	115.3	134.4	146.4
REGULATION 2016/2281								
Pdesign	(1)	kW	948	1031	1092	1147	1310	1455
Compliance 12/7								
Compliance	(1)		Y	Y	Y	Y	Y	Y
ηsc	(1)	%	182	181,2	180,2	180,2	183,8	181
SEER	(1)		4,62	4,61	4,58	4,58	4,67	4,6
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
Compliance 12/7 unit with EC fans								
Compliance	(1)		Y	Y	Y	Y	Y	Y
ηsc	(1)	%	189,4	188,6	187,6	187,5	191,3	188,4
SEER	(1)		4,8	4,79	4,76	4,76	4,85	4,78
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
Compliance 23/18								
Compliance	(2)		Y	Y	Y	Y	Y	Y
ηsc	(2)	%	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-
Compliance SEPR								
Compliance	(3)		Y	Y	Y	Y	Y	Y
SEPR	(3)		5,59	5,82	5,69	5,56	5,81	5,71

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV XEi

			30.1	35.1	45.1	55.2	65.2	70.2
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	286	357	446	568	642	724
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	181,9	182	182,4	189,5	188	187,1
SEER	(1)		4,62	4,62	4,63	4,81	4,78	4,75
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	193	191,2	191,6	199,1	197,6	196,6
SEER	(1)		4,9	4,85	4,86	5,05	5,01	4,99
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	Y
SEPR	(3)		6,12	5,86	5,78	6,19	5,98	5,9
			80.2	90.2	100.3	110.4	130.4	
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	801	892	1011	1136		1285
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y		Y
$\eta_{sc}$	(1)	%	187,6	187,6	189,8	189,5		188,8
SEER	(1)		4,76	4,76	4,82	4,81		4,79
Compliance Tier 2 (2021)	(1)		N	N	N	N		N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y		Y
$\eta_{sc}$	(1)	%	197,1	197,1	199,4	201		198,4
SEER	(1)		5	5	5,06	5,1		5,03
Compliance Tier 2 (2021)	(1)		N	N	N	N		N
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y		Y
$\eta_{sc}$	(2)	%	-	-	-	-		-
SEER	(2)		-	-	-	-		-
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y		Y
SEPR	(3)		5,85	5,84	5,96	6,19		5,98

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	311	350	372	409	452	488	562
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	N	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	166	177	172	162	161	165	164
SEER	(2)		4,2	4,5	4,4	4,1	4,1	4,2	4,2
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,14	5,58	5,14	5,05	5,08	5,04	5,11
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	605	680	734	773	825	890	935
<b>Compliance 12/7</b>									
Compliance	(1)		N	N	N	N	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		N	N	N	N	N	N	N
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	162	161	163	167	168	164	167
SEER	(2)		4,1	4,1	4,1	4,2	4,3	4,2	4,2
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,05	5,07	5,03	5,01	5,01	5,05	5,03

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV (R513A)

			100.2	105.2	115.2	120.2	130.2	150.3
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	977	1037	1110	1183	1272	1466
<b>Compliance 12/7</b>								
Compliance	(1)		N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		N	N	N	N	N	N
$\eta_{sc}$	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	166	169	197	180	186	166
SEER	(2)		4,2	4,3	4,6	4,6	4,7	4,2
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	Y
SEPR	(3)		5,02	5,08	5,28	5,26	5,27	5,02
			160.3	170.4	180.4	190.4	200.4	
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	1509	1649	1780	1871	1955	
<b>Compliance 12/7</b>								
Compliance	(1)		N	N	N	N	N	
$\eta_{sc}$	(1)	%	-	-	-	-	-	
SEER	(1)		-	-	-	-	-	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		N	N	N	N	N	
$\eta_{sc}$	(1)	%	-	-	-	-	-	
SEER	(1)		-	-	-	-	-	
Compliance Tier 2 (2021)	(1)		N	-	-	-	-	
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(2)	%	165	168	165	167	167	
SEER	(2)		4,2	4,3	4,2	4,3	4,2	
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	
SEPR	(3)		5,03	5,07	5,08	5,08	5,05	

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- (1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.
- (2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.
- (3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV HE (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	335	384	404	461	510	521	579
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	152	156	161	161	161	162	162
SEER	(1)		3,9	4	4,1	4,1	4,1	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,4	5,7	5,7	5,6	5,5	5,5	5,5
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	674	731	771	812	886	956	1011
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	161	162	161	161	163	161	161
SEER	(1)		4,1	4,1	4,1	4,1	4,1	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
η <sub>sc</sub>	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,6	5,6	5,5	5,4	5,5	5,5	5,5

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

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(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV HE (R513A)

			100.2	105.2	115.2	120.2	134.4	146.4	160.4
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	1072	1146	1220	1319	1446	1521	1598
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	162	163	162	162	162	161	161
SEER	(1)		4,1	4,1	4,1	4,1	4,1	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,5	5,7	5,9	5,7	5,5	5,4	5,3

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV SLN (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	329	372	395	456	498	513	566
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	152	156	153	161	161	162	162
SEER	(1)		3,9	4	3,9	4,1	4,1	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,6	5,8	5,6	5,8	5,7	5,7	5,7
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	669	730	757	799	881	942	1010
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	161	161	162	161	162	162	161
SEER	(1)		4,1	4,1	4,1	4,1	4,1	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,8	5,9	5,7	5,6	5,6	5,8	5,7

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(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV SLN (R513A)

			100.2	105.2	115.2	120.2	134.4	146.4	160.4
<b>REGULATION 2016/2281</b>									
Pdesign	(1)	kW	1076	1125	1190	1285	1446	1521	1603
<b>Compliance 12/7</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	162	163	162	162	161	162	161
SEER	(1)		4,1	4,1	4,1	4,1	4,1	4,1	4,1
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>									
Compliance	(1)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N	N
<b>Compliance 23/18</b>									
Compliance	(2)		Y	Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-	-
<b>Compliance SEPR</b>									
Compliance	(3)		Y	Y	Y	Y	Y	Y	Y
SEPR	(3)		5,8	5,8	5,9	5,8	5,9	5,7	5,6

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(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

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(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.



## KAPPA REV HEi (R513A)

			58.2	67.2	73.2	80.2	85.2	90.2
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	568	654	729	777	879	937
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	180	180	179	179	180	180
SEER	(1)		4,6	4,6	4,6	4,6	4,6	4,6
Compliance Tier 2 (2021)	(1)		Y	Y	Y	Y	Y	Y
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		Y	Y	Y	Y	Y	Y
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	Y
SEPR	(3)		5,8	5,5	5,7	5,7	5,7	5,6
			100.3	105.3	115.3	134.4	146.4	
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	1001	1056	1110	1312	1442	
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(1)	%	179	179	180	179	180	
SEER	(1)		4,6	4,6	4,6	4,6	4,6	
Compliance Tier 2 (2021)	(1)		Y	Y	Y	Y	Y	
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(1)	%	-	-	-	-	-	
SEER	(1)		-	-	-	-	-	
Compliance Tier 2 (2021)	(1)		Y	Y	Y	Y	Y	
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(2)	%	-	-	-	-	-	
SEER	(2)		-	-	-	-	-	
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	
SEPR	(3)		5,6	5,6	5,6	5,7	5,6	

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

## KAPPA REV XEi (R513A)

			30.1	35.1	45.1	55.2	65.2	70.2
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	290	362	434	571	645	725
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	180	179	181	185	184	186
SEER	(1)		4,6	4,6	4,6	4,7	4,7	4,7
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(1)	%	-	-	-	-	-	-
SEER	(1)		-	-	-	-	-	-
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	N
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	Y
$\eta_{sc}$	(2)	%	-	-	-	-	-	-
SEER	(2)		-	-	-	-	-	-
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	Y
SEPR	(3)		-	-	-	-	-	-
			80.2	90.2	100.3	110.4	130.4	
<b>REGULATION 2016/2281</b>								
Pdesign	(1)	kW	802	889	974	1143	1289	
<b>Compliance 12/7</b>								
Compliance	(1)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(1)	%	183	182	179	185	184	
SEER	(1)		4,6	4,6	4,6	4,7	4,7	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	
<b>Compliance 12/7 unit with EC fans</b>								
Compliance	(1)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(1)	%	-	-	-	-	-	
SEER	(1)		-	-	-	-	-	
Compliance Tier 2 (2021)	(1)		N	N	N	N	N	
<b>Compliance 23/18</b>								
Compliance	(2)		Y	Y	Y	Y	Y	
$\eta_{sc}$	(2)	%	-	-	-	-	-	
SEER	(2)		-	-	-	-	-	
<b>Compliance SEPR</b>								
Compliance	(3)		Y	Y	Y	Y	Y	
SEPR	(3)		-	-	-	-	-	

Y = unit in compliance with Ecodesign at the indicated condition.

N = unit not in compliance with Ecodesign at the indicated condition: it can be installed only in non-EU countries.

- = value not necessary: conformity is already provided at the most restrictive condition (1).

(1) User-side heat exchanger water inlet/outlet temperature 12/7°C (low temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(2) User-side heat exchanger water inlet/outlet temperature 23/18°C (medium temperature application), with reference to regulation 2016/2281 and standard EN 14825.

(3) User-side heat exchanger water inlet/outlet temperature 12/7°C, with reference to regulation 2016/2281 and norm EN 14825.

# ELECTRICAL SPECIFICATIONS

## KAPPA REV

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	58.2
<b>General electrical specifications</b>										
Max. absorbed power (FLI)	(1)	kW	144	154	174	192	211	226	256	290
Max. absorbed current (FLA)	(1)	A	240	258	285	319	353	378	428	482
Nominal current (Inom)	(2)	A	181	195	211	235	260	280	317	358
cosφ standard unit	(2)		0,83	0,83	0,86	0,85	0,84	0,83	0,83	0,85
Nominal current with power factor correction (Inom)	(2)	A	156	170	187	208	228	245	274	317
cosφ unit with power factor correction	(2)		0,96	0,95	0,97	0,96	0,96	0,95	0,96	0,96
Maximum inrush current (MIC)	(3)	A	316	334	385	391	424	481	525	684
Power supply			400V / 3ph / 50Hz							
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz							
Suggested line section	(5)	mm²	3x150 + 1x95	3x150 + 1x95	2x(3x70) + 1x70	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x150) + 1x150
Suggested line protection	(6)		NH2gG 315A	NH2gG 315A	NH2gG 400A	NH2gG 400A	NH3gG 500A	NH3gG 500A	NH3gG 500A	NH3gG 630A
<b>Electrical specifications for fans</b>										
Rated power of standard fan		n° x kW	5 x 2,00	6 x 2,00	6 x 2,00	6 x 2,00	6 x 2,00	7 x 2,00	8 x 2,00	9 x 2,00
Rated current of standard fan		n° x A	5 x 4,30	6 x 4,30	6 x 4,30	6 x 4,30	6 x 4,30	7 x 4,30	8 x 4,30	9 x 4,30
Rated power of EC fan		n° x kW	5 x 1,85	6 x 1,85	6 x 1,85	6 x 1,85	6 x 1,85	7 x 1,85	8 x 1,85	9 x 1,85
Rated current of EC fan		n° x A	5 x 2,85	6 x 2,85	6 x 2,85	6 x 2,85	6 x 2,85	7 x 2,85	8 x 2,85	9 x 2,85
Rated power of oversize EC fans		n° x kW	5 x 2,98	6 x 2,98	6 x 2,98	6 x 2,98	6 x 2,98	7 x 2,98	8 x 2,98	9 x 2,98
Rated current of oversize EC fans		n° x A	5 x 4,50	6 x 4,50	6 x 4,50	6 x 4,50	6 x 4,50	7 x 4,50	8 x 4,50	9 x 4,50

			67.2	73.2	80.2	85.2	90.2	95.2	100.2	105.2
<b>General electrical specifications</b>										
Max. absorbed power (FLI)	(1)	kW	308	327	346	373	399	426	452	482
Max. absorbed current (FLA)	(1)	A	511	539	568	616	664	707	750	798
Nominal current (Inom)	(2)	A	383	417	451	474	498	529	560	599
cosφ standard unit	(2)		0,86	0,87	0,88	0,86	0,85	0,86	0,86	0,86
Nominal current with power factor correction (Inom)	(2)	A	340	374	409	420	441	474	507	542
cosφ unit with power factor correction	(2)		0,97	0,97	0,97	0,97	0,96	0,96	0,95	0,95
Maximum inrush current (MIC)	(3)	A	713	746	775	896	944	1.012	1.055	1.215
Power supply			400V / 3ph / 50Hz							
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz							
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240	2x(3x240) + 1x240	4x(3x120) + 2x120	4x(3x150) + 2x150	4x(3x150) + 2x150
Suggested line protection	(6)		NH3gG 630A	NH3gG 630A	NH4gG 800A	NH4gG 800A	NH4gG 800A	NH4gG 1000A	NH4gG 1250A	NH4gG 1250A
<b>Electrical specifications for fans</b>										
Rated power of standard fan		n° x kW	10 x 2,00	11 x 2,00	12 x 2,00	12 x 2,00	12 x 2,00	13 x 2,00	14 x 2,00	15 x 2,00
Rated current of standard fan		n° x A	10 x 4,30	11 x 4,30	12 x 4,30	12 x 4,30	12 x 4,30	13 x 4,30	14 x 4,30	15 x 4,30
Rated power of EC fan		n° x kW	10 x 1,85	11 x 1,85	12 x 1,85	12 x 1,85	12 x 1,85	13 x 1,85	14 x 1,85	15 x 1,85
Rated current of EC fan		n° x A	10 x 2,85	11 x 2,85	12 x 2,85	12 x 2,85	12 x 2,85	13 x 2,85	14 x 2,85	15 x 2,85
Rated power of oversize EC fans		n° x kW	10 x 2,98	11 x 2,98	12 x 2,98	12 x 2,98	12 x 2,98	13 x 2,98	14 x 2,98	15 x 2,98
Rated current of oversize EC fans		n° x A	10 x 4,50	11 x 4,50	12 x 4,50	12 x 4,50	12 x 4,50	13 x 4,50	14 x 4,50	15 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV

			115.2	120.2	130.2	140.3	150.3	160.3	108.4	116.4
<b>General electrical specifications</b>										
Max. absorbed power (FLI)	(1)	kW	512	553	588	652	679	736	511	579
Max. absorbed current (FLA)	(1)	A	845	923	923	1.082	1.125	1.216	856	963
Nominal current (Inom)	(2)	A	638	697	697	809	840	879	634	716
cosφ standard unit	(2)		0,86	0,85	0,85	0,86	0,86	0,86		
Nominal current with power factor correction (Inom)	(2)	A	578	624	624	732	760	796		
cosφ unit with power factor correction	(2)		0,95	0,95	0,95	0,95	0,95	0,95		
Maximum inrush current (MIC)	(3)	A	1.262	1.417	1.417	1.387	1.430	1.633	953	1.165
Power supply			400V / 3ph / 50Hz							
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz							
Suggested line section	(5)	mm²	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x240) + 2x240	4x(3x240) + 2x240	4x(3x240) + 2x240		
Suggested line protection	(6)		NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1600A	NH4gG 1600A	NH4gG 1600A		
<b>Electrical specifications for fans</b>										
Rated power of standard fan		n° x kW	16 x 2,00	18 x 2,00	18 x 2,00	20 x 2,00	21 x 2,00	22 x 2,00	16 x 2,00	18 x 2,00
Rated current of standard fan		n° x A	16 x 4,30	18 x 4,30	18 x 4,30	20 x 4,30	21 x 4,30	22 x 4,30	16 x 4,30	18 x 4,30
Rated power of EC fan		n° x kW	16 x 1,85	18 x 1,85	18 x 1,85	20 x 1,85	21 x 1,85	22 x 1,85	16 x 1,85	18 x 1,85
Rated current of EC fan		n° x A	16 x 2,85	18 x 2,85	18 x 2,85	20 x 2,85	21 x 2,85	22 x 2,85	16 x 2,85	18 x 2,85
Rated power of oversize EC fans		n° x kW	16 x 2,98	18 x 2,98	18 x 2,98	20 x 2,98	21 x 2,98	22 x 2,98	16 x 2,98	18 x 2,98
Rated current of oversize EC fans		n° x A	16 x 4,50	18 x 4,50	18 x 4,50	20 x 4,50	21 x 4,50	22 x 4,50	16 x 4,50	18 x 4,50

			134.4	146.4	160.4	170.4	180.4	190.4	200.4
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	616	654	693	746	799	852	905
Max. absorbed current (FLA)	(1)	A	1.022	1.079	1.135	1.231	1.327	1.414	1.500
Nominal current (Inom)	(2)	A	766	834	902	948	996	1.058	1.120
cosφ standard unit	(2)								
Nominal current with power factor correction (Inom)	(2)	A							
cosφ unit with power factor correction	(2)								
Maximum inrush current (MIC)	(3)	A	1.224	1.286	1.342	1.511	1.607	1.719	1.805
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²							
Suggested line protection	(6)								
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	20 x 2,00	22 x 2,00	24 x 2,00	24 x 2,00	24 x 2,00	26 x 2,00	28 x 2,00
Rated current of standard fan		n° x A	20 x 4,30	22 x 4,30	24 x 4,30	24 x 4,30	24 x 4,30	26 x 4,30	28 x 4,30
Rated power of EC fan		n° x kW	20 x 1,85	22 x 1,85	24 x 1,85	24 x 1,85	24 x 1,85	26 x 1,85	28 x 1,85
Rated current of EC fan		n° x A	20 x 2,85	22 x 2,85	24 x 2,85	24 x 2,85	24 x 2,85	26 x 2,85	28 x 2,85
Rated power of oversize EC fans		n° x kW	20 x 2,98	22 x 2,98	24 x 2,98	24 x 2,98	24 x 2,98	26 x 2,98	28 x 2,98
Rated current of oversize EC fans		n° x A	20 x 4,50	22 x 4,50	24 x 4,50	24 x 4,50	24 x 4,50	26 x 4,50	28 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV HE - KAPPA REV SLN

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	58.2	67.2
<b>General electrical specifications</b>											
Max. absorbed power (FLI)	(1)	kW	145	166	178	196	215	230	262	296	312
Max. absorbed current (FLA)	(1)	A	244	276	294	328	361	387	441	495	520
Nominal current (Inom)	(2)	A	185	199	219	243	268	288	329	370	391
cosφ standard unit	(2)		0,83	0,83	0,86	0,85	0,84	0,83	0,83	0,85	0,86
Nominal current with power factor correction (Inom)	(2)	A	160	174	194	215	234	252	284	328	347
cosφ unit with power factor correction	(2)		0,96	0,95	0,97	0,96	0,96	0,95	0,96	0,96	0,97
Maximum inrush current (MIC)	(3)	A	320	375	393	399	433	489	538	697	722
Power supply			400V / 3ph / 50Hz								
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz								
Suggested line section	(5)	mm²	3x150 + 1x95	3x150 + 1x95	2x(3x70) + 1x70	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x150) + 1x150	2x(3x150) + 1x150
Suggested line protection	(6)		NH2gG 315A	NH2gG 315A	NH2gG 400A	NH2gG 400A	NH3gG 500A	NH3gG 500A	NH3gG 500A	NH3gG 630A	NH3gG 630A
<b>Electrical specifications for fans</b>											
Rated power of standard fan		n° x kW	6 x 2,00	7 x 2,00	8 x 2,00	8 x 2,00	8 x 2,00	9 x 2,00	11 x 2,00	12 x 2,00	12 x 2,00
Rated current of standard fan		n° x A	6 x 4,30	7 x 4,30	8 x 4,30	8 x 4,30	8 x 4,30	9 x 4,30	11 x 4,30	12 x 4,30	12 x 4,30
Rated power of EC fan		n° x kW	6 x 1,85	7 x 1,85	8 x 1,85	8 x 1,85	8 x 1,85	9 x 1,85	11 x 1,85	12 x 1,85	12 x 1,85
Rated current of EC fan		n° x A	6 x 2,85	7 x 2,85	8 x 2,85	8 x 2,85	8 x 2,85	9 x 2,85	11 x 2,85	12 x 2,85	12 x 2,85
Rated power of oversize EC fans		n° x kW	6 x 2,98	7 x 2,98	8 x 2,98	8 x 2,98	8 x 2,98	9 x 2,98	11 x 2,98	12 x 2,98	12 x 2,98
Rated current of oversize EC fans		n° x A	6 x 4,50	7 x 4,50	8 x 4,50	8 x 4,50	8 x 4,50	9 x 4,50	11 x 4,50	12 x 4,50	12 x 4,50
			73.2	80.2	85.2	90.2	95.2	100.2	105.2	115.2	120.2
<b>General electrical specifications</b>											
Max. absorbed power (FLI)	(1)	kW	331	350	379	407	434	460	490	522	561
Max. absorbed current (FLA)	(1)	A	548	576	628	681	724	767	815	866	941
Nominal current (Inom)	(2)	A	425	459	486	515	546	577	616	659	714
cosφ standard unit	(2)		0,87	0,88	0,86	0,85	0,86	0,86	0,86	0,86	0,85
Nominal current with power factor correction (Inom)	(2)	A	381	416	431	456	489	522	558	597	639
cosφ unit with power factor correction	(2)		0,97	0,97	0,97	0,96	0,96	0,95	0,95	0,95	0,95
Maximum inrush current (MIC)	(3)	A	755	783	909	961	1.029	1.072	1.232	1.283	1.435
Power supply			400V / 3ph / 50Hz								
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz								
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240	2x(3x240) + 1x240	4x(3x120) + 2x120	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150
Suggested line protection	(6)		NH3gG 630A	NH4gG 800A	NH4gG 800A	NH4gG 800A	NH4gG 1000A	NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1250A
<b>Electrical specifications for fans</b>											
Rated power of standard fan		n° x kW	13 x 2,00	14 x 2,00	15 x 2,00	16 x 2,00	17 x 2,00	18 x 2,00	19 x 2,00	21 x 2,00	22 x 2,00
Rated current of standard fan		n° x A	13 x 4,30	14 x 4,30	15 x 4,30	16 x 4,30	17 x 4,30	18 x 4,30	19 x 4,30	21 x 4,30	22 x 4,30
Rated power of EC fan		n° x kW	13 x 1,85	14 x 1,85	15 x 1,85	16 x 1,85	17 x 1,85	18 x 1,85	19 x 1,85	21 x 1,85	22 x 1,85
Rated current of EC fan		n° x A	13 x 2,85	14 x 2,85	15 x 2,85	16 x 2,85	17 x 2,85	18 x 2,85	19 x 2,85	21 x 2,85	22 x 2,85
Rated power of oversize EC fans		n° x kW	13 x 2,98	14 x 2,98	15 x 2,98	16 x 2,98	17 x 2,98	18 x 2,98	19 x 2,98	21 x 2,98	22 x 2,98
Rated current of oversize EC fans		n° x A	13 x 4,50	14 x 4,50	15 x 4,50	16 x 4,50	17 x 4,50	18 x 4,50	19 x 4,50	21 x 4,50	22 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV HE - KAPPA REV SLN

