

## SHA

### Swimming pool dehumidifiers



Series SHA dehumidifier are expressly designed for use in swimming pools where humidity should be closely controlled in order to guarantee optimal comfort. These units are intended to be installed in a technical room close to the swimming pool. A centrifugal fan with high available static pressure allows unit connection to ductworks, both for air suction and discharge. This series comprises 5 basic models which cover a capacity range from 50 to 165 l/24h.

### VERSIONS

The series includes 5 models with air flows from 500 to 1650 m<sup>3</sup>/h.

### ACCESSORIES

- HOEL** Electric heater kit ( 3kW, 6kW).
- HOWA** Hot water coil.
- HYGR** Remote mechanical hygrostat.
- INSE** Serial interface card RS485.
- KGBH** Louver kit and case for ducted version.
- KIVM** Modulating 3-way valve kit installed.
- PCRL** Remote control panel.
- RGDD** Built in electronic temperature and humidity probe.
- RP01** Partial heat recovery Cu-Ni made.
- V1CE** High efficiency E.C. fans  $\leq$  300 Pa

SHA Models		50	75	100	150	200
Moisture removed at 30°C - 80%	l/24h	49	73	95	155	190
Moisture removed at 30°C - 60%	l/24h	39,0	56,7	77,4	118,3	146,7
Moisture removed at 27°C - 60%	l/24h	34,9	50,1	69,1	104,4	129,5
Moisture removed at 20°C - 60%	l/24h	25,6	35,4	50,7	75,7	92,5
Nominal input power	kW	0,97	1,29	1,76	2,07	2,74
Maximum input power	kW	1,2	1,5	2,0	2,3	3,1
Supplementary electric heater	kW	3	3	3	6	6
Maximum input current <sup>(1)</sup>	A	3,9	5,6	8,4	10,5	13,2
Peak current	A	19,1	20,1	38,4	44,7	63,7
Hot water coil <sup>(2)</sup>	kW	3,5	7,5	8,5	13,0	14,0
Partial heat recovery <sup>(3)</sup>	kW	--	1,1	1,7	2,3	3,0
Air Flow	m <sup>3</sup> /h	500	800	1000	1400	1650
Available static pressure	Pa	50÷150	50÷150	50÷150	50÷150	50÷150
Refrigerant		R410A	R410A	R410A	R410A	R410A
Sound power <sup>(4)</sup>	dB(A)	57,0	59,0	61,0	66,5	68,5
Sound pressure <sup>(5)</sup>	dB(A)	50,0	52,0	54,0	59,5	61,5
Temperature operating range	°C	20-36	20-36	20-36	20-36	20-36
Humidity operating range	%	50-99	50-99	50-99	50-99	50-99
Power supply	V/Ph/Hz	230/1/50	230/1/50	230/1/50	230/1/50	230/1/50

Performances are referred to the following conditions:

(1) Temperature 30°C; Humidity 80%

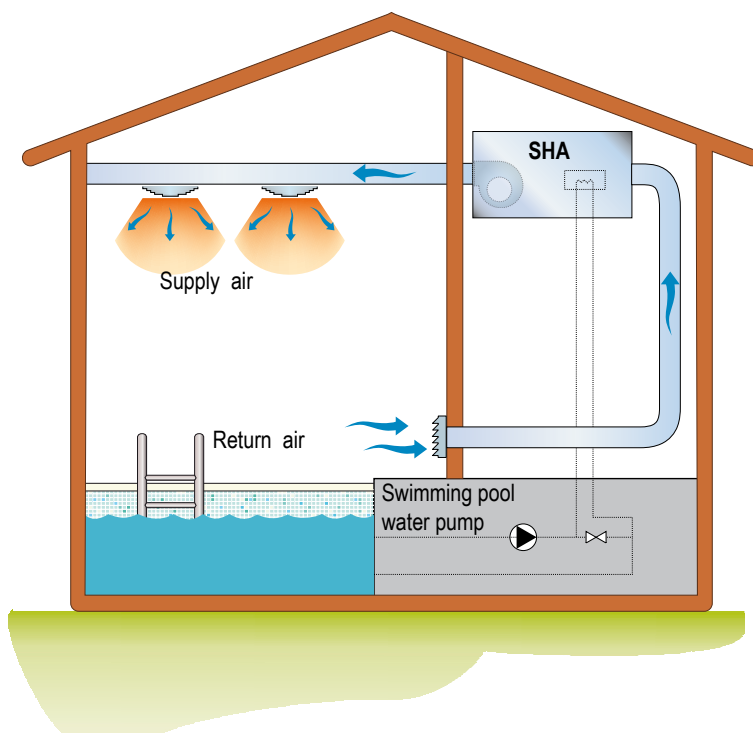
(2) Room temperature 30°C; water temperature 80/70°C, at compressor OFF

(3) Room temperature 30°C/80%; water temperature 27/32°C.

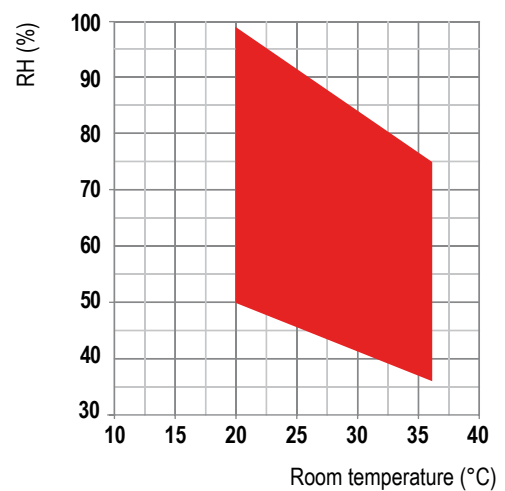
(4) Sound power level calculated according to ISO 9614, fan with available static pressure 50 Pa.

(5) Sound pressure level measured at 1 mt from the unit in free field conditions according to ISO 9614.

## PLANT SCHEME



## OPERATION LIMITS



## FRAME

All SHA units are made from hot-galvanised thick sheet metal, painted with polyurethane powder enamel at 180°C to ensure the best resistance against the atmospheric agents. The frame is self-supporting with removable panels. All screws and rivets are in stainless steel. The colour of the units is RAL 9018.

## REFRIGERANT CIRCUIT

The refrigerant gas used in these units is R410A. The refrigerant circuit is made by using international primary brands components and according to ISO 97/23 concerning welding procedures.

The refrigerant circuit includes: sight glass, filter drier, thermal expansion valve with external equalizer, Schrader valves for maintenance and control, pressure safety device (according to PED regulation).

## COMPRESSOR

The compressors are rotary with crankcase heater and thermal overload protection by a klixon embedded in the motor winding. The compressors are mounted on rubber vibration dampers, supplied with sound attenuation jacket to reduce the noise emission. The inspection on the compressors is possible only through the unit front panel.

## CONDENSER AND EVAPORATOR

Condensers and evaporators are made of copper pipes and aluminium fins.

All evaporators are painted with epoxy powders to prevent corrosion problem due to their use in aggressive environments. The diameter of the copper pipes is 3/8" and the thickness of the aluminium fins is 0,1 mm. The tubes are mechanically expanded into the aluminium fins to improve the heat exchange factor. The geometry of these heat exchangers guarantees a low air side pressure drop and then the use of low rotation (and low noise emission) fans.

All units are supplied, standard, with a painted steel drip tray and all evaporators are supplied with a temperature sensor used as automatic defrost probe.

## FAN

The fans are made of galvanized steel, centrifugal type. It is statically and dynamically balanced and supplied.

The electric motors are directly connected

to the fan; they are all at 3 speeds, with integrated thermal protection. The protection class of the motors is IP 54.

## AIR FILTER

It is made of synthetic filtering media, undulated type, without electro-static charge; they are all removable for differential disposal. Efficiency class G5, according to EN 779:2002.

## MICROPROCESSOR

All units are supplied standard with microprocessor controls. The microprocessor controls the following functions: compressor timing, automatic defrost cycles, alarms.

An appropriate LCD display shows the operation mode of the unit, set point and alarms.

## ELECTRIC BOX

The electric switch board is made according to electromagnetic compatibility norms CEE 73/23 and 89/336. The accessibility to the board is possible after removing the front panel of the unit and the OFF positioning of the main switch. The following components are also standard installed: main switch, magnetic-thermal switches (as a protection fans and compressors), control circuit automatic breakers, compressor contactors, fan contactors. The terminal board is supplied with voltage free contacts for remote ON-OFF and general alarm.

## CONTROL AND PROTECTION DEVICES

All units are supplied with the following control and protection devices: antifreeze protection sensor, high pressure switch with manual reset, low pressure switch with automatic reset, high pressure safety valve, compressor thermal overload protection, fans thermal overload protection.

## TEST

All the units are fully assembled and wired at the factory, carefully evacuated and dried after leak tests under pressure and then charged with refrigerant R410A.

They are all fully operational tested before shipment. They all conform to European Directives and are individually marked with the CE label and provided with Conformity Declaration.

## ACCESSORIES

### HYGR - REMOTE MECHANICAL HY-GROSTAT

To be installed on the wall, it is supplied with a regulation knob and working range from 30% to 100% with precision of 3%.

### HOEL - ELECTRIC HEATER

The electric heater kit is in aluminium and is used to integrate the unit heating capacity. The kit is composed of an on-off double safety thermostat without capacity steps.