			80.4	86.4	102.4	108.4	116.4	134.4	146.4	160.4
<b>General electrical specifications</b>										
Max. absorbed power (FLI)	(1)	kW	393	431	460	523	591	624	662	701
Max. absorbed current (FLA)	(1)	A	655	722	774	882	989	1.039	1.096	1.152
Nominal current (Inom)	(2)	A	486	536	576	658	740	782	850	918
cosφ standard unit	(2)									
Nominal current with power factor correction (Inom)	(2)	A								
cosφ unit with power factor correction	(2)									
Maximum inrush current (MIC)	(3)	A	727	794	876	979	1.191	1.241	1.303	1.359
Power supply			400V / 3ph / 50Hz							
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz							
Suggested line section	(5)	mm²								
Suggested line protection	(6)									
<b>Electrical specifications for fans</b>										
Rated power of standard fan		n° x kW	16 x 2,00	16 x 2,00	18 x 2,00	22 x 2,00	24 x 2,00	24 x 2,00	26 x 2,00	28 x 2,00
Rated current of standard fan		n° x A	16 x 4,30	16 x 4,30	18 x 4,30	22 x 4,30	24 x 4,30	24 x 4,30	26 x 4,30	28 x 4,30
Rated power of EC fan		n° x kW	16 x 1,85	16 x 1,85	18 x 1,85	22 x 1,85	24 x 1,85	24 x 1,85	26 x 1,85	28 x 1,85
Rated current of EC fan		n° x A	16 x 2,85	16 x 2,85	18 x 2,85	22 x 2,85	24 x 2,85	24 x 2,85	26 x 2,85	28 x 2,85
Rated power of oversize EC fans		n° x kW	16 x 2,98	16 x 2,98	18 x 2,98	22 x 2,98	24 x 2,98	24 x 2,98	26 x 2,98	28 x 2,98
Rated current of oversize EC fans		n° x A	16 x 4,50	16 x 4,50	18 x 4,50	22 x 4,50	24 x 4,50	24 x 4,50	26 x 4,50	28 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV HEi

			58.2	67.2	73.2	80.2	85.2	90.2
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	222	270	302	322	370	401
Max. absorbed current (FLA)	(1)	A	377	461	511	540	614	670
Nominal current (Inom)	(2)	A	315	357	398	432	485	516
cosφ standard unit	(2)		0,87	0,88	0,88	0,89	0,89	0,88
Nominal current with power factor correction (Inom)	(2)	A	288	331	365	405	454	473
cosφ unit with power factor correction	(2)		0,95	0,95	0,96	0,95	0,95	0,96
Maximum inrush current (MIC)	(3)	A	447	631	668	701	748	877
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	2x(3x70) + 1x70	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x150) + 1x150
Suggested line protection	(6)		NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	5 x 2,00	13 x 2,00	14 x 2,00	15 x 2,00	16 x 2,00	18 x 2,00
Rated current of standard fan		n° x A	5 x 4,30	13 x 4,30	14 x 4,30	15 x 4,30	16 x 4,30	18 x 4,30
Rated power of EC fan		n° x kW	5 x 1,85	13 x 1,85	14 x 1,85	15 x 1,85	16 x 1,85	18 x 1,85
Rated current of EC fan		n° x A	5 x 2,85	13 x 2,85	14 x 2,85	15 x 2,85	16 x 2,85	18 x 2,85
Rated power of oversize EC fans		n° x kW	5 x 2,98	13 x 2,98	14 x 2,98	15 x 2,98	16 x 2,98	18 x 2,98
Rated current of oversize EC fans		n° x A	5 x 4,50	13 x 4,50	14 x 4,50	15 x 4,50	16 x 4,50	18 x 4,50

			100.3	105.3	115.3	134.4	146.4
<b>General electrical specifications</b>							
Max. absorbed power (FLI)	(1)	kW	428	460	480	539	605
Max. absorbed current (FLA)	(1)	A	725	775	804	922	1.022
Nominal current (Inom)	(2)	A	596	598	628	714	796
cosφ standard unit	(2)		0,87	0,87	0,88		
Nominal current with power factor correction (Inom)	(2)	A	535	542	576		
cosφ unit with power factor correction	(2)		0,97	0,96	0,96		
Maximum inrush current (MIC)	(3)	A	895	932	965	1.092	1.179
Power supply			400V / 3ph / 50Hz				
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz				
Suggested line section	(5)	mm²	2x(3x240) + 1x240	2x(3x240) + 1x240	4x(3x120) + 2x120		
Suggested line protection	(6)		NH2gG 400A	NH2gG 400A	NH2gG 400A		
<b>Electrical specifications for fans</b>							
Rated power of standard fan		n° x kW	20 x 2,00	21 x 2,00	22 x 2,00	26 x 2,00	28 x 2,00
Rated current of standard fan		n° x A	20 x 4,30	21 x 4,30	22 x 4,30	26 x 4,30	28 x 4,30
Rated power of EC fan		n° x kW	20 x 1,85	21 x 1,85	22 x 1,85	26 x 1,85	28 x 1,85
Rated current of EC fan		n° x A	20 x 2,85	21 x 2,85	22 x 2,85	26 x 2,85	28 x 2,85
Rated power of oversize EC fans		n° x kW	20 x 2,98	21 x 2,98	22 x 2,98	26 x 2,98	28 x 2,98
Rated current of oversize EC fans		n° x A	20 x 4,50	21 x 4,50	22 x 4,50	26 x 4,50	28 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV XEi

			30.1	35.1	45.1	55.2	65.2	70.2
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	110	146	197	223	258	293
Max. absorbed current (FLA)	(1)	A	192	251	330	394	448	503
Nominal current (Inom)	(2)	A	158	203	260	316	361	439
cosφ standard unit	(2)		0,91	0,91	0,91	0,91	0,91	0,91
Maximum inrush current (MIC)	(3)	A	27	39	48	195	237	245
Maximum inrush current of the inverter compressor		A	5	5	5	5	5	5
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	3x120 + 1x70	3x150 + 1x95	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x150) + 1x150	2x(3x150) + 1x150
Suggested line protection	(6)		NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	5 x 2,00	8 x 2,00	10 x 2,00	12 x 2,00	14 x 2,00	16 x 2,00
Rated current of standard fan		n° x A	5 x 4,30	8 x 4,30	10 x 4,30	12 x 4,30	14 x 4,30	16 x 4,30
Rated power of EC fan		n° x kW	5 x 1,85	8 x 1,85	10 x 1,85	12 x 1,85	14 x 1,85	16 x 1,85
Rated current of EC fan		n° x A	5 x 2,85	8 x 2,85	10 x 2,85	12 x 2,85	14 x 2,85	16 x 2,85
Rated power of oversize EC fans		n° x kW	5 x 2,98	8 x 2,98	10 x 2,98	12 x 2,98	14 x 2,98	16 x 2,98
			80.2	90.2	100.3	110.4	130.4	
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	344	394	405	447	516	
Max. absorbed current (FLA)	(1)	A	581	660	700	787	896	
Nominal current (Inom)	(2)	A	463	520	564	632	722	
cosφ standard unit	(2)		0,91	0,91	0,91			
Maximum inrush current (MIC)	(3)	A	296	305	442	524	607	
Maximum inrush current of the inverter compressor		A	5	5	5	5	5	
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240			
Suggested line protection	(6)		NH2gG 400A	NH2gG 400A	NH2gG 400A			
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	18 x 2,00	20 x 2,00	22 x 2,00	24 x 2,00	28 x 2,00	
Rated current of standard fan		n° x A	18 x 4,30	20 x 4,30	22 x 4,30	24 x 4,30	28 x 4,30	
Rated power of EC fan		n° x kW	18 x 1,85	20 x 1,85	22 x 1,85	24 x 1,85	28 x 1,85	
Rated current of EC fan		n° x A	18 x 2,85	20 x 2,85	22 x 2,85	24 x 2,85	28 x 2,85	
Rated power of oversize EC fans		n° x kW	18 x 2,98	20 x 2,98	22 x 2,98	24 x 2,98	28 x 2,98	
Rated current of oversize EC fans		n° x A	18 x 4,50	20 x 4,50	22 x 4,50	24 x 4,50	28 x 4,50	

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.



## KAPPA REV (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	148,8	159,6	180,1	199,7	219,3	234,2	265,2
Max. absorbed current (FLA)	(1)	A	248,7	267,5	295,8	330,7	365,7	392,1	443,8
Nominal current (Inom)	(2)	A	181	195	211	235	260	280	317
cosφ standard unit	(2)		0,83	0,83	0,86	0,85	0,84	0,83	0,83
Nominal current with power factor correction (Inom)	(2)	A	156	170	187	208	228	245	274
cosφ unit with power factor correction	(2)		0,96	0,95	0,97	0,96	0,96	0,95	0,96
Maximum inrush current (MIC)	(3)	A	328	346	399	405	440	498	545
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²	3x150 + 1x95	3x150 + 1x95	2x(3x70) + 1x70	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x120) + 1x120
Suggested line protection	(6)		NH2gG 315A	NH2gG 315A	NH2gG 400A	NH2gG 400A	NH3gG 500A	NH3gG 500A	NH3gG 500A
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	5 x 2,00	6 x 2,00	6 x 2,00	6 x 2,00	6 x 2,00	7 x 2,00	8 x 2,00
Rated current of standard fan		n° x A	5 x 4,30	6 x 4,30	6 x 4,30	6 x 4,30	6 x 4,30	7 x 4,30	8 x 4,30
Rated power of EC fan		n° x kW	5 x 1,85	6 x 1,85	6 x 1,85	6 x 1,85	6 x 1,85	7 x 1,85	8 x 1,85
Rated current of EC fan		n° x A	5 x 2,85	6 x 2,85	6 x 2,85	6 x 2,85	6 x 2,85	7 x 2,85	8 x 2,85
Rated power of oversize EC fans		n° x kW	5 x 2,98	6 x 2,98	6 x 2,98	6 x 2,98	6 x 2,98	7 x 2,98	8 x 2,98
Rated current of oversize EC fans		n° x A	5 x 4,50	6 x 4,50	6 x 4,50	6 x 4,50	6 x 4,50	7 x 4,50	8 x 4,50
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	300,4	319,5	339,4	359,4	386,9	414,4	441,8
Max. absorbed current (FLA)	(1)	A	499,4	529,7	559,0	588,2	638,2	688,1	732,9
Nominal current (Inom)	(2)	A	358	383	417	451	474	498	529
cosφ standard unit	(2)		0,85	0,86	0,87	0,88	0,86	0,85	0,86
Nominal current with power factor correction (Inom)	(2)	A	317	340	374	409	420	441	474
cosφ unit with power factor correction	(2)		0,96	0,97	0,97	0,97	0,97	0,96	0,96
Maximum inrush current (MIC)	(3)	A	709	740	774	803	929	979	1.050
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240	2x(3x240) + 1x240	4x(3x120) + 2x120
Suggested line protection	(6)		NH3gG 630A	NH3gG 630A	NH3gG 630A	NH4gG 800A	NH4gG 800A	NH4gG 800A	NH4gG 1000A
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	9 x 2,00	10 x 2,00	11 x 2,00	12 x 2,00	12 x 2,00	12 x 2,00	13 x 2,00
Rated current of standard fan		n° x A	9 x 4,30	10 x 4,30	11 x 4,30	12 x 4,30	12 x 4,30	12 x 4,30	13 x 4,30
Rated power of EC fan		n° x kW	9 x 1,85	10 x 1,85	11 x 1,85	12 x 1,85	12 x 1,85	12 x 1,85	13 x 1,85
Rated current of EC fan		n° x A	9 x 2,85	10 x 2,85	11 x 2,85	12 x 2,85	12 x 2,85	12 x 2,85	13 x 2,85
Rated power of oversize EC fans		n° x kW	9 x 2,98	10 x 2,98	11 x 2,98	12 x 2,98	12 x 2,98	12 x 2,98	13 x 2,98
Rated current of oversize EC fans		n° x A	9 x 4,50	10 x 4,50	11 x 4,50	12 x 4,50	12 x 4,50	12 x 4,50	13 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV (R513A)

			100.2	105.2	115.2	120.2	130.2	140.3	150.3
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	469,3	500,4	531,5	573,7	610,3	676,6	704,1
Max. absorbed current (FLA)	(1)	A	777,8	826,8	875,8	957,2	957,2	1.121,8	1.166,7
Nominal current (Inom)	(2)	A	560	599	638	697	697	809	840
cosφ standard unit	(2)		0,86	0,86	0,86	0,85	0,85	0,86	0,86
Nominal current with power factor correction (Inom)	(2)	A	507	542	578	624	624	732	760
cosφ unit with power factor correction	(2)		0,95	0,95	0,95	0,95	0,95	0,95	0,95
Maximum inrush current (MIC)	(3)	A	1.095	1.260	1.309	1.471	1.471	1.439	1.484
Power supply			400V / 3ph / 50Hz			400V / 3ph / 50Hz			
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz			230V-24V / 1ph / 50Hz			
Suggested line section	(5)	mm²	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x240) + 2x240	4x(3x240) + 2x240
Suggested line protection	(6)		NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1600A	NH4gG 1600A

### Electrical specifications for fans

Rated power of standard fan		n° x kW	14 x 2,00	15 x 2,00	16 x 2,00	18 x 2,00	18 x 2,00	20 x 2,00	21 x 2,00
Rated current of standard fan		n° x A	14 x 4,30	15 x 4,30	16 x 4,30	18 x 4,30	18 x 4,30	20 x 4,30	21 x 4,30
Rated power of EC fan		n° x kW	14 x 1,85	15 x 1,85	16 x 1,85	18 x 1,85	18 x 1,85	20 x 1,85	21 x 1,85
Rated current of EC fan		n° x A	14 x 2,85	15 x 2,85	16 x 2,85	18 x 2,85	18 x 2,85	20 x 2,85	21 x 2,85
Rated power of oversize EC fans		n° x kW	14 x 2,98	15 x 2,98	16 x 2,98	18 x 2,98	18 x 2,98	20 x 2,98	21 x 2,98
Rated current of oversize EC fans		n° x A	14 x 4,50	15 x 4,50	16 x 4,50	18 x 4,50	18 x 4,50	20 x 4,50	21 x 4,50

			160.3	170.4	180.4	190.4	200.4
<b>General electrical specifications</b>							
Max. absorbed power (FLI)	(1)	kW	763,9	773,8	828,8	883,7	938,6
Max. absorbed current (FLA)	(1)	A	1.260,4	1.276,3	1.376,2	1.465,9	1.555,6
Nominal current (Inom)	(2)	A	879	948	996	1058	1120
cosφ standard unit	(2)		0,86	-	-	-	-
Nominal current with power factor correction (Inom)	(2)	A	796	-	-	-	-
cosφ unit with power factor correction	(2)		0,95	-	-	-	-
Maximum inrush current (MIC)	(3)	A	1.694	1.568	1.667	1.783	1.873
Power supply			400V / 3ph / 50Hz				
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz				
Suggested line section	(5)	mm²	4x(3x240) + 2x240				
Suggested line protection	(6)		NH4gG 1600A				

### Electrical specifications for fans

Rated power of standard fan		n° x kW	22 x 2,00	24 x 2,00	24 x 2,00	26 x 2,00	28 x 2,00
Rated current of standard fan		n° x A	22 x 4,30	24 x 4,30	24 x 4,30	26 x 4,30	28 x 4,30
Rated power of EC fan		n° x kW	22 x 1,85	24 x 1,85	24 x 1,85	26 x 1,85	28 x 1,85
Rated current of EC fan		n° x A	22 x 2,85	24 x 2,85	24 x 2,85	26 x 2,85	28 x 2,85
Rated power of oversize EC fans		n° x kW	22 x 2,98	24 x 2,98	24 x 2,98	26 x 2,98	28 x 2,98
Rated current of oversize EC fans		n° x A	22 x 4,50	24 x 4,50	24 x 4,50	26 x 4,50	28 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV HE (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	150	172	184	204	223	238	271
Max. absorbed current (FLA)	(1)	A	253	286	304	339	374	401	457
Nominal current (Inom)	(2)	A	185	199	219	243	268	288	329
cosφ standard unit	(2)		0,83	0,83	0,86	0,85	0,84	0,83	0,83
Nominal current with power factor correction (Inom)	(2)	A	160	174	194	215	235	252	284
cosφ unit with power factor correction	(2)		0,96	0,95	0,97	0,96	0,96	0,95	0,96
Maximum inrush current (MIC)	(3)	A	332	389	408	414	449	507	558
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²	3x150 + 1x95	3x150 + 1x95	2x(3x70) + 1x70	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x120) + 1x120
Suggested line protection	(6)		NH2gG 315A	NH2gG 315A	NH2gG 400A	NH2gG 400A	NH3gG 500A	NH3gG 500A	NH3gG 500A
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	6 x 2,00	7 x 2,00	8 x 2,00	8 x 2,00	8 x 2,00	9 x 2,00	11 x 2,00
Rated current of standard fan		n° x A	6 x 4,30	7 x 4,30	8 x 4,30	8 x 4,30	8 x 4,30	9 x 4,30	11 x 4,30
Rated power of EC fan		n° x kW	6 x 1,85	7 x 1,85	8 x 1,85	8 x 1,85	8 x 1,85	9 x 1,85	11 x 1,85
Rated current of EC fan		n° x A	6 x 2,85	7 x 2,85	8 x 2,85	8 x 2,85	8 x 2,85	9 x 2,85	11 x 2,85
Rated power of oversize EC fans		n° x kW	6 x 2,98	7 x 2,98	8 x 2,98	8 x 2,98	8 x 2,98	9 x 2,98	11 x 2,98
Rated current of oversize EC fans		n° x A	6 x 4,50	7 x 4,50	8 x 4,50	8 x 4,50	8 x 4,50	9 x 4,50	11 x 4,50
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	306	324	343	363	393	422	450
Max. absorbed current (FLA)	(1)	A	512	538	568	597	651	705	750
Nominal current (Inom)	(2)	A	370	391	425	459	486	515	546
cosφ standard unit	(2)		0,85	0,86	0,87	0,88	0,86	0,85	0,86
Nominal current with power factor correction (Inom)	(2)	A	328	347	381	416	431	456	489
cosφ unit with power factor correction	(2)		0,96	0,97	0,97	0,97	0,97	0,96	0,96
Maximum inrush current (MIC)	(3)	A	722	748	783	812	942	997	1.067
Power supply			400V / 3ph / 50Hz			400V / 3ph / 50Hz			
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz			230V-24V / 1ph / 50Hz			
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240	2x(3x240) + 1x240	4x(3x120) + 2x120
Suggested line protection	(6)		NH3gG 630A	NH3gG 630A	NH3gG 630A	NH4gG 800A	NH4gG 800A	NH4gG 800A	NH4gG 1000A
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	12 x 2,00	12 x 2,00	13 x 2,00	14 x 2,00	15 x 2,00	16 x 2,00	17 x 2,00
Rated current of standard fan		n° x A	12 x 4,30	12 x 4,30	13 x 4,30	14 x 4,30	15 x 4,30	16 x 4,30	17 x 4,30
Rated power of EC fan		n° x kW	12 x 1,85	12 x 1,85	13 x 1,85	14 x 1,85	15 x 1,85	16 x 1,85	17 x 1,85
Rated current of EC fan		n° x A	12 x 2,85	12 x 2,85	13 x 2,85	14 x 2,85	15 x 2,85	16 x 2,85	17 x 2,85
Rated power of oversize EC fans		n° x kW	12 x 2,98	12 x 2,98	13 x 2,98	14 x 2,98	15 x 2,98	16 x 2,98	17 x 2,98
Rated current of oversize EC fans		n° x A	12 x 4,50	12 x 4,50	13 x 4,50	14 x 4,50	15 x 4,50	16 x 4,50	17 x 4,50

(1) Data regarding the unit without accessories working in maximum power absorption conditions

(2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)

(3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)

(5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.

(6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV HE (R513A)

			100.2	105.2	115.2	120.2	134.4	146.4	160.4
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	477	508	542	582	647	687	727
Max. absorbed current (FLA)	(1)	A	795	844	897	974	1077	1135	1194
Nominal current (Inom)	(2)	A	577	616	659	714	782	850	918
cosφ standard unit	(2)		0,86	0,86	0,86	0,85	-	-	-
Nominal current with power factor correction (Inom)	(2)	A	522	558	597	639	-	-	-
cosφ unit with power factor correction	(2)		0,95	0,95	0,95	0,95	-	-	-
Maximum inrush current (MIC)	(3)	A	1.112	1.278	1.331	1.488	1.287	1.350	1.409
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150			
Suggested line protection	(6)		NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1250A			
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	18 x 2,00	19 x 2,00	21 x 2,00	22 x 2,00	24 x 2,00	26 x 2,00	28 x 2,00
Rated current of standard fan		n° x A	18 x 4,30	19 x 4,30	21 x 4,30	22 x 4,30	24 x 4,30	26 x 4,30	28 x 4,30
Rated power of EC fan		n° x kW	18 x 1,85	19 x 1,85	21 x 1,85	22 x 1,85	24 x 1,85	26 x 1,85	28 x 1,85
Rated current of EC fan		n° x A	18 x 2,85	19 x 2,85	21 x 2,85	22 x 2,85	24 x 2,85	26 x 2,85	28 x 2,85
Rated power of oversize EC fans		n° x kW	18 x 2,98	19 x 2,98	21 x 2,98	22 x 2,98	24 x 2,98	26 x 2,98	28 x 2,98
Rated current of oversize EC fans		n° x A	18 x 4,50	19 x 4,50	21 x 4,50	22 x 4,50	24 x 4,50	26 x 4,50	28 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV SLN (R513A)

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	150	172	184	204	223	238	271
Max. absorbed current (FLA)	(1)	A	253	286	304	339	374	401	457
Nominal current (Inom)	(2)	A	185	199	219	243	268	288	329
cosφ standard unit	(2)		0,83	0,83	0,86	0,85	0,84	0,83	0,83
Nominal current with power factor correction (Inom)	(2)	A	160	174	194	215	235	252	284
cosφ unit with power factor correction	(2)		0,96	0,95	0,97	0,96	0,96	0,95	0,96
Maximum inrush current (MIC)	(3)	A	332	389	408	414	449	507	558
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²	3x150 + 1x95	3x150 + 1x95	2x(3x70) + 1x70	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x120) + 1x120	2x(3x120) + 1x120
Suggested line protection	(6)		NH2gG 315A	NH2gG 315A	NH2gG 400A	NH2gG 400A	NH3gG 500A	NH3gG 500A	NH3gG 500A
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	6 x 2,00	7 x 2,00	8 x 2,00	8 x 2,00	8 x 2,00	9 x 2,00	11 x 2,00
Rated current of standard fan		n° x A	6 x 4,30	7 x 4,30	8 x 4,30	8 x 4,30	8 x 4,30	9 x 4,30	11 x 4,30
Rated power of EC fan		n° x kW	6 x 1,85	7 x 1,85	8 x 1,85	8 x 1,85	8 x 1,85	9 x 1,85	11 x 1,85
Rated current of EC fan		n° x A	6 x 2,85	7 x 2,85	8 x 2,85	8 x 2,85	8 x 2,85	9 x 2,85	11 x 2,85
Rated power of oversize EC fans		n° x kW	6 x 2,98	7 x 2,98	8 x 2,98	8 x 2,98	8 x 2,98	9 x 2,98	11 x 2,98
Rated current of oversize EC fans		n° x A	6 x 4,50	7 x 4,50	8 x 4,50	8 x 4,50	8 x 4,50	9 x 4,50	11 x 4,50
			58.2	67.2	73.2	80.2	85.2	90.2	95.2
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	306	324	343	363	393	422	450
Max. absorbed current (FLA)	(1)	A	512	538	568	597	651	705	750
Nominal current (Inom)	(2)	A	370	391	425	459	486	515	546
cosφ standard unit	(2)		0,85	0,86	0,87	0,88	0,86	0,85	0,86
Nominal current with power factor correction (Inom)	(2)	A	328	347	381	416	431	456	489
cosφ unit with power factor correction	(2)		0,96	0,97	0,97	0,97	0,97	0,96	0,96
Maximum inrush current (MIC)	(3)	A	722	748	783	812	942	997	1.067
Power supply			400V / 3ph / 50Hz			400V / 3ph / 50Hz			
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz			230V-24V / 1ph / 50Hz			
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240	2x(3x240) + 1x240	4x(3x120) + 2x120
Suggested line protection	(6)		NH3gG 630A	NH3gG 630A	NH3gG 630A	NH4gG 800A	NH4gG 800A	NH4gG 800A	NH4gG 1000A
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	12 x 2,00	12 x 2,00	13 x 2,00	14 x 2,00	15 x 2,00	16 x 2,00	17 x 2,00
Rated current of standard fan		n° x A	12 x 4,30	12 x 4,30	13 x 4,30	14 x 4,30	15 x 4,30	16 x 4,30	17 x 4,30
Rated power of EC fan		n° x kW	12 x 1,85	12 x 1,85	13 x 1,85	14 x 1,85	15 x 1,85	16 x 1,85	17 x 1,85
Rated current of EC fan		n° x A	12 x 2,85	12 x 2,85	13 x 2,85	14 x 2,85	15 x 2,85	16 x 2,85	17 x 2,85
Rated power of oversize EC fans		n° x kW	12 x 2,98	12 x 2,98	13 x 2,98	14 x 2,98	15 x 2,98	16 x 2,98	17 x 2,98
Rated current of oversize EC fans		n° x A	12 x 4,50	12 x 4,50	13 x 4,50	14 x 4,50	15 x 4,50	16 x 4,50	17 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV SLN (R513A)

			100.2	105.2	115.2	120.2	134.4	146.4	160.4
<b>General electrical specifications</b>									
Max. absorbed power (FLI)	(1)	kW	477	508	542	582	647	687	727
Max. absorbed current (FLA)	(1)	A	795	844	897	974	1077	1135	1194
Nominal current (Inom)	(2)	A	577	616	659	714	782	850	918
cosφ standard unit	(2)		0,86	0,86	0,86	0,85	-	-	-
Nominal current with power factor correction (Inom)	(2)	A	522	558	597	639	-	-	-
cosφ unit with power factor correction	(2)		0,95	0,95	0,95	0,95	-	-	-
Maximum inrush current (MIC)	(3)	A	1.112	1.278	1.331	1.488	1.287	1.350	1.409
Power supply			400V / 3ph / 50Hz						
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz						
Suggested line section	(5)	mm²	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150	4x(3x150) + 2x150			
Suggested line protection	(6)		NH4gG 1250A	NH4gG 1250A	NH4gG 1250A	NH4gG 1250A			
<b>Electrical specifications for fans</b>									
Rated power of standard fan		n° x kW	18 x 2,00	19 x 2,00	21 x 2,00	22 x 2,00	24 x 2,00	26 x 2,00	28 x 2,00
Rated current of standard fan		n° x A	18 x 4,30	19 x 4,30	21 x 4,30	22 x 4,30	24 x 4,30	26 x 4,30	28 x 4,30
Rated power of EC fan		n° x kW	18 x 1,85	19 x 1,85	21 x 1,85	22 x 1,85	24 x 1,85	26 x 1,85	28 x 1,85
Rated current of EC fan		n° x A	18 x 2,85	19 x 2,85	21 x 2,85	22 x 2,85	24 x 2,85	26 x 2,85	28 x 2,85
Rated power of oversize EC fans		n° x kW	18 x 2,98	19 x 2,98	21 x 2,98	22 x 2,98	24 x 2,98	26 x 2,98	28 x 2,98
Rated current of oversize EC fans		n° x A	18 x 4,50	19 x 4,50	21 x 4,50	22 x 4,50	24 x 4,50	26 x 4,50	28 x 4,50

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV HEi (R513A)

			58.2	67.2	73.2	80.2	85.2	90.2
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	249	285	320	340	391	423
Max. absorbed current (FLA)	(1)	A	422	477	529	559	636	694
Nominal current (Inom)	(2)	A	315	357	398	432	485	516
cosφ standard unit	(2)		0,87	0,88	0,88	0,89	0,89	0,88
Nominal current with power factor correction (Inom)	(2)	A	289	331	365	405	454	473
cosφ unit with power factor correction	(2)		0,95	0,95	0,96	0,95	0,95	0,96
Maximum inrush current (MIC)	(3)	A	494	654	692	726	775	909
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	(2x(3x-120)+1x120)	(2x(3x-120)+1x120)	(2x(3x-150)+1x150)	(2x(3x-150)+1x150)	(2x(3x-240)+1x240)	(2x(3x-240)+1x240)
Suggested line protection	(6)		NH3gG 500A	NH3gG 500A	NH3gG 630A	NH3gG 630A	NH4gG 800A	NH4gG 800A
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	5 x 2,00	13 x 2,00	14 x 2,00	15 x 2,00	16 x 2,00	18 x 2,00
Rated current of standard fan		n° x A	5 x 4,30	13 x 4,30	14 x 4,30	15 x 4,30	16 x 4,30	18 x 4,30
Rated power of EC fan		n° x kW	5 x 1,85	13 x 1,85	14 x 1,85	15 x 1,85	16 x 1,85	18 x 1,85
Rated current of EC fan		n° x A	5 x 2,85	13 x 2,85	14 x 2,85	15 x 2,85	16 x 2,85	18 x 2,85
Rated power of oversize EC fans		n° x kW	5 x 2,98	13 x 2,98	14 x 2,98	15 x 2,98	16 x 2,98	18 x 2,98
Rated current of oversize EC fans		n° x A	5 x 4,50	13 x 4,50	14 x 4,50	15 x 4,50	16 x 4,50	18 x 4,50
			100.3	105.3	115.3	134.4	146.4	
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	443	478	497	571	639	
Max. absorbed current (FLA)	(1)	A	741	793	822	954	1059	
Nominal current (Inom)	(2)	A	596	598	628	714	796	
cosφ standard unit	(2)		0,87	0,87	0,88	-	-	
Nominal current with power factor correction (Inom)	(2)	A	535	542	576	-	-	
cosφ unit with power factor correction	(2)		0,97	0,96	0,96	-	-	
Maximum inrush current (MIC)	(3)	A	918	956	981	1.131	1.221	
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	(2x(3x-240)+1x240)	(2x(3x-240)+1x240)	(4x(3x-120)+2x120)			
Suggested line protection	(6)		NH4gG 800A	NH4gG 800A	NH4gG 1000A			
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	20 x 2,00	21 x 2,00	22 x 2,00	26 x 2,00	28 x 2,00	
Rated current of standard fan		n° x A	20 x 4,30	21 x 4,30	22 x 4,30	26 x 4,30	28 x 4,30	
Rated power of EC fan		n° x kW	20 x 1,85	21 x 1,85	22 x 1,85	26 x 1,85	28 x 1,85	
Rated current of EC fan		n° x A	20 x 2,85	21 x 2,85	22 x 2,85	26 x 2,85	28 x 2,85	
Rated power of oversize EC fans		n° x kW	20 x 2,98	21 x 2,98	22 x 2,98	26 x 2,98	28 x 2,98	
Rated current of oversize EC fans		n° x A	20 x 4,50	21 x 4,50	22 x 4,50	26 x 4,50	28 x 4,50	

- (1) Data regarding the unit without accessories working in maximum power absorption conditions
- (2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)
- (3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)
- (5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.
- (6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.

## KAPPA REV XEi (R513A)

			30.1	35.1	45.1	55.2	65.2	70.2
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	116	152	204	231	267	303
Max. absorbed current (FLA)	(1)	A	204	260	342	407	464	520
Nominal current (Inom)	(2)	A	158	203	260	316	361	439
cosφ standard unit	(2)		0,91	0,91	0,91	0,91	0,91	0,91
Maximum inrush current (MIC)	(3)	A	31	40	48	201	244	252
Maximum inrush current of the inverter compressor		A	5	5	5	5	5	5
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	3x120 + 1x70	3x150 + 1x95	2x(3x70) + 1x70	2x(3x120) + 1x120	2x(3x150) + 1x150	2x(3x150) + 1x150
Suggested line protection	(6)		NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A	NH2gG 400A
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	5 x 2,00	8 x 2,00	10 x 2,00	12 x 2,00	14 x 2,00	16 x 2,00
Rated current of standard fan		n° x A	5 x 4,30	8 x 4,30	10 x 4,30	12 x 4,30	14 x 4,30	16 x 4,30
Rated power of EC fan		n° x kW	5 x 1,85	8 x 1,85	10 x 1,85	12 x 1,85	14 x 1,85	16 x 1,85
Rated current of EC fan		n° x A	5 x 2,85	8 x 2,85	10 x 2,85	12 x 2,85	14 x 2,85	16 x 2,85
Rated power of oversize EC fans		n° x kW	5 x 2,98	8 x 2,98	10 x 2,98	12 x 2,98	14 x 2,98	16 x 2,98
Rated current of oversize EC fans		n° x A	5 x 4,50	8 x 4,50	10 x 4,50	12 x 4,50	14 x 4,50	16 x 4,50
			80.2	90.2	100.3	110.4	130.4	
<b>General electrical specifications</b>								
Max. absorbed power (FLI)	(1)	kW	356	408	419	463	535	
Max. absorbed current (FLA)	(1)	A	602	683	724	815	927	
Nominal current (Inom)	(2)	A	463	520	564	632	722	
cosφ standard unit	(2)		0,91	0,91	0,91	-	-	
Maximum inrush current (MIC)	(3)	A	305	314	456	541	626	
Maximum inrush current of the inverter compressor		A	5	5	5	5	5	
Power supply			400V / 3ph / 50Hz					
Power supply for auxiliary circuits			230V-24V / 1ph / 50Hz					
Suggested line section	(5)	mm²	2x(3x150) + 1x150	2x(3x240) + 1x240	2x(3x240) + 1x240			
Suggested line protection	(6)		NH2gG 400A	NH2gG 400A	NH2gG 400A			
<b>Electrical specifications for fans</b>								
Rated power of standard fan		n° x kW	18 x 2,00	20 x 2,00	22 x 2,00	24 x 2,00	28 x 2,00	
Rated current of standard fan		n° x A	18 x 4,30	20 x 4,30	22 x 4,30	24 x 4,30	28 x 4,30	
Rated power of EC fan		n° x kW	18 x 1,85	20 x 1,85	22 x 1,85	24 x 1,85	28 x 1,85	
Rated current of EC fan		n° x A	18 x 2,85	20 x 2,85	22 x 2,85	24 x 2,85	28 x 2,85	
Rated power of oversize EC fans		n° x kW	18 x 2,98	20 x 2,98	22 x 2,98	24 x 2,98	28 x 2,98	
Rated current of oversize EC fans		n° x A	18 x 4,50	20 x 4,50	22 x 4,50	24 x 4,50	28 x 4,50	

(1) Data regarding the unit without accessories working in maximum power absorption conditions

(2) Datum related to the unit without accessories working in standard conditions (A35°C; W12/7°C)

(3) Maximum effective RMS value of the current when the last compressor starts (FLA of the entire unit - FLA of the largest compressor + LRA of the largest compressor)

(5) These values are determined for cables with operating temperature of 40°C, EPR insulation and a line with a maximum length of 50m. The line section must be determined by a qualified technician based on the protection devices, the length of the line, the type of cable used and the type of installation.

(6) The correct line protection part must be determined by a qualified technician based on the length of the line, the type of cable used and the type of installation.



# HYDRAULIC MODULES

## KAPPA REV

			33.2	35.2	37.2	40.2	43.2	51.2	54.2	58.2
Volume of the expansion vessel		l	24	24	24	24	24	24	24	24
Volume of the buffer tank		l	-	-	-	-	-	740	740	740
<b>Standard pumps</b>										
Pump model 1P			P2	P2	P2	P3	P3	P8	P8	P9
Pump model 2P			P2	P2	P2	P3	P3	P8	P8	P9
Available head 1P	(1)	kPa	208	186	162	194	179	214	188	232
Available head 2P	(1)	kPa	186	160	132	160	157	189	159	198
<b>Oversize pumps</b>										
Pump model 1PM			P3	P3	P3	P6	P6	P9	P9	P11
Pump model 2PM			P3	P3	P3	P6	P6	P9	P9	P11
Available head 1PM	(1)	kPa	272	251	226	275	251	262	237	301
Available head 2PM	(1)	kPa	249	224	196	240	229	238	208	267
<b>Pumps for glycol</b>										
Pump model 1PG			P4	P5	P5	P10	P10	P10	P10	P13
Pump model 2PG			P4	P5	P5	P10	P10	P10	P10	P13
Available head 1PG	(1)	kPa	190	229	193	190	216	190	160	216
Available head 2PG	(1)	kPa	157	190	146	135	184	155	118	164
			67.2	73.2	80.2	85.2	90.2	95.2	100.2	105.2
Volume of the expansion vessel		l	24	24	24	24	24	24	24	24
Volume of the buffer tank		l	740	900	900	900	900	900	900	900
<b>Standard pumps</b>										
Pump model 1P			P9	P13	P13	P13	P13	P13	P13	P14
Pump model 2P			P9	P13	P13	P13	P13	P13	P13	P14
Available head 1P	(1)	kPa	185	209	217	205	191	180	159	204
Available head 2P	(1)	kPa	169	192	198	185	169	158	132	176
<b>Oversize pumps</b>										
Pump model 1PM			P11	P14	P14	P14	P14	P14	P14	P18
Pump model 2PM			P11	P14	P14	P14	P14	P14	P14	P18
Available head 1PM	(1)	kPa	266	258	266	255	241	230	209	265
Available head 2PM	(1)	kPa	250	241	247	234	218	208	182	237
<b>Pumps for glycol</b>										
Pump model 1PG			P13	P15	P15	P16	P16	P21	P21	P21
Pump model 2PG			P13	P15	P15	P16	P16	P21	P21	P21
Available head 1PG	(1)	kPa	196	182	198	-	-	-	-	-
Available head 2PG	(1)	kPa	174	158	171	-	-	-	-	-
			115.2	120.2	130.2	140.3	150.3	160.3	108.4	
Volume of the expansion vessel		l	24	24	24	24	24	24	-	
Volume of the buffer tank		l	900	1000	1000	-	-	-	-	
<b>Standard pumps</b>										
Pump model 1P			P14	P19	P19	P19	P19	P19	-	
Pump model 2P			P14	P19	P19	P19	P19	P19	-	
Available head 1P	(1)	kPa	214	226	211	190	186	177	-	
Available head 2P	(1)	kPa	183	190	173	166	159	149	-	
<b>Oversize pumps</b>										
Pump model 1PM			P18	P20	P20	P20	P20	P20	-	
Pump model 2PM			P18	P20	P20	P20	P20	P20	-	
Available head 1PM	(1)	kPa	271	322	309	289	286	277	-	
Available head 2PM	(1)	kPa	240	287	270	265	259	250	-	
<b>Pumps for glycol</b>										
Pump model 1PG			P21	P22	P22	P22	P22	P22	-	
Pump model 2PG			P21	P22	P22	P22	P22	P22	-	
Available head 1PG	(1)	kPa	-	-	-	-	-	-	-	
Available head 2PG	(1)	kPa	-	-	-	-	-	-	-	

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV

			116.4	134.4	146.4	160.4	170.4	180.4	190.4	200.4
Volume of the expansion vessel		l	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24
Volume of the buffer tank		l	-	-	-	-	2 x 900	2 x 900	2 x 900	2 x 900
<b>Standard pumps</b>										
Pump model 1P			P9	P9	P13	P13	P13	P13	P13	P13
Pump model 2P			P9	P9	P13	P13	P13	P13	P13	P13
Available head 1P	(1)	kPa	232	185	209	217	205	191	180	159
Available head 2P	(1)	kPa	198	169	192	198	185	169	158	132
<b>Oversize pumps</b>										
Pump model 1PM			P11	P11	P14	P14	P14	P14	P14	P14
Pump model 2PM			P11	P11	P14	P14	P14	P14	P14	P14
Available head 1PM	(1)	kPa	301	266	258	266	255	241	230	209
Available head 2PM	(1)	kPa	267	250	241	247	234	218	208	182
<b>Pumps for glycol</b>										
Pump model 1PG			P13	P13	P15	P15	P16	P16	P21	P21
Pump model 2PG			P13	P13	P15	P15	P16	P16	P21	P21
Available head 1PG	(1)	kPa	216	196	182	198	-	-	-	-
Available head 2PG	(1)	kPa	164	174	158	171	-	-	-	-

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV HE

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
Volume of the expansion vessel		l	24	24	24	24	24	24	24
Volume of the buffer tank		l	-	740	740	740	740	740	740
<b>Standard pumps</b>									
Pump model 1P			P2	P2	P2	P3	P3	P8	P8
Pump model 2P			P2	P2	P2	P3	P3	P8	P8
Available head 1P	(1)	kPa	193	188	173	183	141	216	192
Available head 2P	(1)	kPa	168	157	139	140	116	189	159
<b>Oversize pumps</b>									
Pump model 1PM			P3	P3	P3	P6	P6	P9	P9
Pump model 2PM			P3	P3	P3	P6	P6	P9	P9
Available head 1PM	(1)	kPa	257	253	238	258	207	265	241
Available head 2PM	(1)	kPa	232	222	204	215	182	238	208
<b>Pumps for glycol</b>									
Pump model 1PG			P5	P5	P5	P10	P10	P10	P10
Pump model 2PG			P5	P5	P5	P10	P10	P10	P10
Available head 1PG	(1)	kPa	235	231	215	209	186	200	168
Available head 2PG	(1)	kPa	199	183	161	144	111	160	119