### HOWA - HOT WATER COIL

The heat exchanger is made of copper pipes and aluminium fins. The diameter of the copper pipes is 3/8" and the thickness of the aluminium fins is 0,1 mm. The tubes are mechanically expanded into the aluminium fins to improve the heat exchange factor.

### INSE - SERIAL INTERFACE CARD RS485

This interface card enables the controller to communicate with other devices using Modbus protocol.

### KGBH - LOUVER KIT AND CASE FOR DUCTED VERSION

Air grille double row adjustable brushed aluminium fins, equipped for wall mounting with subframe.

### KIVM - 3 WAY MODULATING VALVE KIT

It is used to control the waterflow in the coil. The valve is directly controlled from the unit microprocessor.

### PCRL - REMOTE CONTROL PANEL

This panel can be mounted up to 50m (maximum) from the unit and replicates all of the control functions. It is connected using a twin cable of 0.5 mm sq section.

### RGDD - BUILT IN-ELECTRONIC SENSOR (TEMP.+HUMIDITY)

Built-in Electronic temperature and humidity probe.

### RP01 - PARTIAL HEAT RECOVERY

The unit is fitted with a Coaxial type heat exchanger suitable for chlorinated water. The internal pipe is manufactured from Cupronickel with the external pipe being made from Copper. The chlorinated water flows

within the internal pipe whilst the refrigerant gas passes through the gap between the internal and external pipes. The Cupronickel internal pipe is manufactured with a special profile that generates turbulent flow within the refrigerant gas thus increasing the heat exchange factor, the thermal efficiency and reducing the dimensions. The heat exchanger is designed to recover approx. 20% of the thermal capacity generated by the unit.

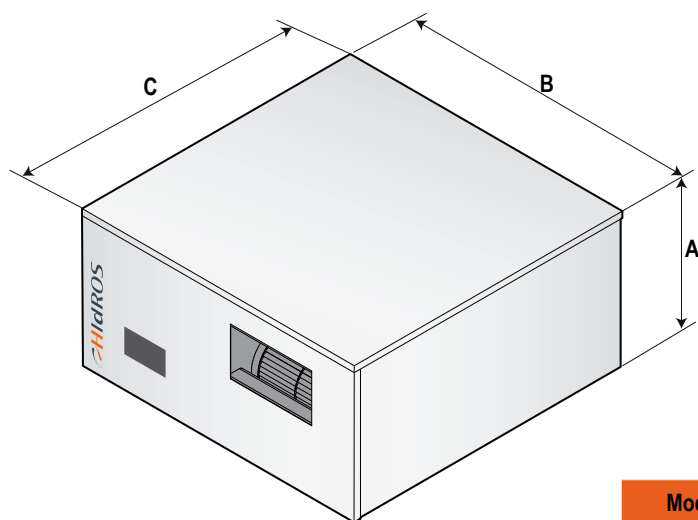
### VECE - E.C. SUPPLY FAN

The supply fan is a high performance centrifugal type, double inlet forward curved blades, directly coupled to the electric motor. The fan wheel and the scroll are made from hot galvanised thick sheet metal, painted with polyurethane powders, to ensure the best resistance against aggressive environments. The electric motor is a high efficiency DC brushless type with external rotor, to guarantee an ideal cooling of the

windings and the absence of power lost due to pulleys and belt transmission. The fan is statically and dynamically balanced class 6,3 according to ISO1940. The electric motor has a separate electronic commutator (driver) and a speed modulation 0-10V, integrated PFC, burn out thermal protection (in case of considerable reduction of the power supply), protection degree IP54, serial interface card with modbus protocol RTU.

SHA Models	Code	50	75	100	150	200
Built in electronic temperature and humidity probe	RGDD	○	○	○	○	○
Remote mechanical hygrostat	HYGR	○	○	○	○	○
Partial heat recovery Cu-Ni made	RP01	–	○	○	○	○
Hot water coil	HOWA	○	○	○	○	○
Modulating 3 way valve kit installed	KIVM	○	○	○	○	○
Electric heater kit 3 kW (230/1~/50)	HOEL	○	○	○	○	○
Electric heater kit 6 kW (230/1~/50)	HOEL	○	○	○	○	○
Louver kit and case	KGBH	○	○	○	○	○
Remote control panel	PCRL	○	○	○	○	○
High efficiency E.C. fans ≤ 300 Pa	V1CE	○	○	○	○	○
Serial interface card RS485	INSE	○	○	○	○	○

● Standard, ○ Optional, – Not Available.



Mod.	A (mm)	B (mm)	C (mm)	Kg
50	360	710	700	63
75	460	900	980	95
100	460	900	980	122
150	530	1050	1160	131
200	530	1050	1160	140