			58.2	67.2	73.2	80.2	85.2	90.2	95.2
Volume of the expansion vessel		l	24	24	24	24	24	24	24
Volume of the buffer tank		l	740	740	900	900	900	900	900
<b>Standard pumps</b>									
Pump model 1P			P9	P9	P13	P13	P13	P13	P13
Pump model 2P			P9	P9	P13	P13	P13	P13	P13
Available head 1P	(1)	kPa	203	180	220	210	191	171	160
Available head 2P	(1)	kPa	156	163	202	190	168	146	132
<b>Oversize pumps</b>									
Pump model 1PM			P11	P11	P14	P14	P14	P14	P14
Pump model 2PM			P11	P11	P14	P14	P14	P14	P14
Available head 1PM	(1)	kPa	282	268	270	259	240	221	210
Available head 2PM	(1)	kPa	235	251	251	239	218	196	182
<b>Pumps for glycol</b>									
Pump model 1PG			P13	P13	P15	P15	P16	P16	P21
Pump model 2PG			P13	P13	P15	P15	P16	P16	P21
Available head 1PG	(1)	kPa	217	213	202	185	-	-	-
Available head 2PG	(1)	kPa	147	142	176	155	-	-	-

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV HE

			100.2	105.2	115.2	120.2	80.4	86.4	102.4
Volume of the expansion vessel		l	24	24	24	24	-	-	2 x 24
Volume of the buffer tank		l	900	900	900	1000	-	-	-
<b>Standard pumps</b>									
Pump model 1P			P13	P14	P14	P19	-	-	P8
Pump model 2P			P13	P14	P14	P19	-	-	P8
Available head 1P	(1)	kPa	142	207	188	210	-	-	216
Available head 2P	(1)	kPa	112	176	153	171	-	-	189
<b>Oversize pumps</b>									
Pump model 1PM			P14	P18	P18	P20	-	-	P9
Pump model 2PM			P14	P18	P18	P20	-	-	P9
Available head 1PM	(1)	kPa	193	264	241	307	-	-	265
Available head 2PM	(1)	kPa	162	232	206	268	-	-	238
<b>Pumps for glycol</b>									
Pump model 1PG			P21	P21	P21	P22	-	-	P10
Pump model 2PG			P21	P21	P21	P22	-	-	P10
Available head 1PG	(1)	kPa	-	-	-	-	-	-	200
Available head 2PG	(1)	kPa	-	-	-	-	-	-	160

			108.4	116.4	134.4	146.4	160.4
Volume of the expansion vessel		l	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24
Volume of the buffer tank		l	-	-	2 x 740	2 x 900	2 x 900
<b>Standard pumps</b>							
Pump model 1P			P8	P9	P9	P13	P13
Pump model 2P			P8	P9	P9	P13	P13
Available head 1P	(1)	kPa	192	203	180	220	210
Available head 2P	(1)	kPa	159	156	163	202	190
<b>Oversize pumps</b>							
Pump model 1PM			P9	P11	P11	P14	P14
Pump model 2PM			P9	P11	P11	P14	P14
Available head 1PM	(1)	kPa	241	282	268	270	259
Available head 2PM	(1)	kPa	208	235	251	251	239
<b>Pumps for glycol</b>							
Pump model 1PG			P10	P13	P13	P15	P15
Pump model 2PG			P10	P13	P13	P15	P15
Available head 1PG	(1)	kPa	168	217	213	202	185
Available head 2PG	(1)	kPa	119	147	142	176	155

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV SLN

			33.2	35.2	37.2	40.2	43.2	51.2	54.2
Volume of the expansion vessel		l	24	24	24	24	24	24	24
Volume of the buffer tank		l	-	740	740	740	740	740	740
<b>Standard pumps</b>									
Pump model 1P			P2	P2	P2	P3	P3	P8	P8
Pump model 2P			P2	P2	P2	P3	P3	P8	P8
Available head 1P	(1)	kPa	193	188	173	183	141	216	192
Available head 2P	(1)	kPa	168	157	139	140	116	189	159
<b>Oversize pumps</b>									
Pump model 1PM			P3	P3	P3	P6	P6	P9	P9
Pump model 2PM			P3	P3	P3	P6	P6	P9	P9
Available head 1PM	(1)	kPa	257	253	238	258	207	265	241
Available head 2PM	(1)	kPa	232	222	204	215	182	238	208
<b>Pumps for glycol</b>									
Pump model 1PG			P5	P5	P5	P10	P10	P10	P10
Pump model 2PG			P5	P5	P5	P10	P10	P10	P10
Available head 1PG	(1)	kPa	235	231	215	209	186	200	168
Available head 2PG	(1)	kPa	199	183	161	144	111	160	119

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV SLN

			58.2	67.2	73.2	80.2	85.2	90.2	95.2
Volume of the expansion vessel		l	24	24	24	24	24	24	24
Volume of the buffer tank		l	740	740	900	900	900	900	900
<b>Standard pumps</b>									
Pump model 1P			P9	P9	P13	P13	P13	P13	P13
Pump model 2P			P9	P9	P13	P13	P13	P13	P13
Available head 1P	(1)	kPa	203	180	220	210	191	171	160
Available head 2P	(1)	kPa	156	163	202	190	168	146	132
<b>Oversize pumps</b>									
Pump model 1PM			P11	P11	P14	P14	P14	P14	P14
Pump model 2PM			P11	P11	P14	P14	P14	P14	P14
Available head 1PM	(1)	kPa	282	268	270	259	240	221	210
Available head 2PM	(1)	kPa	235	251	251	239	218	196	182
<b>Pumps for glycol</b>									
Pump model 1PG			P13	P13	P15	P15	P16	P16	P21
Pump model 2PG			P13	P13	P15	P15	P16	P16	P21
Available head 1PG	(1)	kPa	217	213	202	185	-	-	-
Available head 2PG	(1)	kPa	147	142	176	155	-	-	-
			100.2	105.2	115.2	120.2	80.4	86.4	102.4
Volume of the expansion vessel		l	24	24	24	24	-	-	2 x 24
Volume of the buffer tank		l	900	900	900	1000	-	-	-
<b>Standard pumps</b>									
Pump model 1P			P13	P14	P14	P19	-	-	P8
Pump model 2P			P13	P14	P14	P19	-	-	P8
Available head 1P	(1)	kPa	142	207	188	210	-	-	216
Available head 2P	(1)	kPa	112	176	153	171	-	-	189
<b>Oversize pumps</b>									
Pump model 1PM			P14	P18	P18	P20	-	-	P9
Pump model 2PM			P14	P18	P18	P20	-	-	P9
Available head 1PM	(1)	kPa	193	264	241	307	-	-	265
Available head 2PM	(1)	kPa	162	232	206	268	-	-	238
<b>Pumps for glycol</b>									
Pump model 1PG			P21	P21	P21	P22	-	-	P10
Pump model 2PG			P21	P21	P21	P22	-	-	P10
Available head 1PG	(1)	kPa	-	-	-	-	-	-	200
Available head 2PG	(1)	kPa	-	-	-	-	-	-	160
			108.4	116.4	134.4	146.4	160.4		
Volume of the expansion vessel		l	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24	2 x 24	
Volume of the buffer tank		l	-	-	2 x 740	2 x 900	2 x 900	2 x 900	
<b>Standard pumps</b>									
Pump model 1P			P8	P9	P9	P13	P13	P13	
Pump model 2P			P8	P9	P9	P13	P13	P13	
Available head 1P	(1)	kPa	192	203	180	220	210	210	
Available head 2P	(1)	kPa	159	156	163	202	190	190	
<b>Oversize pumps</b>									
Pump model 1PM			P9	P11	P11	P14	P14	P14	
Pump model 2PM			P9	P11	P11	P14	P14	P14	
Available head 1PM	(1)	kPa	241	282	268	270	259	259	
Available head 2PM	(1)	kPa	208	235	251	251	239	239	
<b>Pumps for glycol</b>									
Pump model 1PG			P10	P13	P13	P15	P15	P15	
Pump model 2PG			P10	P13	P13	P15	P15	P15	
Available head 1PG	(1)	kPa	168	217	213	202	185	185	
Available head 2PG	(1)	kPa	119	147	142	176	155	155	

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV HEi

			58.2	67.2	73.2	80.2	85.2	90.2
Volume of the expansion vessel		l	24	24	24	24	24	24
Volume of the buffer tank		l	740	740	900	900	900	900
Standard pumps								
Pump model 1P			P8	P9	P13	P13	P13	P13
Pump model 2P			P8	P9	P13	P13	P13	P13
Available head 1P	(1)	kPa	368	392	324	324	324	324
Available head 2P	(1)	kPa	368	392	324	324	324	324
Oversize pumps								
Pump model 1PM			P9	P11	P14	P14	P14	P14
Pump model 2PM			P9	P11	P14	P14	P14	P14
Available head 1PM	(1)	kPa	344	339	309	304	304	297
Available head 2PM	(1)	kPa	309	323	290	283	281	271
Pumps for glycol								
Pump model 1PG			P13	P13	P15	P15	P16	P16
Pump model 2PG			P13	P13	P15	P15	P16	P16
Available head 1PG	(1)	kPa	259	252	242	230	-	-
Available head 2PG	(1)	kPa	206	230	216	200	-	-
			100.3	105.3	115.3	134.4	146.4	
Volume of the expansion vessel		l	24	24	24	2 x 24	2 x 24	
Volume of the buffer tank		l	-	-	-	2 x 740	2 x 900	
Standard pumps								
Pump model 1P			P13	P14	P14	P9	P13	
Pump model 2P			P13	P14	P14	P9	P13	
Available head 1P	(1)	kPa	324	370	370	392	324	
Available head 2P	(1)	kPa	324	370	370	392	324	
Oversize pumps								
Pump model 1PM			P14	P18	P18	P11	P14	
Pump model 2PM			P14	P18	P18	P11	P14	
Available head 1PM	(1)	kPa	319	358	356	339	309	
Available head 2PM	(1)	kPa	289	325	320	323	290	
Pumps for glycol								
Pump model 1PG			P21	P21	P21	P13	P15	
Pump model 2PG			P21	P21	P21	P13	P15	
Available head 1PG	(1)	kPa	-	-	-	252	242	
Available head 2PG	(1)	kPa	-	-	-	230	216	

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

## KAPPA REV XEi

			30.1	35.1	45.1	55.2	65.2	70.2
Volume of the expansion vessel		l	24	24	24	24	24	24
Volume of the buffer tank		l	-	740	740	740	740	900
<b>Standard pumps</b>								
Pump model 1P			P1	P2	P3	P7	P8	P8
Pump model 2P			P1	P2	P3	P7	P8	P8
Available head 1P	(1)	kPa	254	186	240	176	197	164
Available head 2P	(1)	kPa	254	155	192	142	154	146
<b>Oversize pumps</b>								
Pump model 1PM			P2	P3	P6	P8	P9	P9
Pump model 2PM			P2	P3	P6	P8	P9	P9
Available head 1PM	(1)	kPa	324	387	519	367	392	392
Available head 2PM	(1)	kPa	324	387	519	367	392	392
<b>Pumps for glycol</b>								
Pump model 1PG			P4	P5	P10	P13	P13	P15
Pump model 2PG			P4	P5	P10	P13	P13	P15
Available head 1PG	(1)	kPa	324	387	367	324	324	324
Available head 2PG	(1)	kPa	324	387	367	324	324	324
			80.2	90.2	100.3	110.4	130.4	
Volume of the expansion vessel		l	24	24	24	2 x 24	2 x 24	
Volume of the buffer tank		l	900	900	-	2 x 740	2 x 740	
<b>Standard pumps</b>								
Pump model 1P			P12	P13	P13	P7	P8	
Pump model 2P			P12	P13	P13	P7	P8	
Available head 1P	(1)	kPa	164	209	203	176	197	
Available head 2P	(1)	kPa	143	184	174	142	154	
<b>Oversize pumps</b>								
Pump model 1PM			P13	P14	P14	P8	P9	
Pump model 2PM			P13	P14	P14	P8	P9	
Available head 1PM	(1)	kPa	324	371	371	367	392	
Available head 2PM	(1)	kPa	324	371	371	367	392	
<b>Pumps for glycol</b>								
Pump model 1PG			P15	P16	P21	P13	P13	
Pump model 2PG			P15	P16	P21	P13	P13	
Available head 1PG	(1)	kPa	324	-	-	324	324	
Available head 2PG	(1)	kPa	324	-	-	324	324	

(1) External air temperature 35°C, user-side heat exchanger water inlet/outlet temperature 12/7°C.

PUMP DATA

Model	Rated power	Rated current	Min. flow rate	Max. flow rate
	kW	A	m³/h	m³/h
P1	4,0	8,7	24	72
P2	5,5	10	24	87
P3	7,5	14	24	87
P4	7,5	14	24	87
P5	9,2	17	30	72
P6	9,2	17	30	72
P7	7,5	14	42	132
P8	9,2	17	42	132
P9	11	21	42	138
P10	11	21	42	138
P11	15	0	35	157
P12	11	20	58	237
P13	15	27	65	255
P14	19	33	70	270
P15	19	33	70	270
P16	22	40	75	280
P17	22	40	75	280
P18	22	40	50	233
P19	22	40	76	324
P20	30	54	76	359
P21	30	54	76	359
P22	37	66	76	324

## USER-SIDE EXCHANGER FLOW RATE FIELDS

The units are sized and optimized for the following nominal conditions: external air 35°C, inlet-outlet of the user-side exchanger 12/7°C.

The units can work at design conditions different from nominal conditions, provided that:

- the design condition falls within the operating limits specified below
- the unit is equipped with all the accessories necessary for operation of the unit (e.g. brine kit, fan speed adjuster, HAT)
- the flow rate at design conditions (that is, of the specific application) must always come within the allowed flow rate ranges specified below. If the design conditions require a water flow rate that does not come within the allowed operating range, you must contact our sales department that will identify the most suitable solution for the specific application.

### KAPPA REV

	Qmin	Qmax
	m³/h	m³/h
<b>33.2</b>	26,5	79,5
<b>35.2</b>	29,3	87,8
<b>37.2</b>	32,1	96,2
<b>40.2</b>	35,2	105,7
<b>43.2</b>	39,5	118,4
<b>51.2</b>	41,6	124,7
<b>54.2</b>	46,4	139,1
<b>58.2</b>	52,7	158,0
<b>67.2</b>	59,3	177,8
<b>73.2</b>	63,3	189,9
<b>80.2</b>	67,7	203,0
<b>85.2</b>	72,2	216,6
<b>90.2</b>	76,5	229,5
<b>95.2</b>	81,9	245,6
<b>100.2</b>	85,6	256,7
<b>105.2</b>	90,0	270,0
<b>115.2</b>	95,9	287,8
<b>120.2</b>	103,5	310,5
<b>130.2</b>	111,0	333,1
<b>140.3</b>	124,0	371,9
<b>150.3</b>	129,0	387,0
<b>160.3</b>	132,9	398,8
<b>108.4</b>	89,2	267,5
<b>116.4</b>	101,1	303,2
<b>134.4</b>	113,8	341,5
<b>146.4</b>	121,7	365,2
<b>160.4</b>	130,3	391,0
<b>170.4</b>	146,8	440,5
<b>180.4</b>	155,6	466,7
<b>190.4</b>	166,5	499,4
<b>200.4</b>	174,0	521,9

### KAPPA REV HE

	Qmin	Qmax
	m³/h	m³/h
<b>33.2</b>	28,3	84,8
<b>35.2</b>	31,6	94,7
<b>37.2</b>	33,3	100,0
<b>40.2</b>	38,0	114,0
<b>43.2</b>	42,3	127,0
<b>51.2</b>	44,5	133,6
<b>54.2</b>	49,3	147,9
<b>58.2</b>	57,9	173,8
<b>67.2</b>	62,9	188,8
<b>73.2</b>	66,2	198,7
<b>80.2</b>	70,0	209,9
<b>85.2</b>	76,2	228,5
<b>90.2</b>	82,0	245,9
<b>95.2</b>	88,0	264,1
<b>100.2</b>	93,3	280,0
<b>105.2</b>	98,0	294,1
<b>115.2</b>	103,9	311,7
<b>120.2</b>	111,8	335,5
<b>80.4</b>	73,4	220,2
<b>86.4</b>	81,7	245,0
<b>102.4</b>	86,0	258,1
<b>108.4</b>	95,4	286,3
<b>116.4</b>	111,8	335,4
<b>134.4</b>	125,9	377,7
<b>146.4</b>	132,4	397,3
<b>160.4</b>	139,9	419,8

### KAPPA REV SLN

	Qmin	Qmax
	m³/h	m³/h
<b>33.2</b>	27,2	81,7
<b>35.2</b>	30,5	91,4
<b>37.2</b>	32,3	96,9
<b>40.2</b>	36,6	109,8
<b>43.2</b>	40,6	121,8
<b>51.2</b>	42,9	128,6
<b>54.2</b>	47,7	143,0
<b>58.2</b>	55,8	167,3
<b>67.2</b>	60,5	181,4
<b>73.2</b>	63,6	190,9
<b>80.2</b>	67,4	202,1
<b>85.2</b>	73,4	220,1
<b>90.2</b>	79,0	237,1
<b>95.2</b>	84,8	254,3
<b>100.2</b>	89,9	269,6
<b>105.2</b>	94,4	283,2
<b>115.2</b>	100,3	301,0
<b>120.2</b>	107,8	323,4
<b>80.4</b>	70,8	212,5
<b>86.4</b>	78,5	235,6
<b>102.4</b>	82,9	248,7
<b>108.4</b>	92,4	277,3
<b>116.4</b>	107,9	323,8
<b>134.4</b>	121,0	362,9
<b>146.4</b>	127,3	381,8
<b>160.4</b>	134,7	404,2



## KAPPA REV HEi

	Qmin	Qmax
	m³/h	m³/h
<b>58.2</b>	48,7	146,2
<b>67.2</b>	56,3	169,0
<b>73.2</b>	62,5	187,6
<b>80.2</b>	67,3	201,9
<b>85.2</b>	76,5	229,5
<b>90.2</b>	81,6	244,7
<b>100.3</b>	88,7	266,0
<b>105.3</b>	93,9	281,8
<b>115.3</b>	98,7	296,0
<b>134.4</b>	112,6	337,9
<b>146.4</b>	125,1	375,3

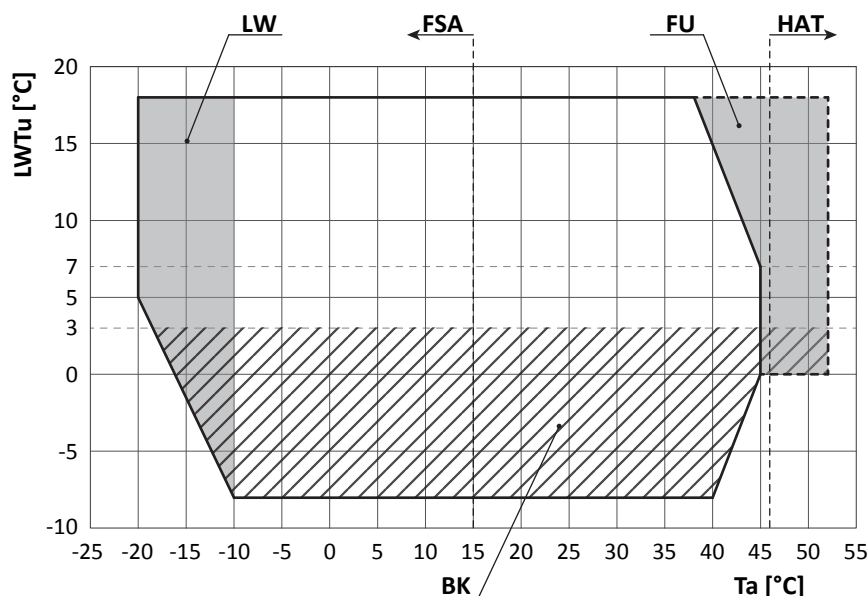
## KAPPA REV XEi

	Qmin	Qmax
	m³/h	m³/h
<b>30.1</b>	24,6	73,9
<b>35.1</b>	30,7	92,2
<b>45.1</b>	38,4	115,1
<b>55.2</b>	48,9	146,6
<b>65.2</b>	55,2	165,7
<b>70.2</b>	62,2	186,7
<b>80.2</b>	68,9	206,7
<b>90.2</b>	76,7	230,2
<b>100.3</b>	86,9	260,8
<b>110.4</b>	97,7	293,2
<b>130.4</b>	110,5	331,5

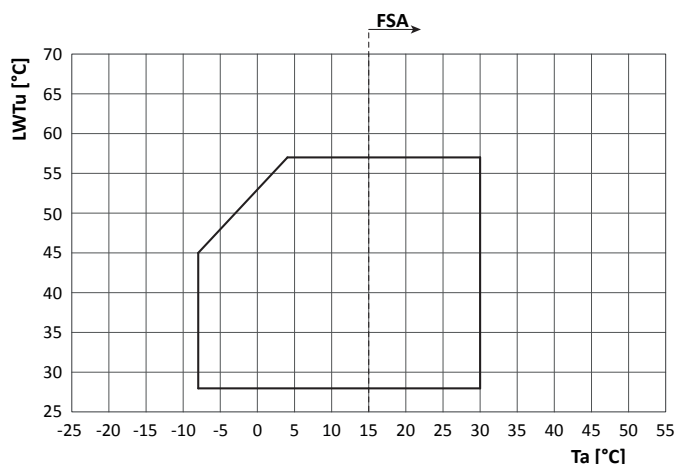
# OPERATING LIMITS

## KAPPA REV

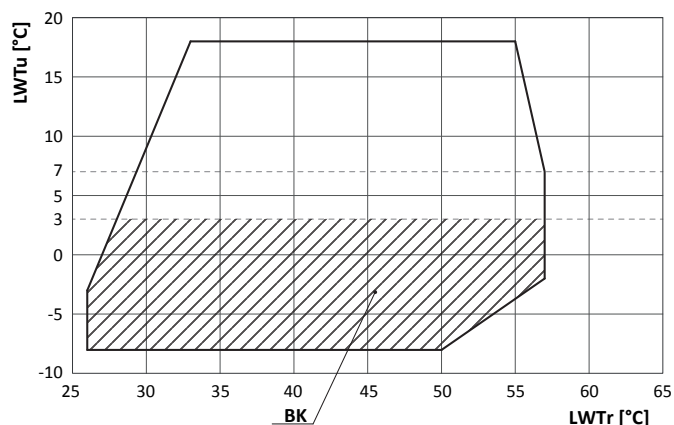
### COOLING



### HEATING



### TOTAL RECOVERY



- Ta:** external air temperature
- LWTu:** water outlet temperature from the user-side heat exchanger
- LWTTr:** water outlet temperature from the recovery exchanger
- FSA:** to work in the area indicated by the arrow, it is mandatory to include the "Fan speed adjuster" accessory or the "EC fans" accessory
- LW:** in the indicated area, the unit can work only where there is no wind
- HAT:** the "HAT" accessory is obligatory in the area indicated by the arrow. With this accessory, operation is guaranteed with external air temperature up to 52°C. For higher temperatures up to about 55°C, a set-up with air conditioning of the electrical control panel is necessary; the unit works in capacity reduction mode. The feasibility of this set-up must be assessed: please contact our sales department.
- HWT:** in the indicated area, the unit can work only if fitted with the "HWT" accessory
- FU:** in the indicated area, the control could actuate a forced capacity reduction of the compressors so as to prevent tripping of the safety devices
- BK:** For LWTu below +3°C, it is mandatory to fit the "Brine Kit" accessory

For LWTu below +5°C, it is compulsory to use suitable percentages of antifreeze additives (glycols) to prevent ice formation in the exchanger.

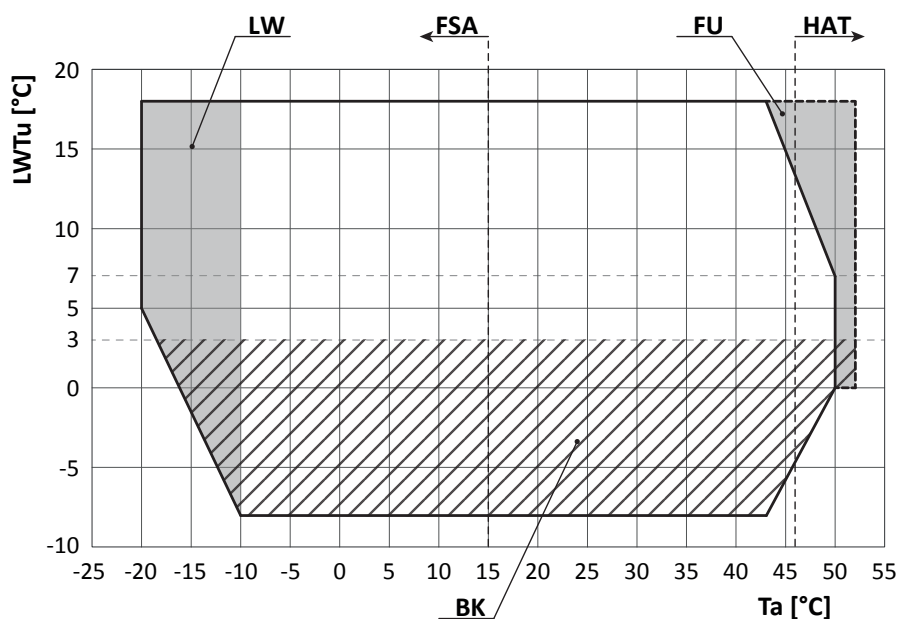
The inlet and outlet temperatures of the user-side exchanger must be given on ordering to allow correct setting of the alarm parameters and verification of the sizing of the expansion valve.

The cooling set point can then be changed by the customer in an interval that, compared to the set point given on ordering, ranges from -1K up to the maximum temperature allowed by the above-stated operating limits.

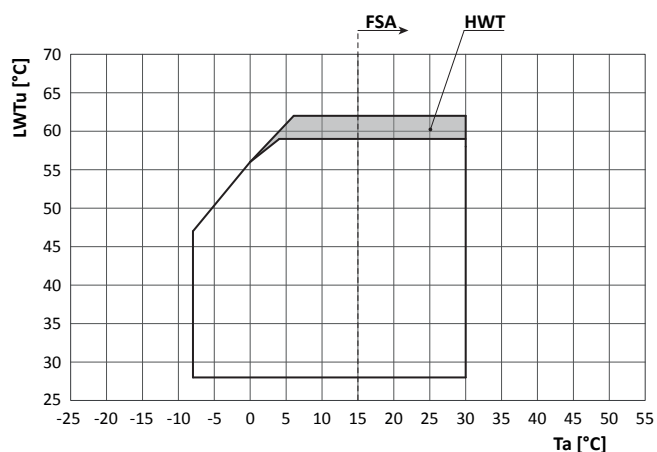
The unit will be optimized to work at the set point temperatures given on ordering. For different set points, the cooling capacity provided and the level of efficiency of the machine could decrease and move away from these conditions.

## KAPPA REV HE - KAPPA REV SLN

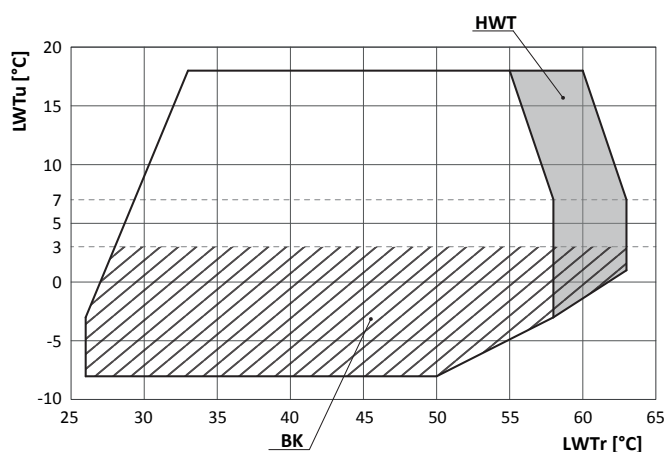
### COOLING



### HEATING



### TOTAL RECOVERY



- Ta:** external air temperature
- LWTu:** water outlet temperature from the user-side heat exchanger
- LWTTr:** water outlet temperature from the recovery exchanger
- FSA:** to work in the area indicated by the arrow, it is mandatory to include the "Fan speed adjuster" accessory or the "EC fans" accessory
- LW:** in the indicated area, the unit can work only where there is no wind
- HAT:** the "HAT" accessory is obligatory in the area indicated by the arrow. With this accessory, operation is guaranteed with external air temperature up to 52°C. For higher temperatures up to about 55°C, a set-up with air conditioning of the electrical control panel is necessary; the unit works in capacity reduction mode. The feasibility of this set-up must be assessed: please contact our sales department.
- HWT:** in the indicated area, the unit can work only if fitted with the "HWT" accessory
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- BK:** For LWTu below +3°C, it is mandatory to fit the "Brine Kit" accessory

For LWTu below +5°C, it is compulsory to use suitable percentages of antifreeze additives (glycols) to prevent ice formation in the exchanger.

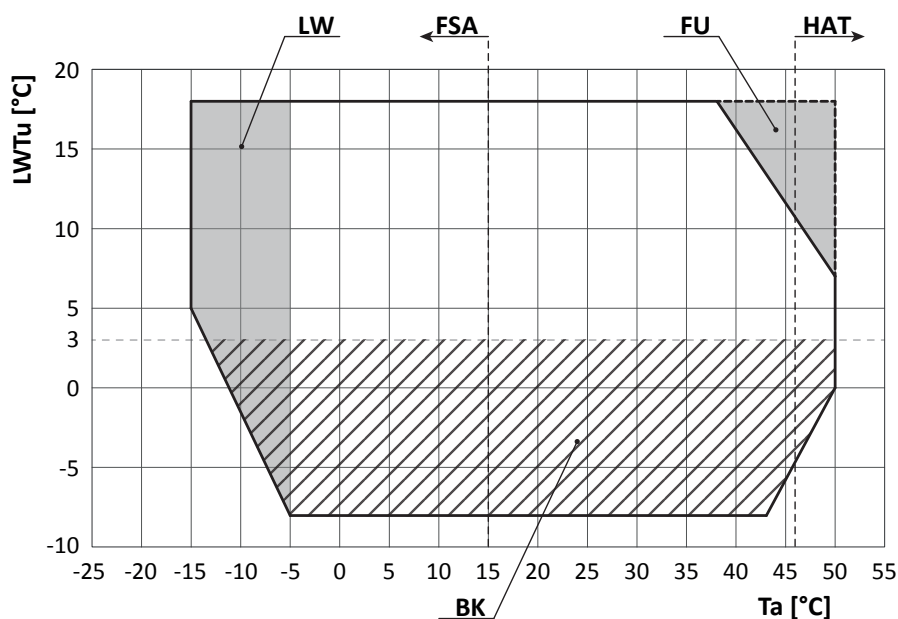
The inlet and outlet temperatures of the user-side exchanger must be given on ordering to allow correct setting of the alarm parameters and verification of the sizing of the expansion valve.

The cooling set point can then be changed by the customer in an interval that, compared to the set point given on ordering, ranges from -1K up to the maximum temperature allowed by the above-stated operating limits.

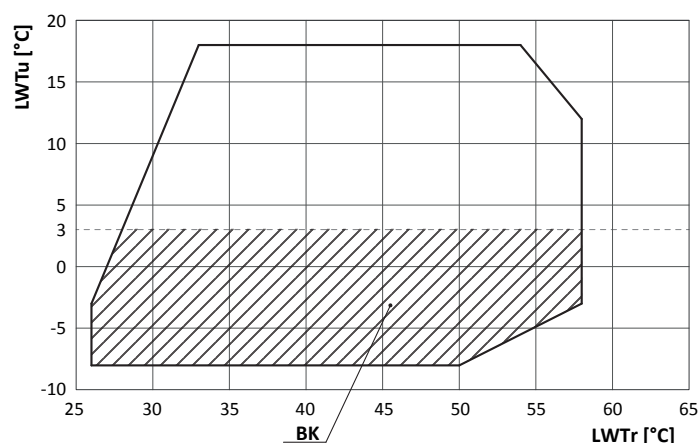
The unit will be optimized to work at the set point temperatures given on ordering. For different set points, the cooling capacity provided and the level of efficiency of the machine could decrease and move away from these conditions.

## KAPPA REV HEI

### COOLING



### TOTAL RECOVERY



- Ta:** external air temperature
- LWTu:** water outlet temperature from the user-side heat exchanger
- LWTr:** water outlet temperature from the recovery exchanger
- FSA:** to work in the area indicated by the arrow, it is mandatory to include the "Fan speed adjuster" accessory or the "EC fans" accessory
- LW:** in the indicated area, the unit can work only where there is no wind
- HAT:** the "HAT" accessory is obligatory in the area indicated by the arrow. With this accessory, operation is guaranteed with external air temperature up to 52°C. For higher temperatures up to about 55°C, a set-up with air conditioning of the electrical control panel is necessary; the unit works in capacity reduction mode. The feasibility of this set-up must be assessed: please contact our sales department.
- HWT:** in the indicated area, the unit can work only if fitted with the "HWT" accessory
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For LWTu below +5°C, it is compulsory to use suitable percentages of antifreeze additives (glycols) to prevent ice formation in the exchanger.

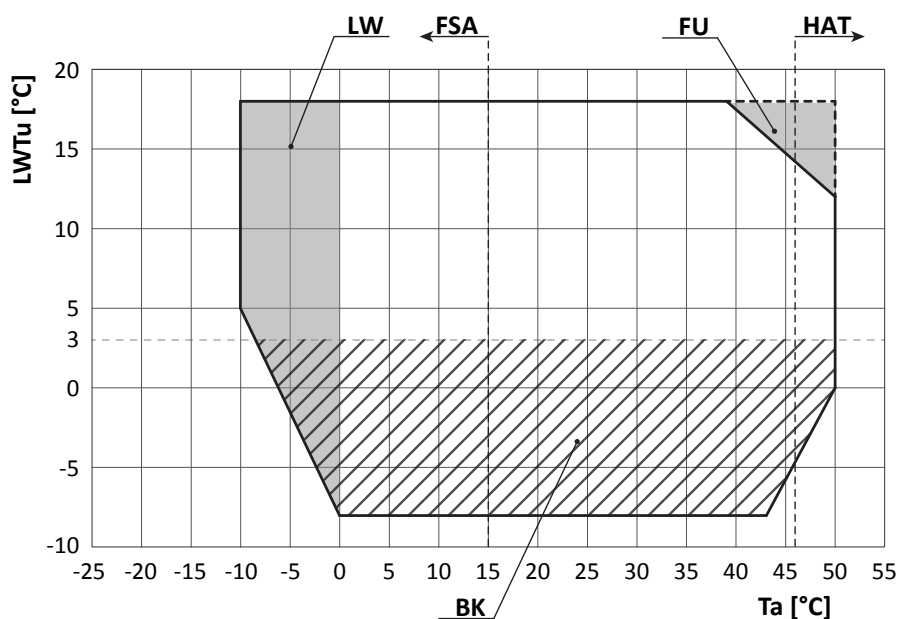
The inlet and outlet temperatures of the user-side exchanger must be given on ordering to allow correct setting of the alarm parameters and verification of the sizing of the expansion valve.

The cooling set point can then be changed by the customer in an interval that, compared to the set point given on ordering, ranges from -1K up to the maximum temperature allowed by the above-stated operating limits.

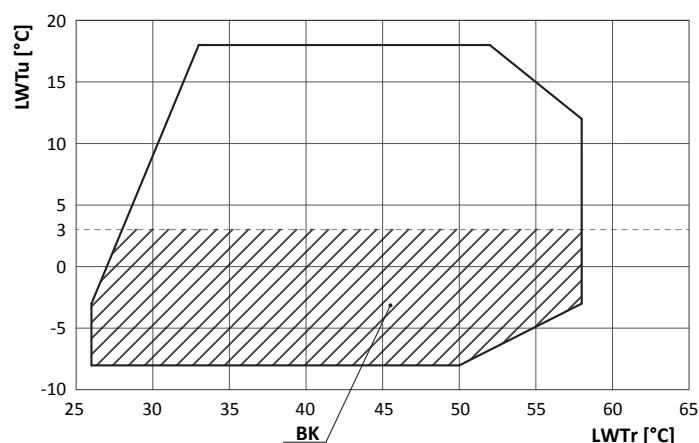
The unit will be optimized to work at the set point temperatures given on ordering. For different set points, the cooling capacity provided and the level of efficiency of the machine could decrease and move away from these conditions.

## KAPPA REV XEI

### COOLING



### TOTAL RECOVERY



**Ta:** external air temperature

**LWTu:** water outlet temperature from the user-side heat exchanger

**LWTr:** water outlet temperature from the recovery exchanger

**FSA:** to work in the area indicated by the arrow, it is mandatory to include the "Fan speed adjuster" accessory or the "EC fans" accessory

**LW:** in the indicated area, the unit can work only where there is no wind

**HAT:** the "HAT" accessory is obligatory in the area indicated by the arrow. With this accessory, operation is guaranteed with external air temperature up to 52°C. For higher temperatures up to about 55°C, a set-up with air conditioning of the electrical control panel is necessary; the unit works in capacity reduction mode. The feasibility of this set-up must be assessed: please contact our sales department.

**HWT:** in the indicated area, the unit can work only if fitted with the "HWT" accessory

**FU:** in the indicated area, the control could actuate a forced capacity reduction of the compressors so as to prevent tripping of the safety devices

**BK:** For LWTu below +3°C, it is mandatory to fit the "Brine Kit" accessory

For LWTu below +5°C, it is compulsory to use suitable percentages of antifreeze additives (glycols) to prevent ice formation in the exchanger.

The inlet and outlet temperatures of the user-side exchanger must be given on ordering to allow correct setting of the alarm parameters and verification of the sizing of the expansion valve.

The cooling set point can then be changed by the customer in an interval that, compared to the set point given on ordering, ranges from -1K up to the maximum temperature allowed by the above-stated operating limits.

The unit will be optimized to work at the set point temperatures given on ordering. For different set points, the cooling capacity provided and the level of efficiency of the machine could decrease and move away from these conditions.

# NOISE LEVELS

## KAPPA REV

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>33.2</b>	71	39	74	42	89	57	90	58	91	59	86	54	79	47	71	39	<b>94</b>	<b>62</b>
<b>35.2</b>	73	41	82	50	90	58	91	59	92	60	87	55	79	47	71	39	<b>95</b>	<b>63</b>
<b>37.2</b>	73	41	84	52	90	58	91	59	92	60	88	56	78	46	70	38	<b>95</b>	<b>63</b>
<b>40.2</b>	70	38	79	47	88	56	95	63	93	61	86	54	76	44	68	36	<b>96</b>	<b>64</b>
<b>43.2</b>	66	34	67	35	86	54	95	63	93	61	85	53	74	42	67	35	<b>96</b>	<b>64</b>
<b>51.2</b>	68	36	71	39	87	55	95	63	94	62	88	55	75	42	68	35	<b>97</b>	<b>65</b>
<b>54.2</b>	76	44	77	45	87	55	95	62	95	63	90	58	76	44	70	37	<b>98</b>	<b>66</b>
<b>58.2</b>	77	45	87	55	94	61	95	62	96	63	88	56	80	48	71	39	<b>98</b>	<b>66</b>
<b>67.2</b>	77	44	90	58	97	64	94	62	97	64	88	56	83	51	73	40	<b>99</b>	<b>67</b>
<b>73.2</b>	77	44	90	58	99	66	96	63	97	65	90	57	83	50	73	41	<b>100</b>	<b>67</b>
<b>80.2</b>	76	43	88	56	100	67	97	64	97	64	90	58	82	49	73	41	<b>100</b>	<b>67</b>
<b>85.2</b>	76	43	87	55	101	69	97	65	96	64	91	58	80	47	72	40	<b>100</b>	<b>68</b>
<b>90.2</b>	76	43	86	53	102	70	97	65	95	63	91	58	77	44	71	38	<b>100</b>	<b>68</b>
<b>95.2</b>	76	43	87	54	102	69	98	65	97	64	92	59	80	47	73	40	<b>101</b>	<b>68</b>
<b>100.2</b>	75	42	87	54	101	68	97	64	98	65	91	58	82	49	73	40	<b>101</b>	<b>68</b>
<b>105.2</b>	81	48	87	54	101	68	97	64	100	67	91	58	82	49	74	41	<b>102</b>	<b>69</b>
<b>115.2</b>	82	49	86	53	100	67	96	63	100	67	90	57	81	48	74	41	<b>102</b>	<b>69</b>
<b>120.2</b>	81	48	79	46	97	64	99	66	100	67	92	59	83	50	73	40	<b>102</b>	<b>69</b>
<b>130.2</b>	82	49	80	47	98	65	100	67	101	68	93	60	84	51	74	41	<b>103</b>	<b>70</b>
<b>140.3</b>	78	45	90	57	105	72	100	67	101	68	94	61	84	51	75	42	<b>104</b>	<b>71</b>
<b>150.3</b>	79	45	90	57	105	72	101	67	102	69	95	62	85	52	77	43	<b>105</b>	<b>71</b>
<b>160.3</b>	83	50	91	57	106	72	101	68	104	70	95	62	86	52	77	44	<b>106</b>	<b>72</b>
<b>108.4</b>	79	46	80	47	90	57	98	65	98	65	93	60	79	46	73	40	<b>101</b>	<b>68</b>
<b>116.4</b>	80	47	90	57	97	64	98	65	99	66	91	58	83	50	74	41	<b>101</b>	<b>68</b>
<b>134.4</b>	80	47	93	60	100	67	97	64	100	67	91	58	86	53	76	43	<b>102</b>	<b>69</b>
<b>146.4</b>	80	46	93	60	102	68	99	65	100	67	93	59	86	52	77	43	<b>103</b>	<b>70</b>
<b>160.4</b>	79	45	92	58	103	69	100	66	100	66	93	60	85	51	76	43	<b>103</b>	<b>69</b>
<b>170.4</b>	79	45	90	57	104	71	100	67	99	66	94	60	83	49	75	42	<b>103</b>	<b>70</b>
<b>180.4</b>	79	45	89	55	105	72	100	67	98	65	94	60	80	46	74	40	<b>103</b>	<b>70</b>
<b>190.4</b>	79	45	90	56	105	72	101	67	100	67	95	61	83	50	76	42	<b>104</b>	<b>71</b>
<b>200.4</b>	78	45	90	56	104	71	100	66	101	68	94	61	85	51	76	43	<b>104</b>	<b>71</b>

The acoustic data are related to standard conditions (source on a reflective surface in free field) in referable and reproducible operating conditions. The environment and the installation conditions, as well as the operating modes, can alter the sound emissions. All data with the exception of Lw\_tot are provided for illustrative purposes only and can not be used for forecasting purposes or for the verification of binding limits.

Reference conditions: External air temperature 35°C; user-side heat exchanger water water inlet-outlet temperature of 12-7°C; unit operating at nominal operating capacity, without any accessories.

**Lw:** sound power levels. Lw\_tot is the only binding value. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

**Lp:** sound pressure levels calculated from sound power levels, related to distance of 10m from the unit in free field with directivity factor Q=2. Non-binding values.

## KAPPA REV /LN

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>33.2</b>	67	35	70	38	84	52	85	53	86	54	81	49	75	43	67	35	<b>89</b>	<b>57</b>
<b>35.2</b>	69	37	77	45	85	53	86	54	87	55	82	50	75	43	67	35	<b>90</b>	<b>58</b>
<b>37.2</b>	69	37	80	48	85	53	86	54	87	55	83	51	74	42	66	34	<b>90</b>	<b>58</b>
<b>40.2</b>	66	34	75	43	83	51	90	58	88	56	81	49	72	40	64	32	<b>91</b>	<b>59</b>
<b>43.2</b>	63	31	64	32	82	50	90	58	88	56	80	48	70	38	63	31	<b>91</b>	<b>59</b>
<b>51.2</b>	65	32	67	35	82	50	90	58	89	56	83	51	71	38	64	32	<b>92</b>	<b>59</b>
<b>54.2</b>	72	40	73	41	82	50	90	57	90	58	85	53	72	40	66	33	<b>93</b>	<b>61</b>
<b>58.2</b>	73	41	83	50	89	56	89	57	90	58	84	51	76	44	67	35	<b>93</b>	<b>60</b>
<b>67.2</b>	73	40	86	53	92	59	89	57	92	59	84	51	79	46	69	36	<b>94</b>	<b>62</b>
<b>73.2</b>	73	40	85	53	94	61	91	58	92	60	85	52	79	46	70	37	<b>95</b>	<b>63</b>
<b>80.2</b>	72	39	84	51	95	62	91	59	92	59	85	53	77	45	70	37	<b>95</b>	<b>63</b>
<b>85.2</b>	72	39	83	50	96	64	92	59	91	59	86	53	76	43	68	36	<b>95</b>	<b>63</b>
<b>90.2</b>	72	39	81	49	97	65	92	60	90	58	86	54	73	40	67	35	<b>95</b>	<b>62</b>
<b>95.2</b>	72	39	82	49	97	64	93	60	92	59	87	54	76	43	69	36	<b>96</b>	<b>63</b>
<b>100.2</b>	71	38	82	49	96	63	92	59	93	60	86	53	77	44	69	36	<b>96</b>	<b>63</b>
<b>105.2</b>	76	43	83	50	96	63	92	59	95	62	86	53	78	45	70	37	<b>97</b>	<b>64</b>
<b>115.2</b>	78	45	82	49	95	62	91	58	95	62	86	53	77	44	70	37	<b>97</b>	<b>64</b>
<b>120.2</b>	77	44	75	42	92	59	94	61	94	61	87	54	79	46	70	37	<b>97</b>	<b>64</b>
<b>130.2</b>	77	44	75	42	93	60	95	62	95	62	88	55	80	47	70	37	<b>98</b>	<b>65</b>
<b>140.3</b>	74	41	85	52	100	67	95	62	96	63	90	57	79	46	72	39	<b>99</b>	<b>66</b>
<b>150.3</b>	75	41	86	52	100	66	96	62	97	64	90	57	81	48	73	39	<b>100</b>	<b>67</b>
<b>160.3</b>	79	46	86	53	100	67	96	63	99	65	91	57	82	48	74	40	<b>101</b>	<b>68</b>
<b>108.4</b>	75	42	76	43	85	52	93	60	93	60	88	55	75	42	69	36	<b>96</b>	<b>63</b>
<b>116.4</b>	76	43	86	53	92	59	92	59	93	60	87	54	79	46	70	37	<b>96</b>	<b>63</b>
<b>134.4</b>	76	43	89	56	95	62	92	59	95	62	87	54	82	49	72	39	<b>97</b>	<b>64</b>
<b>146.4</b>	76	42	88	55	97	63	94	60	95	62	88	54	82	48	73	39	<b>98</b>	<b>64</b>
<b>160.4</b>	75	41	87	53	98	64	94	61	95	61	88	55	80	47	73	39	<b>98</b>	<b>64</b>
<b>170.4</b>	75	41	86	52	99	66	95	61	94	61	89	55	79	45	71	38	<b>98</b>	<b>65</b>
<b>180.4</b>	75	41	84	51	100	67	95	62	93	60	89	56	76	42	70	37	<b>98</b>	<b>65</b>
<b>190.4</b>	75	41	85	52	100	67	96	62	95	62	90	56	79	46	72	38	<b>99</b>	<b>66</b>
<b>200.4</b>	74	41	85	52	99	65	95	61	96	63	89	56	80	47	72	39	<b>99</b>	<b>66</b>

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Reference conditions: External air temperature 35°C; user-side heat exchanger water water inlet-outlet temperature of 12-7°C; unit operating at nominal operating capacity, without any accessories.

**Lw:** sound power levels. Lw\_tot is the only binding value. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

**Lp:** sound pressure levels calculated from sound power levels, related to distance of 10m from the unit in free field with directivity factor Q=2. Non-binding values.

## KAPPA REV HE

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>33.2</b>	71	39	74	42	89	57	90	58	91	59	86	54	79	47	71	39	<b>94</b>	<b>62</b>
<b>35.2</b>	73	40	82	49	90	57	91	59	92	60	87	55	79	47	72	39	<b>95</b>	<b>62</b>
<b>37.2</b>	73	41	84	52	90	57	91	58	92	59	88	55	79	46	71	39	<b>95</b>	<b>62</b>
<b>40.2</b>	70	37	79	47	88	55	95	62	93	60	86	53	76	44	69	36	<b>96</b>	<b>63</b>
<b>43.2</b>	67	34	68	35	86	54	95	63	93	60	85	52	74	42	67	35	<b>96</b>	<b>63</b>
<b>51.2</b>	68	36	71	39	87	54	95	63	94	62	88	55	76	43	69	36	<b>97</b>	<b>65</b>
<b>54.2</b>	76	44	77	45	87	55	95	62	95	63	90	58	77	45	71	38	<b>98</b>	<b>66</b>
<b>58.2</b>	77	45	87	55	94	61	94	62	95	63	89	56	81	48	72	39	<b>98</b>	<b>66</b>
<b>67.2</b>	77	44	90	58	97	64	94	62	97	64	88	56	83	51	73	41	<b>99</b>	<b>67</b>
<b>73.2</b>	77	44	90	57	99	66	96	63	97	64	90	57	83	50	74	41	<b>100</b>	<b>67</b>
<b>80.2</b>	76	43	88	55	100	67	97	64	97	64	90	57	82	49	74	41	<b>100</b>	<b>67</b>
<b>85.2</b>	76	43	87	54	101	68	97	64	96	63	91	58	80	47	73	40	<b>100</b>	<b>67</b>
<b>90.2</b>	76	43	86	53	102	69	97	64	95	62	91	58	78	45	72	39	<b>100</b>	<b>67</b>
<b>95.2</b>	76	43	87	54	102	69	98	65	97	64	92	59	81	48	73	40	<b>101</b>	<b>68</b>
<b>100.2</b>	75	42	87	54	101	68	97	64	98	65	91	58	82	49	74	41	<b>101</b>	<b>68</b>
<b>105.2</b>	81	48	87	54	101	68	97	64	100	67	91	58	82	49	75	42	<b>102</b>	<b>69</b>
<b>115.2</b>	82	49	86	53	100	67	96	63	100	67	90	57	82	48	75	41	<b>102</b>	<b>69</b>
<b>120.2</b>	81	47	79	45	97	64	99	66	100	66	92	58	84	50	74	41	<b>102</b>	<b>69</b>
<b>80.4</b>	73	40	82	49	91	58	98	65	96	63	89	56	79	46	72	39	<b>99</b>	<b>66</b>
<b>86.4</b>	70	37	71	38	90	57	99	66	97	64	89	56	78	45	71	38	<b>100</b>	<b>67</b>
<b>102.4</b>	72	39	75	42	91	58	99	66	98	65	92	59	79	46	73	40	<b>101</b>	<b>68</b>
<b>108.4</b>	79	46	80	47	90	57	98	64	98	65	93	60	80	47	74	40	<b>101</b>	<b>67</b>
<b>116.4</b>	81	48	91	58	98	64	99	65	100	66	92	59	85	51	76	42	<b>102</b>	<b>68</b>
<b>134.4</b>	81	47	94	61	101	67	98	65	101	67	92	59	87	54	77	43	<b>103</b>	<b>69</b>
<b>146.4</b>	80	46	93	60	102	68	99	65	100	67	93	59	86	53	77	43	<b>103</b>	<b>70</b>
<b>160.4</b>	79	45	91	58	103	69	100	66	100	66	93	60	85	51	77	43	<b>103</b>	<b>70</b>

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## KAPPA REV HE /LN

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>33.2</b>	67	35	70	38	84	52	85	53	86	54	81	49	75	43	67	35	<b>89</b>	<b>57</b>
<b>35.2</b>	69	36	77	45	85	52	86	54	87	54	82	50	75	42	68	35	<b>90</b>	<b>58</b>
<b>37.2</b>	69	37	80	47	85	52	86	53	87	54	83	50	74	42	67	35	<b>90</b>	<b>58</b>
<b>40.2</b>	66	34	75	42	83	51	90	57	88	55	81	49	72	40	65	33	<b>91</b>	<b>59</b>
<b>43.2</b>	63	30	64	31	82	49	90	58	88	55	80	48	70	38	64	31	<b>91</b>	<b>59</b>
<b>51.2</b>	65	32	67	35	82	50	90	58	89	56	83	51	71	39	65	33	<b>92</b>	<b>59</b>
<b>54.2</b>	72	40	73	41	82	50	90	57	90	58	85	53	73	41	67	34	<b>93</b>	<b>61</b>
<b>58.2</b>	73	41	82	50	89	56	89	57	90	58	84	51	76	44	68	36	<b>93</b>	<b>60</b>
<b>67.2</b>	73	40	86	53	92	59	89	57	92	59	84	51	79	46	69	37	<b>94</b>	<b>62</b>
<b>73.2</b>	73	40	85	52	94	61	91	58	92	59	85	52	79	46	70	37	<b>95</b>	<b>62</b>
<b>80.2</b>	72	39	84	51	94	61	91	58	92	59	85	52	78	45	70	37	<b>95</b>	<b>62</b>
<b>85.2</b>	72	39	83	50	96	63	92	59	91	58	86	53	76	43	69	36	<b>95</b>	<b>62</b>
<b>90.2</b>	72	39	81	48	97	64	92	59	90	57	86	53	74	41	68	35	<b>95</b>	<b>62</b>
<b>95.2</b>	72	39	82	49	97	64	92	59	92	59	87	54	77	44	70	37	<b>96</b>	<b>63</b>
<b>100.2</b>	71	38	82	49	96	63	92	59	93	60	87	54	78	45	70	37	<b>96</b>	<b>63</b>
<b>105.2</b>	76	43	82	49	96	63	92	59	95	62	87	54	78	45	71	38	<b>97</b>	<b>64</b>
<b>115.2</b>	78	45	82	48	95	62	91	58	95	62	86	52	78	44	71	37	<b>97</b>	<b>64</b>
<b>120.2</b>	77	43	75	41	92	59	94	61	94	61	87	54	79	46	70	37	<b>97</b>	<b>64</b>
<b>80.4</b>	69	36	78	45	86	53	93	60	91	58	84	51	75	42	68	35	<b>94</b>	<b>61</b>
<b>86.4</b>	67	34	68	35	86	53	94	61	92	59	84	51	74	41	67	34	<b>95</b>	<b>62</b>
<b>102.4</b>	68	35	71	38	86	53	94	61	93	60	87	54	75	42	69	36	<b>96</b>	<b>63</b>
<b>108.4</b>	75	42	76	43	85	52	93	59	93	60	88	55	76	43	70	36	<b>96</b>	<b>62</b>
<b>116.4</b>	77	44	86	53	93	59	93	60	94	61	88	54	80	47	72	38	<b>97</b>	<b>63</b>
<b>134.4</b>	77	43	90	56	96	62	93	60	96	62	88	54	83	49	73	40	<b>98</b>	<b>65</b>
<b>146.4</b>	76	42	88	55	97	63	94	60	95	62	88	55	82	48	73	40	<b>98</b>	<b>65</b>
<b>160.4</b>	75	41	87	53	97	64	94	61	95	61	88	55	81	47	73	39	<b>98</b>	<b>65</b>

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Reference conditions: External air temperature 35°C; user-side heat exchanger water water inlet-outlet temperature of 12-7°C; unit operating at nominal operating capacity, without any accessories.

**Lw:** sound power levels. Lw\_tot is the only binding value. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

**Lp:** sound pressure levels calculated from sound power levels, related to distance of 10m from the unit in free field with directivity factor Q=2. Non-binding values.

## KAPPA REV SLN

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>33.2</b>	65	33	68	36	81	49	82	50	83	51	78	46	72	40	65	33	<b>86</b>	<b>54</b>
<b>35.2</b>	66	34	74	42	82	49	83	51	84	51	79	47	72	40	65	33	<b>87</b>	<b>55</b>
<b>37.2</b>	67	34	77	44	82	49	83	50	84	51	80	48	72	39	65	32	<b>87</b>	<b>54</b>
<b>40.2</b>	64	31	72	40	80	48	87	54	85	52	78	46	70	37	63	30	<b>88</b>	<b>56</b>
<b>43.2</b>	61	28	62	29	79	46	87	55	85	52	77	45	68	36	62	29	<b>88</b>	<b>56</b>
<b>51.2</b>	62	30	65	33	80	47	87	54	86	53	80	48	69	37	63	30	<b>89</b>	<b>57</b>
<b>54.2</b>	70	37	71	38	80	47	87	54	87	55	82	50	71	38	65	32	<b>90</b>	<b>58</b>
<b>58.2</b>	71	38	80	47	86	53	86	54	87	55	81	48	74	41	66	33	<b>90</b>	<b>58</b>
<b>67.2</b>	70	38	83	50	89	56	86	54	89	56	81	48	76	44	67	34	<b>91</b>	<b>59</b>
<b>73.2</b>	70	37	83	50	91	58	88	55	89	56	82	49	76	43	68	35	<b>92</b>	<b>59</b>
<b>80.2</b>	69	36	81	48	91	58	88	55	89	56	83	50	75	42	68	35	<b>92</b>	<b>59</b>
<b>85.2</b>	69	36	80	47	93	60	89	56	88	55	83	50	73	40	67	34	<b>92</b>	<b>59</b>
<b>90.2</b>	69	36	79	46	94	61	89	56	87	54	83	50	71	38	66	33	<b>92</b>	<b>59</b>
<b>95.2</b>	70	37	80	47	94	61	89	56	89	56	84	51	74	41	67	34	<b>93</b>	<b>60</b>
<b>100.2</b>	69	36	80	47	93	60	89	56	90	57	84	51	75	42	68	35	<b>93</b>	<b>60</b>
<b>105.2</b>	74	41	80	47	93	60	89	56	92	59	84	51	76	43	69	36	<b>94</b>	<b>61</b>
<b>115.2</b>	76	42	79	46	92	59	88	55	92	59	83	49	75	42	69	35	<b>94</b>	<b>61</b>
<b>120.2</b>	74	41	72	39	89	56	91	58	91	58	84	51	77	43	68	34	<b>94</b>	<b>61</b>
<b>80.4</b>	67	34	75	42	83	50	90	57	88	55	81	48	73	40	66	33	<b>91</b>	<b>58</b>
<b>86.4</b>	64	31	65	32	83	50	91	58	89	56	81	48	72	39	65	32	<b>92</b>	<b>59</b>
<b>102.4</b>	66	33	69	36	83	50	91	58	90	57	84	51	73	40	67	34	<b>93</b>	<b>60</b>
<b>108.4</b>	73	39	74	40	83	49	90	56	90	57	85	52	74	40	68	34	<b>93</b>	<b>59</b>
<b>116.4</b>	75	41	84	50	90	56	90	57	91	58	85	51	78	44	69	36	<b>94</b>	<b>60</b>
<b>134.4</b>	74	41	87	53	93	59	90	57	93	59	85	51	80	46	71	37	<b>95</b>	<b>62</b>
<b>146.4</b>	73	40	86	52	94	60	91	57	92	59	85	52	79	46	71	37	<b>95</b>	<b>62</b>
<b>160.4</b>	72	39	84	51	94	61	91	58	92	58	86	52	78	45	71	37	<b>95</b>	<b>62</b>

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## KAPPA REV HEi

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>58.2</b>	82	49	75	43	84	52	92	59	98	65	91	58	80	48	73	40	<b>99</b>	<b>67</b>
<b>67.2</b>	82	49	87	54	93	60	92	59	98	65	90	57	83	50	74	41	<b>100</b>	<b>67</b>
<b>73.2</b>	97	64	92	59	94	61	98	65	96	63	94	61	85	52	74	41	<b>101</b>	<b>68</b>
<b>80.2</b>	97	64	91	58	96	63	99	66	96	63	95	62	84	51	74	41	<b>101</b>	<b>68</b>
<b>85.2</b>	98	65	92	59	96	63	99	66	96	63	95	62	85	52	75	42	<b>101</b>	<b>68</b>
<b>90.2</b>	99	66	92	59	100	67	101	68	97	64	97	64	86	53	75	42	<b>103</b>	<b>70</b>
<b>100.3</b>	84	51	91	58	97	64	96	63	101	68	92	59	85	52	76	43	<b>102</b>	<b>69</b>
<b>105.3</b>	98	64	94	60	98	64	100	67	99	66	96	62	87	54	77	43	<b>103</b>	<b>69</b>
<b>115.3</b>	98	64	93	60	99	65	100	67	99	65	96	62	87	53	77	43	<b>103</b>	<b>69</b>
<b>134.4</b>	86	52	91	57	97	64	96	63	102	69	94	61	86	53	77	44	<b>104</b>	<b>70</b>
<b>146.4</b>	100	66	95	61	97	64	101	68	99	66	97	64	88	55	77	44	<b>104</b>	<b>70</b>

## KAPPA REV HEi /LN

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw tot	Lp tot
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>58.2</b>	78	46	72	40	81	48	88	55	94	61	87	55	77	44	70	37	<b>95</b>	<b>63</b>
<b>67.2</b>	79	46	84	51	89	56	89	56	94	61	87	54	79	46	71	38	<b>96</b>	<b>63</b>
<b>73.2</b>	93	60	88	55	90	57	94	61	92	59	90	57	81	48	71	38	<b>97</b>	<b>64</b>
<b>80.2</b>	93	60	87	54	92	59	94	61	92	59	91	58	81	48	71	38	<b>97</b>	<b>64</b>
<b>85.2</b>	94	61	88	55	92	59	95	62	92	59	91	58	82	49	72	39	<b>97</b>	<b>64</b>
<b>90.2</b>	95	62	89	56	96	63	97	64	93	60	93	60	82	49	72	39	<b>99</b>	<b>66</b>
<b>100.3</b>	80	47	87	54	93	60	92	59	97	64	89	56	82	49	73	40	<b>98</b>	<b>65</b>
<b>105.3</b>	94	60	90	57	94	60	96	63	95	61	92	58	84	50	73	40	<b>99</b>	<b>65</b>
<b>115.3</b>	94	60	90	56	95	61	96	63	95	61	92	59	83	50	73	40	<b>99</b>	<b>65</b>
<b>134.4</b>	83	49	87	54	93	60	92	59	98	65	90	57	83	49	74	41	<b>100</b>	<b>66</b>
<b>146.4</b>	96	62	91	57	93	60	97	64	95	62	94	60	84	51	74	41	<b>100</b>	<b>66</b>

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**Lw:** sound power levels. Lw\_tot is the only binding value. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

**Lp:** sound pressure levels calculated from sound power levels, related to distance of 10m from the unit in free field with directivity factor Q=2. Non-binding values.

## KAPPA REV XEi

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw <sub>tot</sub>	Lp <sub>tot</sub>
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>30.1</b>	82	50	74	42	76	44	88	56	98	66	90	58	80	48	72	40	<b>99</b>	<b>67</b>
<b>35.1</b>	98	65	91	58	88	56	98	66	94	61	95	62	84	52	73	41	<b>100</b>	<b>68</b>
<b>45.1</b>	99	66	92	59	89	57	99	67	95	62	96	63	85	53	74	42	<b>101</b>	<b>69</b>
<b>55.2</b>	86	53	77	45	79	47	91	58	101	68	93	60	83	50	75	42	<b>102</b>	<b>69</b>
<b>65.2</b>	98	65	91	58	89	56	99	66	99	66	96	63	86	53	76	43	<b>103</b>	<b>70</b>
<b>70.2</b>	101	68	94	61	92	59	101	68	97	64	98	65	87	54	76	43	<b>103</b>	<b>70</b>
<b>80.2</b>	101	68	94	61	92	59	102	69	97	64	98	65	88	55	77	44	<b>104</b>	<b>71</b>
<b>90.2</b>	102	69	95	62	92	59	102	69	98	65	99	66	88	55	77	44	<b>104</b>	<b>71</b>
<b>100.3</b>	101	67	94	60	92	58	102	68	100	67	98	65	88	55	78	44	<b>105</b>	<b>71</b>
<b>110.4</b>	89	55	80	47	82	49	94	60	104	70	96	62	86	52	78	44	<b>105</b>	<b>71</b>
<b>130.4</b>	101	67	94	60	92	58	102	68	102	69	99	66	89	55	79	45	<b>106</b>	<b>72</b>

## KAPPA REV XEi /LN

	Octave bands [dB]																Total [dB(A)]	
	63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		8000 Hz		Lw	Lp
	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp	Lw	Lp		
<b>30.1</b>	79	47	71	39	73	41	84	52	94	62	86	54	76	44	69	37	<b>95</b>	<b>63</b>
<b>35.1</b>	94	61	87	55	85	52	94	62	90	57	91	58	81	48	70	38	<b>96</b>	<b>64</b>
<b>45.1</b>	95	62	88	55	86	53	95	63	91	58	92	59	82	49	71	38	<b>97</b>	<b>65</b>
<b>55.2</b>	82	50	74	42	76	43	87	55	97	64	89	56	79	47	72	39	<b>98</b>	<b>65</b>
<b>65.2</b>	94	61	87	54	85	52	95	62	95	62	92	59	82	49	73	40	<b>99</b>	<b>66</b>
<b>70.2</b>	97	64	90	57	88	55	97	64	93	60	94	61	84	51	73	40	<b>99</b>	<b>66</b>
<b>80.2</b>	97	64	91	58	88	55	98	65	93	60	94	61	84	51	74	41	<b>100</b>	<b>67</b>
<b>90.2</b>	98	65	91	58	89	56	98	65	94	61	95	62	85	52	74	41	<b>100</b>	<b>67</b>
<b>100.3</b>	97	63	90	57	88	54	98	64	96	63	95	61	84	51	75	41	<b>101</b>	<b>67</b>
<b>110.4</b>	85	52	77	44	79	45	90	57	100	66	92	58	82	49	75	41	<b>101</b>	<b>67</b>
<b>130.4</b>	97	63	90	57	88	55	98	64	98	65	95	62	85	52	76	42	<b>102</b>	<b>68</b>

The acoustic data are related to standard conditions (source on a reflective surface in free field) in referable and reproducible operating conditions. The environment and the installation conditions, as well as the operating modes, can alter the sound emissions. All data with the exception of Lw<sub>tot</sub> are provided for illustrative purposes only and can not be used for forecasting purposes or for the verification of binding limits.

Reference conditions: External air temperature 35°C; user-side heat exchanger water water inlet-outlet temperature of 12-7°C; unit operating at nominal operating capacity, without any accessories.

**Lw:** sound power levels. Lw<sub>tot</sub> is the only binding value. Values obtained from measures taken according to standard ISO 3744 and to the Eurovent certification programme where applicable.

**Lp:** sound pressure levels calculated from sound power levels, related to distance of 10m from the unit in free field with directivity factor Q=2. Non-binding values.

CONFIGURATIONS THAT ARE NOT POSSIBLE  
KAPPA REV

	CHILLER ONLY									HEAT PUMP					
	Basic	/1P /2P	/1PS /2PS	DS	/DS /1P /DS /2P	/DS /1PS /DS /2PS	DC	/DC /1P /DC /2P	/DC /1PS /DC /2PS	HP	HP/1P HP/2P	HP/1PS HP/2PS	HP/DS	HP/1P/DS HP/2P/DS	HP/1PS/DS HP/2PS/DS
33.2			n.a.		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
35.2			n.a.		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
37.2			n.a.		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
40.2			n.a.		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
43.2			n.a.		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
51.2						n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
54.2						n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
58.2						n.a.		n.a.	n.a.			n.a.	n.a.	n.a.	n.a.
67.2						n.a.		n.a.	n.a.			n.a.	n.a.	n.a.	n.a.
73.2						n.a.			n.a.			n.a.		n.a.	n.a.
80.2						n.a.			n.a.			n.a.		n.a.	n.a.
85.2						n.a.			n.a.			n.a.		n.a.	n.a.
90.2						n.a.			n.a.			n.a.		n.a.	n.a.
95.2						n.a.			n.a.			n.a.		n.a.	n.a.
100.2						n.a.			n.a.			n.a.		n.a.	n.a.
105.2						n.a.			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
115.2						n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
120.2						n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
130.2						n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
140.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
150.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
160.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
108.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
116.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.	n.a.	n.a.	n.a.
134.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.	n.a.	n.a.	n.a.
146.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.		n.a.	n.a.
160.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.		n.a.	n.a.
170.4						n.a.			n.a.			n.a.		n.a.	n.a.
180.4						n.a.			n.a.			n.a.		n.a.	n.a.
190.4						n.a.			n.a.			n.a.		n.a.	n.a.
200.4						n.a.			n.a.			n.a.		n.a.	n.a.

## KAPPA REV HE - KAPPA REV SLN

	CHILLER ONLY									HEAT PUMP					
	Basic	/1P /2P	/1PS /2PS	DS	/DS /1P /DS /2P	/DS /1PS /DS /2PS	DC	/DC /1P /DC /2P	/DC /1PS /DC /2PS	HP	HP/1P HP/2P	HP/1PS HP/2PS	HP/DS	HP/1P/DS HP/2P/DS	HP/1PS/DS HP/2PS/DS
33.2			n.a.		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
35.2						n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
37.2						n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
40.2						n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
43.2						n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
51.2						n.a.		n.a.	n.a.			n.a.	n.a.	n.a.	n.a.
54.2						n.a.		n.a.	n.a.			n.a.		n.a.	n.a.
58.2						n.a.			n.a.			n.a.		n.a.	n.a.
67.2						n.a.			n.a.			n.a.		n.a.	n.a.
73.2						n.a.			n.a.			n.a.		n.a.	n.a.
80.2						n.a.			n.a.			n.a.		n.a.	n.a.
85.2						n.a.			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
90.2						n.a.			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
95.2						n.a.			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
100.2						n.a.			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
105.2						n.a.			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
115.2						n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
120.2						n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
80.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
86.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.
102.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.	n.a.	n.a.	n.a.
108.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.		n.a.	n.a.
116.4	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.			n.a.		n.a.	n.a.
134.4						n.a.			n.a.			n.a.		n.a.	n.a.
146.4						n.a.			n.a.			n.a.		n.a.	n.a.
160.4						n.a.			n.a.			n.a.		n.a.	n.a.

## KAPPA REV HEI

	CHILLER ONLY									HEAT PUMP					
	Basic	/1P /2P	/1PS /2PS	DS	/DS /1P /DS /2P	/DS /1PS /DS /2PS	DC	/DC /1P /DC /2P	/DC /1PS /DC /2PS	HP	HP/1P HP/2P	HP/1PS HP/2PS	HP/DS	HP/1P/DS HP/2P/DS	HP/1PS/DS HP/2PS/DS
58.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
67.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
73.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
80.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
85.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
90.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
100.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
105.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
115.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
134.4									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
146.4									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.

## KAPPA REV XEi

	CHILLER ONLY									HEAT PUMP					
	Basic	/1P /2P	/1PS /2PS	DS	/DS /1P /DS /2P	/DS /1PS /DS /2PS	DC	/DC /1P /DC /2P	/DC /1PS /DC /2PS	HP	HP/1P HP/2P	HP/1PS HP/2PS	HP/DS	HP/1P/DS HP/2P/DS	HP/1PS/DS HP/2PS/DS
30.1			n.a.		n.a.	n.a.		n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
35.1						n.a.		n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
45.1									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
55.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
65.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
70.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
80.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
90.2									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
100.3			n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
110.4									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
130.4									n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.

## INSTALLATION ADVICE

The units described in this document are, by nature, strongly affected by the characteristics of the system, the working conditions and the installation site.

Remember that the unit must be installed by a qualified and skilled technician, and in compliance with the national legislation in force in the destination country.

The installation must be done in such a way that it will be possible to carry out all routine and non-routine maintenance operations.

Before starting any work, you must carefully read the "Installation, operation and maintenance manual" of the machine and do the necessary safety checks to prevent any malfunctioning or hazards.

We give some advice below that will allow you to increase the efficiency and reliability of the unit and therefore of the system into which it is inserted.

### Water characteristics

To preserve the life of the exchangers, the water is required to comply with some quality parameters and it is therefore necessary to make sure its values fall within the ranges indicated in the following table:

<b>Total hardness</b>	2,0 ÷ 6,0 °f
<b>Langelier index</b>	- 0,4 ÷ 0,4
<b>pH</b>	7,5 ÷ 8,5
<b>Electrical conductivity</b>	10 ÷ 500 µS/cm
<b>Organic elements</b>	-
<b>Hydrogen carbonate (HCO<sub>3</sub><sup>-</sup>)</b>	70 ÷ 300 ppm
<b>Sulphates (SO<sub>4</sub><sup>2-</sup>)</b>	< 50 ppm
<b>Hydrogen carbonate / Sulphates (HCO<sub>3</sub><sup>-</sup>/SO<sub>4</sub><sup>2-</sup>)</b>	> 1
<b>Chlorides (Cl<sup>-</sup>)</b>	< 50 ppm
<b>Nitrates (NO<sub>3</sub><sup>-</sup>)</b>	< 50 ppm
<b>Hydrogen sulphide (H<sub>2</sub>S)</b>	< 0,05 ppm
<b>Ammonia (NH<sub>3</sub>)</b>	< 0,05 ppm
<b>Sulphites (SO<sub>3</sub>), free chlorine (Cl<sub>2</sub>)</b>	< 1 ppm
<b>Carbon dioxide (CO<sub>2</sub>)</b>	< 5 ppm
<b>Metal cations</b>	< 0,2 ppm
<b>Manganese ions (Mn<sup>++</sup>)</b>	< 0,2 ppm
<b>Iron ions (Fe<sup>2+</sup>, Fe<sup>3+</sup>)</b>	< 0,2 ppm
<b>Iron + Manganese</b>	< 0,4 ppm
<b>Phosphates (PO<sub>4</sub><sup>3-</sup>)</b>	< 2 ppm
<b>Oxygen</b>	< 0,1 ppm

Installation of water filters on all the hydraulic circuits is obligatory.

The supply of the most suitable filters for the unit can be requested as accessory. In this case, the filters are supplied loose and must be installed by the customer following the instructions given in the installation, operation and maintenance manual.

### Glycol mixtures

With temperatures below 5°C, it is mandatory to work with water and anti-freeze mixtures, and also change the safety devices (anti-freeze, etc.), which must be carried out by qualified authorised personnel or by the manufacturer.

<b>Liquid outlet temperature or minimum ambient temperature</b>	°C	0	-5	-10	-15	-20	-25	-30	-35	-40
<b>Freezing point</b>	°C	-5	-10	-15	-20	-25	-30	-35	-40	-45
<b>Ethylene glycol</b>	%	6	22	30	36	41	46	50	53	56
<b>Propylene glycol</b>	%	15	25	33	39	44	48	51	54	57

The quantity of antifreeze should be considered as % on weight



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## Minimum water content in the system

For correct operation of the unit, it is necessary to ensure a buffering on the system such as to comply with the minimum operating time considering the greater between the minimum OFF time and the minimum ON time. In short, these contribute to limiting the number of times the compressors are switched on per hour and to preventing undesired deviations from the set point of the delivered water temperature.

Larger amounts of water are in any case always preferable, because they allow a smaller number of starts and switch-offs of the compressors, less wear of them and an increase in the efficiency of the system as a consequence of a reduction in the number of transients.

It should also be pointed out that, for air-water units working in heat pump mode, the minimum amount of water must consider the need of the unit to carry out defrosting. Having an adequate buffering volume will allow prevention of too high drifts of the delivered water temperature at the end of the defrost cycle.

The following experimental formula allows to calculate the minimum water volume of the plant. The formula refers only to the operation of the unit in cooling mode.

$$V_{min} = \frac{P_{tot} \cdot 1.000}{N} \cdot \frac{300}{\Delta T \cdot \rho \cdot c_p} + P_{tot} \cdot 0,8$$

where

$V_{min}$  is the minimum water content of the system [l]

$P_{tot}$  is the total cooling capacity of the machine [kW]

N: number of capacity reduction steps

$\Delta T$ : differential allowed on the water temperature. Unless otherwise specified, this value is considered to be 2.5K

$\rho$ : density of the heat-carrying fluid. Unless otherwise specified, the density of water is considered

$c_p$ : specific heat of the heat-carrying fluid. Unless otherwise specified, the specific heat of water is considered

Considering the use of water and grouping together some terms, the formula can be re-written as follows:

$$V_{min} = \frac{P_{tot}}{N} \cdot 28,66 + P_{tot} \cdot 0,8$$

For the N values, consider the following convention:

- for units with 1 compressor N = 4
- for units with 2 compressors N = 8
- for units with 3 compressors N = 12
- for units with 4 compressors N = 16

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## Installation site

To determine the best installation site for the unit and its orientation, you should pay attention to the following points:

- compliance with the clearance spaces indicated in the official dimensional drawing of the unit must be guaranteed so as to ensure accessibility for routine and non-routine maintenance operations
- you should consider the origin of the hydraulic pipes and their diameters because these affect the radiuses of curvature and therefore the spaces needed for installing them
- you should consider the position of the cable inlet on the electrical control panel of the unit as regards the origin of the power supply
- if the installation includes several units side by side, you should consider the position and dimensions of the manifolds of the user-side exchangers and of any recovery exchangers
- if the installation includes several units side by side, you should consider that the minimum distance between units is 3 metres
- you should avoid all obstructions that can limit air circulation to the source-side exchanger or that can cause recirculation between air supply and intake
- you should consider the orientation of the unit to limit, as far as possible, exposure of the source-side exchanger to solar radiation
- if the installation area is particularly windy, the orientation and positioning of the unit must be such as to avoid air recirculation on the coils. If necessary, we advise making windbreak barriers in order to prevent malfunctioning.

Once the best position for the unit has been identified, you must check that the support slab has the following characteristics:

- its dimensions must be proportionate to those of the unit: if possible, longer and wider than the unit by at least 30 cm and 15/20cm higher than the surrounding surface
- it must be able to bear at least 4 times the operating weight of the unit
- it must allow level installation of the unit: although the unit is installed on a horizontal base, make slopes in the support surface to convey rain water or defrost water to drains, wells or in any case to places where it cannot generate an accident hazard due to ice formation. All heat pump version units are equipped with discharge manifolds for the condensed water; these can be manifolded to facilitate condensate discharge.

The units are designed and built to reduce to a minimum the level of vibration transmitted to the ground, but it is in any case advisable to use rubber or spring anti-vibration mounts, which are available as accessory and should be requested when ordering.

The anti-vibration mounts must be fixed on before positioning the unit on the ground.

In the event of installation on roofs or intermediate floors, the pipes must be isolated from the walls and ceilings.

It is advisable to avoid installation in cramped places, to prevent reverberations, reflections, resonances and acoustic interactions with elements outside the unit.

It is essential that any work done to soundproof the unit does not affect its correct installation or correct operation and, in particular, does not reduce the air flow rate to the source-side exchanger.

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## Installations that require the use of treated coils

If the unit has to be installed in an environment with a particularly aggressive atmosphere, coils with special treatments are available as options.

- e-coated microchannel coils (accessory not available for HP units)
- pre-painted aluminium coils (accessory available only for HP units)
- coils with anti-corrosion treatment (accessory available only for units with Cu/Al coil or HP units)

A description of the individual accessories is available in the "Description of accessories" section.

The type of coil treatment should be chosen with regard to the environment in which the unit is to be installed, through observation of other structures and machinery with exposed metal surfaces present in the destination environment.

The cross observation criterion is the most valid method of selection currently available without having to carry out preliminary tests or measurements with instruments. The identified reference environments are:

- coastal/marine
- industrial
- urban with a high housing density
- rural

Please note that in cases where different conditions co-exist, even for short periods, the choice must be suitable for preserving the exchanger in the harsher environmental conditions and not in conditions between the worst and best situation.

Particular attention must be given in cases where an environment that is not particularly aggressive becomes aggressive as a consequence of a concomitant cause, for example, the presence of a flue outlet or an extraction fan.

We strongly suggest choosing one of the treatment options if at least one of the points listed below is verified:

- there are obvious signs of corrosion of the exposed metal surfaces in the installation area
- the prevailing winds come from the sea towards the unit
- the environment is industrial with a significant concentration of pollutants
- the environment is urban with a high population density
- the environment is rural with the presence of organic discharges and effluents

In particular, for installations near the coast, the following instructions apply:

- for installations between 1 and 20 km from the coast of units with microchannel coil, we strongly recommend using the accessory "E-coated microchannel coils"
- for installations between 1 and 20 km from the coast of reversible units or units with Cu/Al coils, we strongly recommend using the accessory "Coil treated with anti-corrosion paints"
- for distances within a kilometre of the coast, we strongly recommend using the accessory "Coil treated with anti-corrosion paints" for all units.

To protect the exchangers from corrosion and ensure optimal operation of the unit, we advise following the recommendations given in the user, installation and maintenance manual for cleaning the coils.

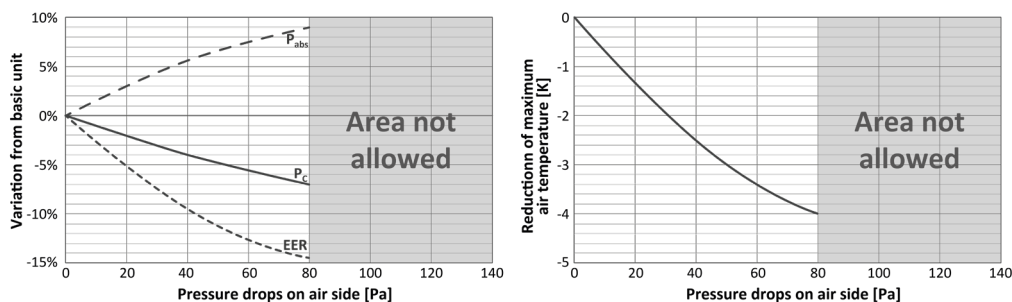
## Aeraulic head losses and options available for the ventilating section

With the exception of units for which oversize fans are required, as standard, the units are designed considering that, at the nominal air flow rate, the fans work with null available pressure.

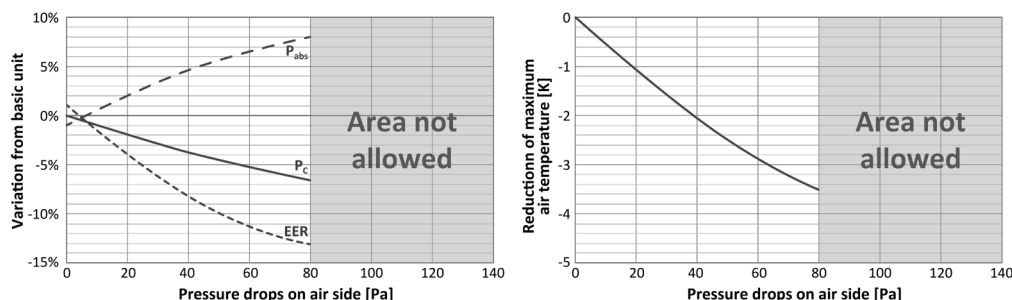
If there are obstacles to free air flow, you should consider the additional aeraulic head losses that will cause a reduction of the air flow rate and a consequent deterioration of performance.

The following diagrams show the trend of cooling capacity ( $P_c$ ), EER, total absorbed power ( $P_{abs}$ ) and reduction of the maximum external air temperature in chiller operating mode, depending on the aeraulic head losses that the fans will have to overcome.

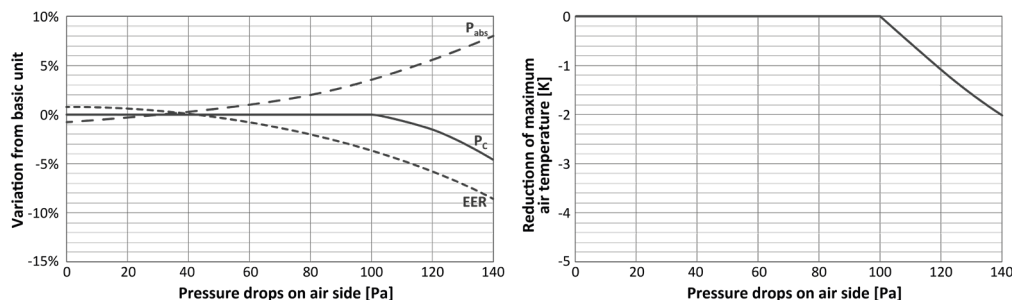
### AC fans (Ø 800)



### EC fans (Ø 800)



### Oversize EC fans (Ø 800)



The indicated values are for the standard machine, without accessories, with AC fans and in any case in the absence of air recirculation.

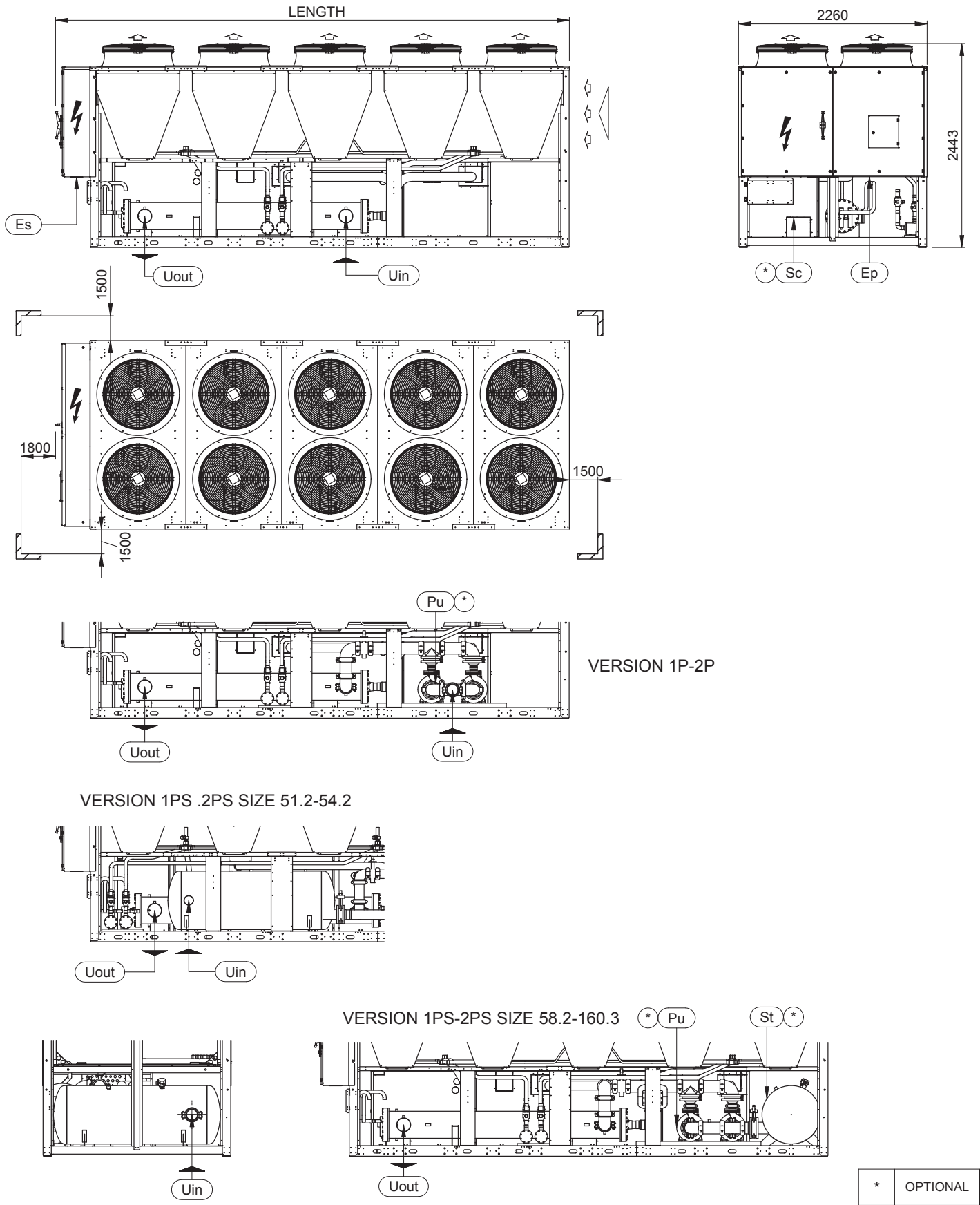
Example: supposing you expect there to be obstacles that will generate an estimated aeraulic head loss of 60Pa. In this case, there are 3 possibilities:

- use the unit with standard AC fans: compared to ideal conditions, the output power will be reduced by about 5.5%, the total absorbed power will increase by about 7.5%, the EER will be reduced by about 12.5% and the maximum allowed external air temperature for operation at 100% will be reduced by about 3.4K compared to the nominal limit
- use the unit with EC fans: compared to the unit with AC fans working in ideal conditions, the output power will be reduced by about 5%, the total absorbed power will increase by about 6.5%, the EER will be reduced by about 11.5% and the maximum allowed external air temperature for operation at 100% will be reduced by about 2.8K compared to the nominal limit
- use the unit with oversize EC fans: compared to the unit with AC fans working in ideal conditions, the output power of the unit will be unchanged, the total absorbed power will increase by about 1%, the EER will be reduced by about 2% and the maximum external air temperature will remain the one shown in the diagram of the operating limits.

DIMENSIONAL DIAGRAMS

KAPPA REV 33.2 - 160.3

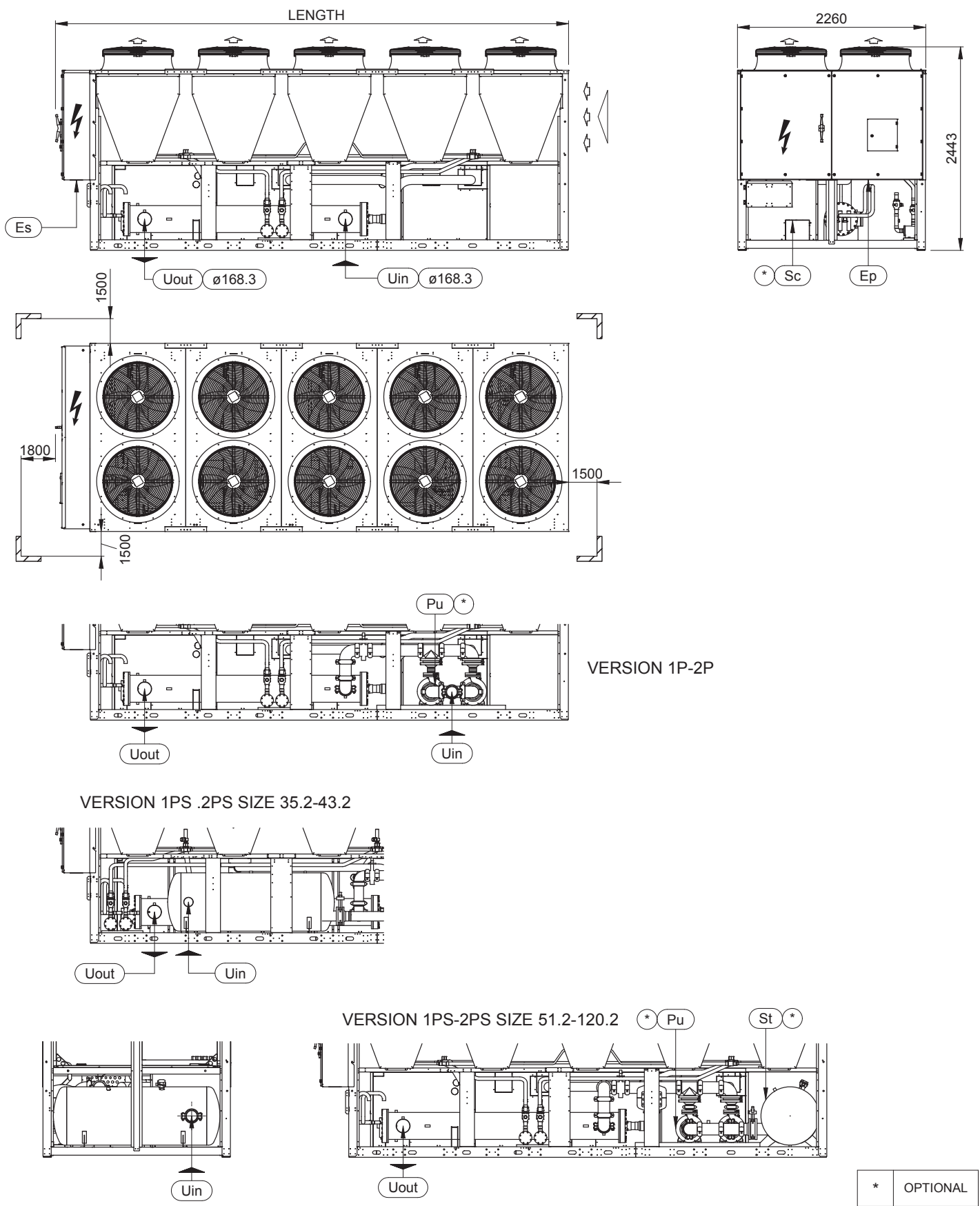
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**Note:** These drawings are not contractually binding. For the installation design, refer to the specific dimensional drawing available on request.

Size	LENGHT	Uin (ST)	Uin 1P-2P	Uin 1PS-2PS	Uout
33.2	3870	OD 114.3	OD 114.3	-	OD 114.3
35.2	3870	OD 114.3	OD 114.3	-	OD 114.3
37.2	3870	OD 114.3	OD 114.3	-	OD 114.3
40.2	3870	OD 114.3	OD 114.3	-	OD 114.3
43.2	3870	OD 139.7	OD 114.3	-	OD 139.7
51.2	5020	OD 139.7	OD 114.3	OD 114.3	OD 139.7
54.2	5020	OD 139.7	OD 114.3	OD 114.3	OD 139.7
58.2	6170	OD 139.7	OD 139.7	OD 139.7	OD 139.7
67.2	6170	OD 168.3	OD 139.7	OD 139.7	OD 168.3
73.2	7310	OD 168.3	OD 139.7	OD 139.7	OD 168.3
80.2	7310	OD 168.3	OD 139.7	OD 139.7	OD 168.3
85.2	7310	OD 168.3	OD 139.7	OD 139.7	OD 168.3
90.2	7310	OD 168.3	OD 139.7	OD 139.7	OD 168.3
95.2	8465	OD 219.1	OD 168.3	OD 168.3	OD 219.1
100.2	8465	OD 219.1	OD 168.3	OD 168.3	OD 219.1
105.2	9610	OD 219.1	OD 168.3	OD 168.3	OD 219.1
115.2	9610	OD 219.1	OD 168.3	OD 168.3	OD 219.1
120.2	10760	OD 219.1	OD 168.3	OD 168.3	OD 219.1
130.2	10760	OD 219.1	OD 168.3	OD 168.3	OD 219.1
140.3	11970	OD 273.0	OD 219.1	-	OD 273.0
150.3	13110	OD 273.0	OD 219.1	-	OD 273.0
160.3	13110	OD 273.0	OD 219.1	-	OD 273.0

**Note:** These drawings are not contractually binding. For the installation design, refer to the specific dimensional drawing available on request.

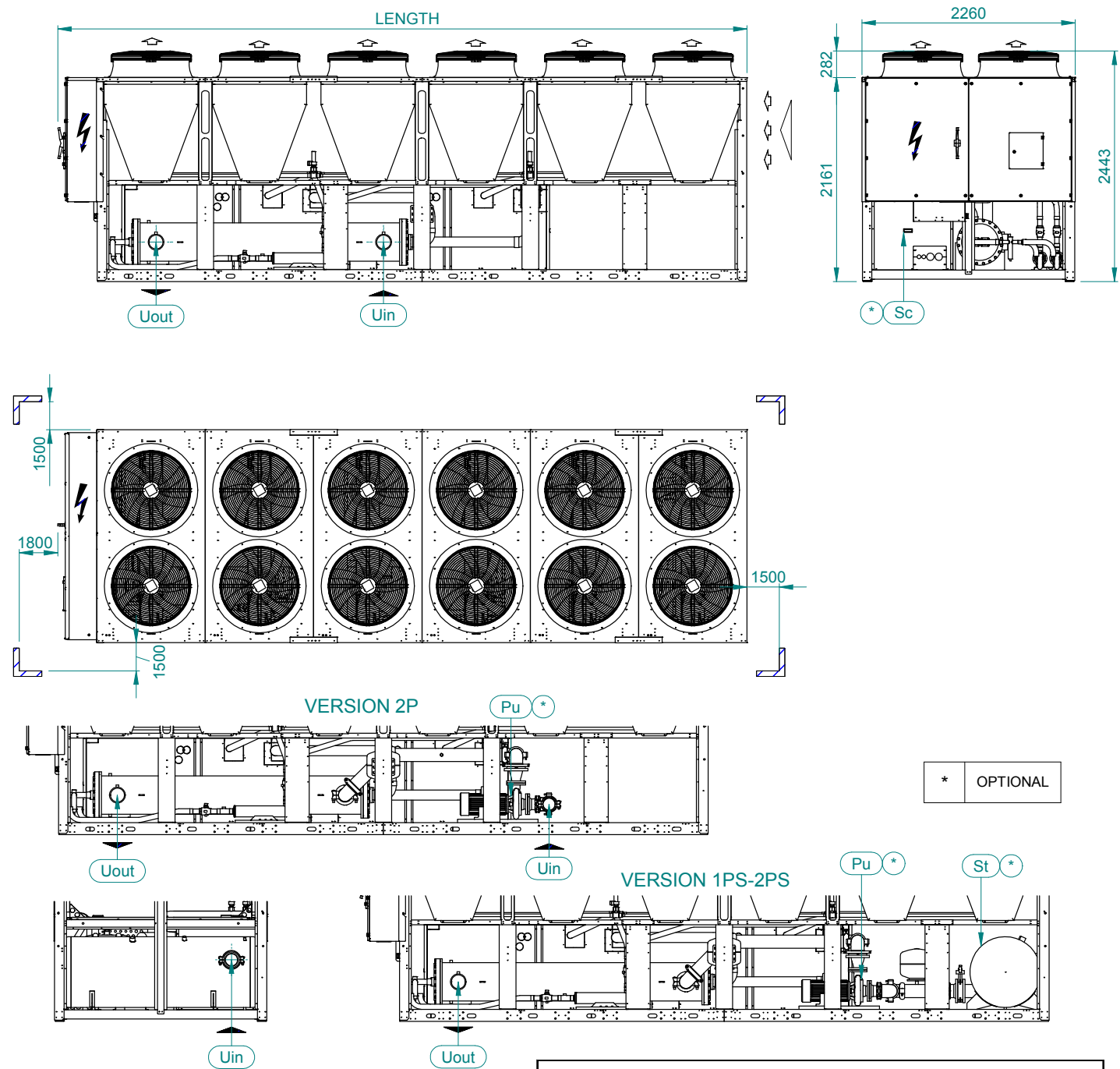


**Note:** These drawings are not contractually binding. For the installation design, refer to the specific dimensional drawing available on request.

Size	LENGTH	Uin(ST)	Uin 1P-2P	Uin 1PS-2PS	Uout
33.2	3870	OD 114.3	OD 114.3	-	OD 114.3
35.2	5020	OD 139.7	OD 114.3	OD 114.3	OD 139.7
37.2	5020	OD 139.7	OD 114.3	OD 114.3	OD 139.7
40.2	5020	OD 139.7	OD 114.3	OD 114.3	OD 139.7
43.2	5020	OD 139.7	OD 114.3	OD 114.3	OD 139.7
51.2	6170	OD 139.7	OD 114.3	OD 114.3	OD 139.7
54.2	7310	OD 139.7	OD 114.3	OD 114.3	OD 139.7
58.2	7310	OD 168.3	OD 114.3	OD 114.3	OD 168.3
67.2	7310	OD 168.3	OD 139.7	OD 139.7	OD 168.3
73.2	8465	OD 168.3	OD 139.7	OD 139.7	OD 168.3
80.2	8465	OD 168.3	OD 139.7	OD 139.7	OD 168.3
85.2	9610	OD 219.1	OD 139.7	OD 139.7	OD 219.1
90.2	9610	OD 219.1	OD 139.7	OD 139.7	OD 219.1
95.2	10760	OD 219.1	OD 168.3	OD 168.3	OD 219.1
100.2	10760	OD 219.1	OD 168.3	OD 168.3	OD 219.1
105.2	11970	OD 219.1	OD 168.3	OD 168.3	OD 219.1
115.2	13110	OD 219.1	OD 168.3	OD 168.3	OD 219.1
120.2	13110	OD 219.1	OD 168.3	OD 168.3	OD 219.1

**Note:** These drawings are not contractually binding. For the installation design, refer to the specific dimensional drawing available on request.

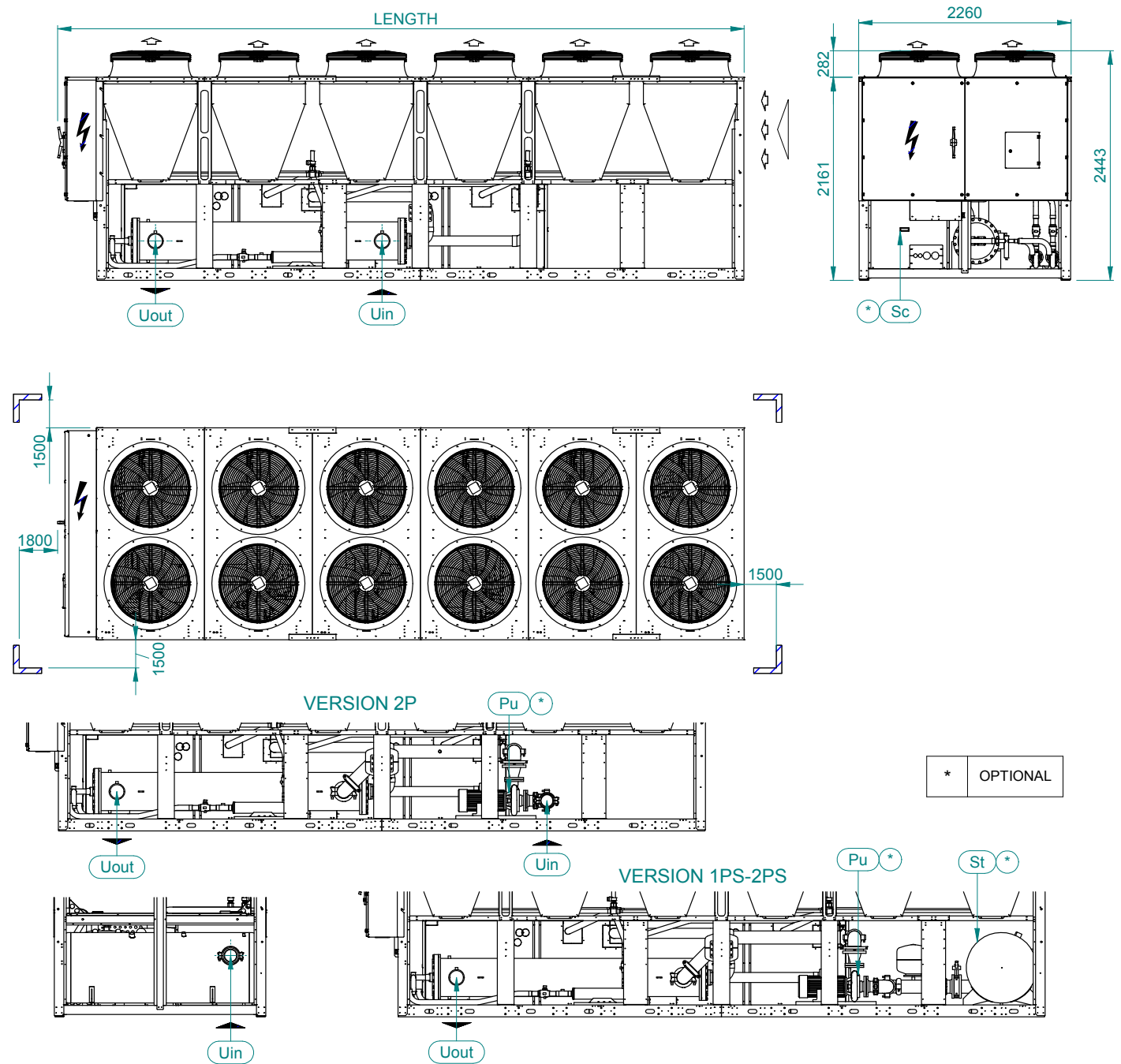




Size	LENGTH	Uin (ST)	Uin 1P-2P	Uin 1PS-2PS	Uout
58.2	7370	OD 168.3	OD 114.3	OD 114.3	OD 168.3
67.2	8527	OD 168.3	OD 139.7	OD 139.7	OD 168.3
73.2	8527	OD 219.1	OD 139.7	OD 139.7	OD 219.1
80.2	9670	OD 219.1	OD 139.7	OD 139.7	OD 219.1
85.2	9670	OD 219.1	OD 139.7	OD 139.7	OD 219.1
90.2	10820	OD 219.1	OD 139.7	OD 139.7	OD 219.1
100.3	12030	OD 273.0	OD 168.3	-	OD 273.0
105.3	13170	OD 273.0	OD 168.3	-	OD 273.0
115.3	13170	OD 273.0	OD 168.3	-	OD 273.0

WEIGHTS PRELIMINARY						
Size	WEIGHT (kg)	OPERATING WEIGHT	WEIGHT 1P-2P (kg)	OPERATING WEIGHT	WEIGHT 1PS-2PS (kg)	OPERATING WEIGHT
58.2	5978	6233	6430	6705	6587	7762
67.2	6761	7016	7291	7576	7463	8648
73.2	6816	7044	7311	7596	7477	8662
80.2	7136	7364	7682	7960	8415	9593
85.2	7256	7532	7802	8128	7985	9211
90.2	7791	8181	8590	9040	8778	10128
100.3	9553	9920	10348	10775	/	/
105.3	10025	10392	10827	11344	/	/
115.3	10095	10462	10895	11412	/	/

**Note:** These drawings are not contractually binding. For the installation design, refer to the specific dimensional drawing available on request.



Size	LENGTH	$U_{in}$ (ST)	$U_{in}$ 1P-2P	$U_{in}$ 1PS-2PS	$U_{out}$
30.1	3930	OD 114.3	OD 114.3	-	OD 114.3
35.1	5080	OD 114.3	OD 114.3	OD 114.3	OD 114.3
45.1	6230	OD 139.7	OD 114.3	OD 114.3	OD 139.7
55.2	7370	OD 168.3	OD 114.3	OD 114.3	OD 168.3
65.2	8530	OD 168.3	OD 139.7	OD 139.7	OD 168.3
70.2	9670	OD 219.1	OD 139.7	OD 139.7	OD 219.1
80.2	10820	OD 219.1	OD 139.7	OD 139.7	OD 219.1
90.2	12030	OD 219.1	OD 139.7	OD 139.7	OD 219.1
100.3	13170	OD 273.0	OD 168.3	OD 168.3	OD 273.0

WEIGHTS PRELIMINARY						
Size	WEIGHT (kg)	OPERATING WEIGHT	WEIGHT 1P-2P (kg)	OPERATING WEIGHT	WEIGHT 1PS-2PS (kg)	OPERATING WEIGHT
30.1	3395	3528	3643	3786	/	/
35.1	3736	3862	3983	4122	4128	4970
45.1	4517	4666	4924	5088	5071	5975
55.2	5765	6020	6209	6484	6372	7547
65.2	6112	6367	6641	6926	6813	7998
70.2	6572	6848	7094	7420	7274	8500
80.2	6887	7163	7684	8020	7872	9108
90.2	7285	7561	8088	8424	8276	9512
100.3	8961	9328	9763	10280	/	/

**Note:** These drawings are not contractually binding. For the installation design, refer to the specific dimensional drawing available on request.

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